

User Guide

PI AF

SimApi



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MODDE®	Design of Experiments Solution
SIMCA®	Multivariate Data Analysis Solution
OPLS®	Method for improved regression analysis
O2PLS®	Method for data integration
O2PLS-DA®	Method for exhaustive discriminant analysis
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PLS-TREE®	Top down clustering
S-PLOT®	Highlighting discriminatory variables
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VALUE FROM DATA®	We are value providers

ID #2071

Guide edition date: January 27, 2021

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# 1 Introduction

This document is the user guide for the PI AF SimApi from Sartorius Stedim Data Analytics.

A SimApi is the connection between the Umetrics® Suite and external data sources.

The PI AF SimApi described in this document is the connector between an **OSIsoft PI Asset Framework** system and SIMCA®-online Solution and SIMCA® Multivariate Data Analysis Solution.

For a detailed list of changes in different versions of this SimApi, see the **Version Info.txt** file that comes with the installation.

For more information on SimApis, see [umetrics.com/simapi](https://umetrics.com/simapi).

## 1.1 Terms

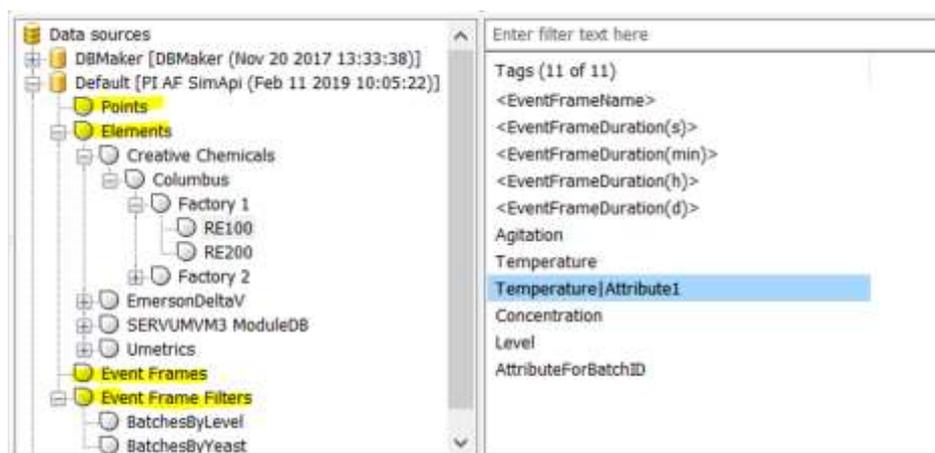
OSIsoft name	SIMCA-online terminology
Event Frame (EF)	A batch with a start and stop time. Batches live in a Batch node in SIMCA-online.  Can also be a phase with a start and stop time.
Event Frame attribute	A tag that holds batch data (one observation per batch)
Asset Framework Element	Unit, a physical thing such as a particular tank, or a logical such as a location, or building.
Element attribute, an attribute on an element, can be a PI point with process data, or meta data describing the element.	
Asset Framework Element Template (specifies the attributes that an event frame generated from that template can have)	Loosely corresponds to a Unit group
PI point	Tag

## 1.2 Features

The SimApi implements the following SimApi features; Refer to <https://umetrics.com/simapi> to learn more about the general SimApi features.

- Connect to an OSIsoft PI server with support for numerical (analog or discrete) values and text values
- Connect to a PI AF server, enabling the use of Event Frames and the Element hierarchy
- Use provided credentials, or use the account of the calling process (such as the SIMCA-online service account)
- Current and historical continuous data for PI points and Element attributes
- Top-level **Points** node containing all process data PI points
- Batch data, partial support
- Write back – continuous data
- Write back – batch data, partial support
- Optional node hierarchy of the PI AF Elements matching a Element Categories filter. Displayed in the top-level **Elements** node.
- Batch node in the top-level **Event Frames** node, showing event frames that live in root in PI AF.
- Optional **Event Frames Filters** that expose a subset of event frames (batches) to SIMCA-online, based on criteria you specify. You can filter on element, event frame name, event frame template, event frame category, and event frame attributes.
- Synthetic process batch data tags, enabling easy batch project execution in SIMCA-online.
- Multiple instances of the SimApi can be run on the same SIMCA-online server
- Connection resiliency – the SimApi reestablishes the connection to the data source automatically after being disconnected

Some of these features are explained further below. The following picture is used to illustrate the concepts, where the highlighted nodes correspond to bold items in the feature list above:



### 1.2.1 PI Elements hierarchy

When connected to an AF server, the SimApi will enumerate all Elements matching the Element Categories filter that you provide when configuring the SimApi.

More than one element category can be used to filter the elements. Separate categories with semicolon (;). Elements belonging to any specified category will be displayed. You can also specify \* to show all elements, but this may negatively affect startup performance if there are many elements. Empty category filter means that no elements will be exposed.

The matching elements are displayed under the top-level node Elements. The same structure is used as in OSIsoft System Explorer.

Note that to expose synthetic process tags for an element (see below), it must match the element categories filter. Otherwise the element is just shown as a container of child elements without attributes.

### 1.2.2 Element Attributes

Element attributes are displayed as tags in the Element node in SIMCA-online.

Attributes that are hidden or excluded in PI are not displayed.

Hierarchical attributes are named using their relative path separated by pipe (|) as seen from the containing element. For example, the Temperature|Attribute1 attribute in the screenshot above.

### 1.2.3 PI Points

If you specify to connect to a PI server when configuring the SimApi, that server's PI points are displayed in the **Points** top level node. Points correspond to data tags in SIMCA-online, or variables in SIMCA, and are used to read process data for project execution.

### 1.2.4 On how batch data are read and written

**Batch data** is similar to an Event Frame attributes, when the Event Frame describes a batch. However, Event Frame attributes are currently **not** supported by the PI AF SimApi.

Instead the SimApi works as follows (corresponding to how OSIsoft implemented their AF SimApi):

- Batch data is read as PI point using the start time of the batch as given by the Event Frame to know for which time to read data.
- Batch data is written to a PI point defined by the user with the time stamp of the batch start time as given by the Event Frame.

### 1.2.5 Event Frames

Event frames (batches) are exposed by the SimApi in the **Element** node hierarchy, the **Event Frames** top-level node, and all any configured **Event Frame Filter** nodes.

You can use such a node as a batch node in SIMCA-online which enables monitoring event frames in that node in SIMCA-online, where you can also right-click on it to find matching batches in it, as this screenshot illustrates:

Batch name	Start time	Stop time
EX20190211 2:26	2019-02-11 02:25:54	2019-02-11 02:26:24
DT20190211 2:26	2019-02-11 02:26:00	2019-02-11 02:29:00
EX20190211 2:27	2019-02-11 02:26:54	2019-02-11 02:27:24

## 1.2.6 Synthetic process tags for Event Frame (batch/phase/step) name and duration

Synthetic process tags are created by the SimApi to help simplify project execution.

This feature does **not** work with concurrent (parallel) Event Frames. Thus, for any given time there must be only one Event Frame active in the batch node.

Synthetics tags are created for the top-level Event Frames node, all Element nodes matching the Element Categories filter, and all Event Frame Filter nodes (see next section).

Synthetic tag name	Purpose
<EventFrameName>	The name of the most recent active Event Frame in the node at given time.
<EventFrameDuration(s)> <EventFrameDuration(min)> <EventFrameDuration(h)> <EventFrameDuration(d)>	The duration of the most recent active Event Frame in the node at given time.  The duration is scaled to seconds, minutes, hours and days respectively, allowing you to pick the one that match your modelling needs.

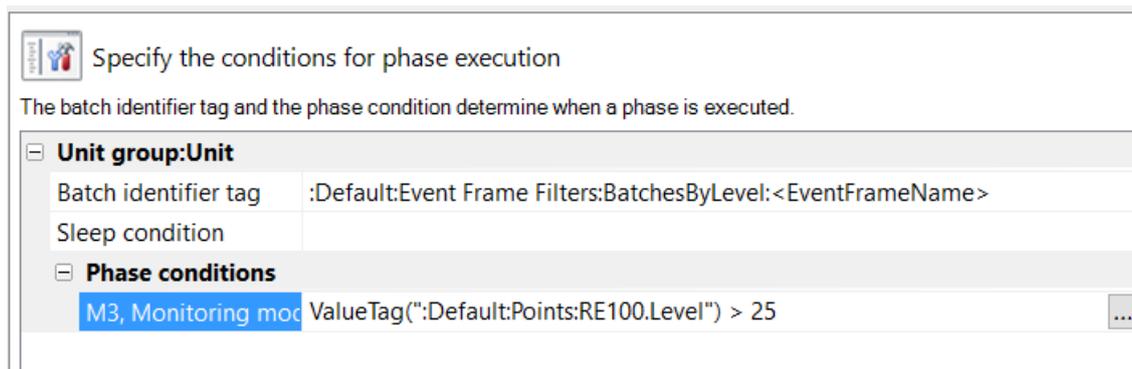
Note: synthetic batch tags generate an overhead in the SimApi which can lead to lower performance, especially during catch-up and predict of past finished batches in SIMCA-online.

### 1.2.6.1 Using the synthetic process tags for batch project execution in SIMCA-online

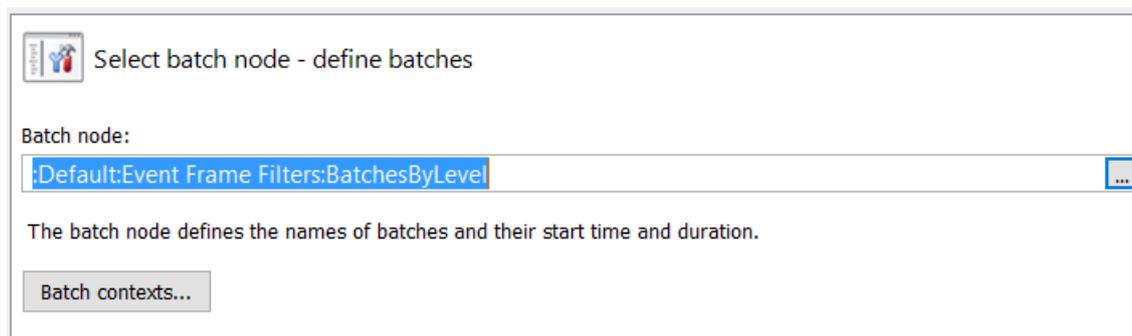
In a batch project, the process data for each phase has to have a batch identifier tag. Data read in this tag is matched against the batches in the specified batch node to know if a phase should execute.

If the process data doesn't have a batch id tag, the **synthetic process tags** can be used instead, as the data for those are generated from knowledge about the event frame (batch).

To use this feature, go to the **Execution conditions** page of the project configuration in the SIMCA-online client and configure the **Batch identifier tag** to be the synthetic batch id tag <EventFrameName> of **the batch node**. Whenever the server reads the batch id for the process data, the batch id from the batch node will be returned ensuring that the unit can execute (the phase execution condition must also be true as usual in SIMCA-online).



Here's the Batch node page of the configuration, showing that it is that same Filter node that is used as the batch node:



Read more on execution logic in the SIMCA-online Technical Guide.

## 1.2.7 Event Frame Filters

Event frame filters are optional, and have to be configured before they are exposed by the SimApi. You can add as many filters as you like, each is configured individually.

An event frame filter node is used as a batch node in SIMCA-online to control project execution. The filter node exposes event frames (batches) that fulfil specified filter criteria. Filter nodes also populate values for the synthetic tags that can be used in batch project execution as described earlier.

You can filter on reference element, event frame name, event frame template, and either event frame category or event frame attributes.

For example, you can create event frame filters for;

- Event frames that have the attribute `productType` with the value of 42 under the Element "Sweden\_Site".
- Event frames that have the name starting with "b" and the event frame category "SIMCAonlineBatches".

Here's an example of finding batches in SIMCA-online in one of the nodes containing Event Frames:

Enter filter text here

Tags (11 of 11)

- <EventFrameName>
- <EventFrameDuration(s)>
- <EventFrameDuration(min)>
- <EventFrameDuration(h)>
- <EventFrameDuration(d)>
- Agitation

Batches Found

There were 65 batches between 2019-02-10 11:14:00 and 2019-02-11 11:14:25

Batch name	Start time	Stop time
EX20190211 2:26	2019-02-11 02:25:54	2019-02-11 02:26:24
DT20190211 2:26	2019-02-11 02:26:00	2019-02-11 02:29:00
EX20190211 2:27	2019-02-11 02:26:54	2019-02-11 02:27:24



## 2 Prerequisites

This SimApi can connect to PI 2012 system or later.

To use the SimApi on a computer, it must have the following software installed:

- The OSIsoft PI AF<sup>1</sup> SDK. It is included in OSIsoft Client 2016 R2 SP1 (2.8.6.7801) or later. The PI AF Client is provided by OSIsoft. More information can be found at <https://techsupport.osisoft.com/Products/PI-Server/PI-AF/Overview>
- The Microsoft Visual C++ Redistributable for Visual Studio 2015-2019. Often these are already installed on a computer (for example they are installed automatically by SIMCA or SIMCA-online), but if the SimApi fails to start because of this, download and install the latest version from <https://support.microsoft.com/en-us/help/2977003/the-latest-supported-visual-c-downloads>

### 2.1 OSIsoft PI System security

PI uses the following concepts that control access:

- PI can use **Windows authentication** which means that Active Directory accounts are used to configure the security. This method is recommended by OSIsoft and Sartorius Stedim Data Analytics since it is the only method to authenticate towards the **Asset Framework SDK**.
- **PI Users** are users with passwords that are created on the PI server. Groups can be used to group users.
- **PI Trusts** determine which computers are allowed to connect to the PI server. Trusts are IP-based, thus relies on DNS. It is important the SIMCA-online server is added to the PI trust; otherwise it won't be able to connect to the PI server.

In addition, networking firewalls might also have to be configured to allow the SimApi to connect to remote servers.

These topics are explained in detail below. For details consult OSIsoft documentation.

#### 2.1.1 Windows security

Windows security principals (groups or user accounts) can be used to configure access to the PI server.

You must know the **user account** used for running the SimApi. For SIMCA this means the user account that are logged in on the computer, but for SIMCA-online it means the service account used by the SIMCA-online server service (configured in the Services control panel in Windows). Note that the default for a SIMCA-online server is to use the service account Local System. This has to be changed to a domain user service account in order to be able to setup access for it inside PI.

If you are unable, for any reason, to change the user account which is used for running the SimApi, you can also set the user account from the SimApi configuration dialog. This makes it possible to use a different account to connect to OSIsoft PI than the service account for SIMCA-online.

When you know the user account, you configure PI to allow this account to connect to the PI server. This can be done by making sure the user (or a group where the user is a member) is included under Security | Mappings in the PI System Management Tools.

#### 2.1.2 PI servers in another domain than the SIMCA-online server

If the PI system sits on a different domain than the SIMCA-online server, the deployment might not allow you to set up a Windows trust between the different domains. One solution in this case is to have a local Windows account created on both the PI AF server and SIMCA-online server since it is then able to resolve an authenticate the ".\UserName" passed from one machine to the other across domains.

#### 2.1.3 PI Trust

PI Trust is another way to grant access to PI to application names, IP-numbers or names of computers. This is done in the PI System Management Tools under Security | Trusts, where you can specify:

- **Application name:** A specific application name can be used to create a trust.
  - For SIMCA it is **simca.exe** (and **simpler.exe** for SIMCA before version 15).
  - For SIMCA-online the name is **SIMCAonlineserver.exe**, and **SIMCAonlineconfig.exe** (SIMCA-online Server Options, which is used to make the SimApi configuration).

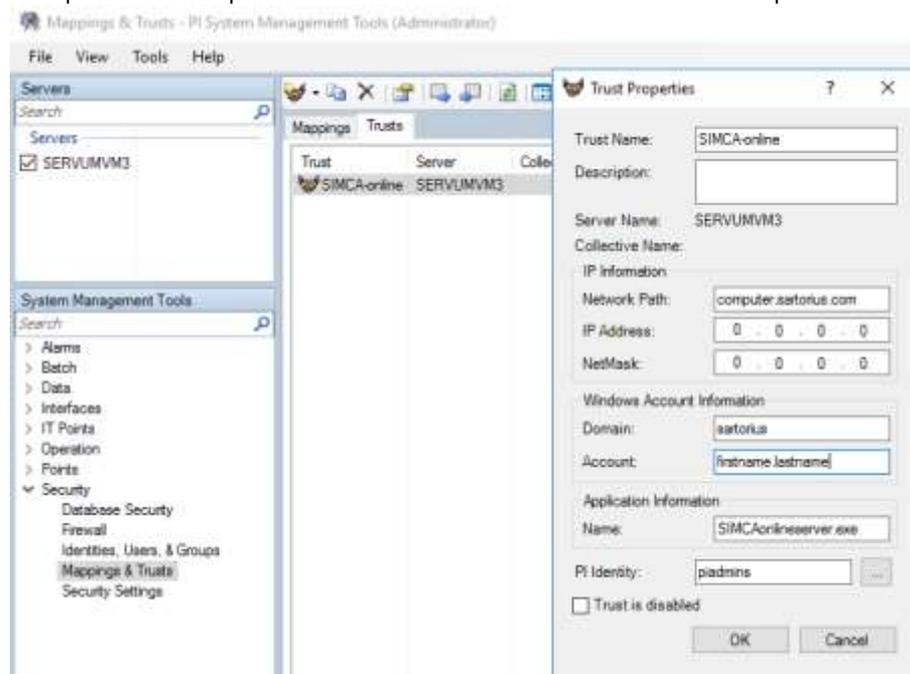
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<sup>1</sup> Note that this SimApi does **not** work with the older OSIsoft PI Batch SDK (only PI AF as described above). If your OSIsoft PI system only supports PI Batch, you must use the PI SimApi developed by OSIsoft.

- IP Information:** You can define a trust based on the IP information of the computer that runs the PI SimApi that you want to trust. You can specify IP information as a network path or IP address and netmask:
  - Network Path:** The fully-qualified domain name. For example, my\_laptop.my\_company.com
  - IP Address:** IP address of the computer running the PI AF SimApi.
  - NetMask:** If you specify an IP address, you must also explicitly provide a netmask. Failure to do so will generate an error. If you are requiring an exact match on an IP address, specify the netmask as 255.255.255.255. If you are specifying a Class C subnet, specify the netmask as 255.255.255.0 and the fourth field of the IP address as 0.
- Windows account information**
  - Windows Domain:** Windows domain of the user running the application.
  - Windows Account:** Windows user name of the user running the application.

It is possible to use a dollar sign (\$) for the user name for a particular domain; then users on that domain can connect through this trust to existing PI users of the same name as the Windows user running the application. This is called a dollar-sign trust. To configure a dollar-sign trust, you typically first import your Windows usernames and passwords as PI users. See Import Windows users in the PI System Management Tools documentation from OSIsoft. (The dollar sign is a valid value for the domain as well as the user name.)

Here all three different ways to configure a PI trust have been used in combination even though only one is needed. This example trust allows permissions for SIMCA-online from the machine computer.sartorius.com:



For further information about PI Trusts, please refer to the help for the OSIsoft PI System Management Tools.

### 2.1.4 Firewalls between SimApi and PI server

A networking firewall between the SimApi running in SIMCA, or SIMCA-online server and the PI server can restrict network traffic so that the SimApi doesn't work.

To enable the PI network traffic through, tcp port 5450 needs to be opened, this is the normal firewall access for PI. Also, from AF Server to any AF Client application tcp port 5457 needs to be open. See the following knowledge base article for further details: <https://techsupport.osisoft.com/Troubleshooting/KB/KB00751>

To learn more about firewall requirements for PI, see the PI Server / PI-SDK documentation from OSIsoft. The PI AF SimApi acts like a **PI Application**, so look for that term in that document.

### 2.1.5 One reason for the error message 'Failed to initialize SimApi'

The error message "Failed to initialize SimApi" when clicking the Configure-button in Server Options. This problem was solved in PI Database Security by giving the identity mapped to the trust **write access** to the PIMSGSS table.

## 2.2 Real-time delays caused by PI to PI interface configuration

If the data on the PI server is pushed from another PI server via a **PI to PI interface**, delays in reading current data can occur since data is pushed at a specified time interval.

Make sure the time interval configured in the PI to PI interface is short enough to detect changes in your process in real time. It must be comparable to the execution interval used in SIMCA-online.

## 3 Installation and setup

Refer to the **SimApi Guide** located at [umetrics.com/simapi](http://umetrics.com/simapi) for general step by step instructions that apply when installing a SimApi.

There are settings that has to be made inside OSIsoft PI to enable the use of the PI AF SimApi, as well as many different settings that can be made for SimApi itself. We recommend that you involve people from your company that knows your PI infrastructure when you configure this SimApi.

The tool OSIsoft PI System Explorer (installed with the PI AF SDK) lets you see how your PI AF is configured, and helps you make the necessary settings.

### 3.1 Configuring SimApi settings

To change settings for the SimApi in SIMCA-online; launch the **Server Options** utility, and on the SimApi tab, click **Configure...** for the SimApi instance you want to configure. The same guidelines apply to SIMCA, although all screenshots and examples below are for SIMCA-online.

The following dialog is displayed. Configure the settings you require for you environment.

After saving and exiting, the SIMCA-online server service needs to be restarted for the changes to be effective.

Setting	Value
PI server	ServUmVm3
AF server	ServUmVm3
AF database	Production
Element categories	A_Simca_Element;Other_Element
User name	pidomain\piuser
Password	.....
By attribute	BatchesByLevel
By category	BatchesByYeast
Log level	Debug
Log max size (MB)	10
Maximum elements per query	50000
Maximum event frames per query	50000
PISystems cache control	SharedCache
PIPoint attribute control	ReadUsingAttribute

**User name**  
The user name to use when connecting to the PI servers. Leave credentials blank to use the account of the calling process, typically the SIMCA-online service account.

Buttons: View Log, Save, Exit

The following settings are available.

Setting	Explanation
PI server	Enables PI points with data to be available in the Umetrics Suite. Write the name of the PI server to connect to and enumerate PI points from. This is optional, but if you leave this out, AF Server must be specified.
AF server	Enables Event Frames in the Umetrics Suite. Write the name of the Asset Framework server to connect to. This is optional, but if you leave this out, PI Server must be specified.

AF database	Directs the Asset Framework server to a specific database. Write the name of the Asset Framework database within the Asset Framework server to use. If this is left empty, the SimApi will use the default database on the server.
Element categories	More than one element category can be used to filter the elements. Separate categories with semicolon (;). You can also specify * to show all elements, but this may negatively affect startup performance if there are many elements. If left empty, no Elements will be exposed.
User name	The credentials used to connect to the PI servers provided above. Leave blank to use the account of the calling process, typically the SIMCA-online service account.
Password	The credentials used to connect to PI servers provided above. Leave blank to use the account of the calling process, typically the SIMCA-online service account. The password is encrypted, and not saved in clear text in the configuration file.
Event frame filters	You can create optional filter nodes by clicking the ... button. These are used as batch nodes to define batches that execute in SIMCA-online. See 1.2.7 above to learn more and see the next section for the available settings that you can control.
Log level	Controls how much information is written to the log file. (Debug, Information, Warning, Error, Critical). Debug is helpful for troubleshooting issues with the SimApi.
Log max size (MB)	Controls the max size of the logfile before creating a new. Setting this to 0 means infinite size.
Advanced settings	Refer to the descriptions of these items in the configuration utility.

## 3.2 Event Frame Filter settings

Event Frame filters expose Event Frames (batches) that fulfil filter criteria. Then can be used as batch nodes in SIMCA-online as described in 1.2.7.

You can create two types of Event Frame Filters;

- **By Event Frame Attribute** – these allow you to create logical conditions on one or more event frame attributes.
- **By Event Frame Category** – these allow you to select an event frame category.

Both types of filters also let you specify reference element, filter on event frame name, specify event frame template.

Each filter node must have a unique name that you provide. This is the node name used in SIMCA-online below the Event Frame Filter node top-level node.

Here is a table summarizing the various settings you can make in the configuration dialogs. Also refer to PI AF configuration dialog which has built in help for each setting.

Setting	Description	Used in filter by Event Frame Attribute	Used in filter by Event Frame Category
Node Name	An arbitrary name of the node (unique among other nodes). For example, ProductABatches.	X	X
Name Filter	Filter based on event frame name. Wildcard * and ? are supported.	X	X
Reference Element	Filter based on Element name. Wildcard * and ? are supported. Event frames that reference this element will be returned by the filter.	X	X
Event Frame Template	Filtered based on a specific Event Frame template.	X	X
Event Frame Category	Filter based on a specific Event Frame Category. Use * for any category.		X
Attributes	Filter based Event Frame attributes. You can specify one or more attributes.  For each attribute, you specify settings that control a logical expression that must evaluate to true for the event frame to match the filter.  The settings for each attribute are:	X	
Attribute Path	The name of the Event Frame template attribute. The path should be relative to the specified Event Frame template.  The value for this attribute is compared with the Compare Value setting using the specified Operator.	X	
Operator	Defines the type of comparison to make. For example, Equals.	X	
Compare Value	The value to compare with the Event Frames attributes value. Only numerical values can be used.	X	

### 3.3 Configuration example

This section gives an example how the PI system can look, and how the PI AF SimApi can be configured to connect to it.

The PI AF SimApi has already been installed, and the PI system has been configured to allow the user to connect to the server as described in 2.

#### 3.3.1 Basic configuration

Here is the configuration for the PI AF SimApi opened via the SIMCA-online Server Options. As you can see, we have made a few settings which are explained below.

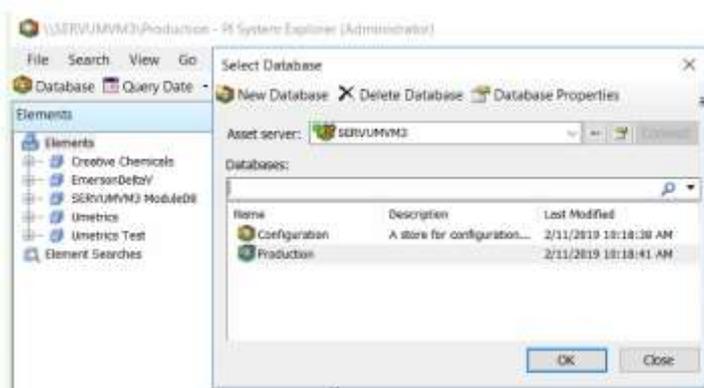
Section	Property	Value
Settings	PI server	ServUmVm3
	AF server	ServUmVm3
	AF database	Production
	Element categories	A_Simca_Element;Other_Element
	User name	pidomain\piuser
	Password	.....
Event frame filters	By attribute	BatchesByLevel
	By category	BatchesByYeast
Log settings	Log level	Debug
	Log max size (MB)	10
Advanced settings	Maximum elements per query	50000
	Maximum event frames per query	50000
	PISystems cache control	SharedCache
	PIPoint attribute control	ReadUsingAttribute

**User name**  
The user name to use when connecting to the PI servers. Leave credentials blank to use the account of the calling process, typically the SIMCA-online service account.

Buttons: View Log, Save, Exit

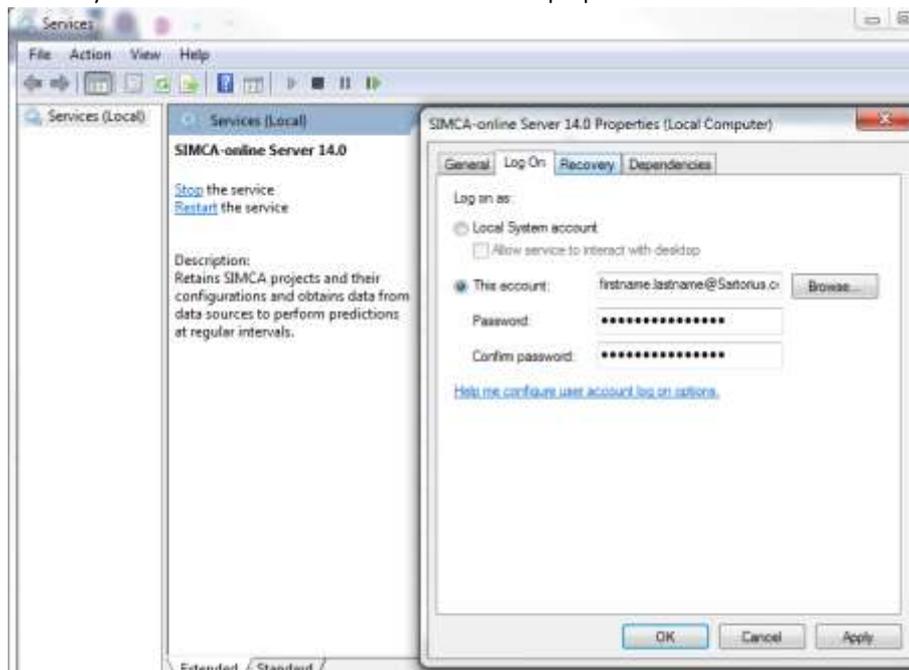
We have one server, **ServUmVM3**, which is entered in both the PI server and AF server fields.

In PI, our database is called **Production** as you can see in the below screenshot, so that's what we use in the configuration too.



We also specify the username and password that the PI AF SimApi uses to connect to the PI AF servers. This user has already been given rights to access PI.

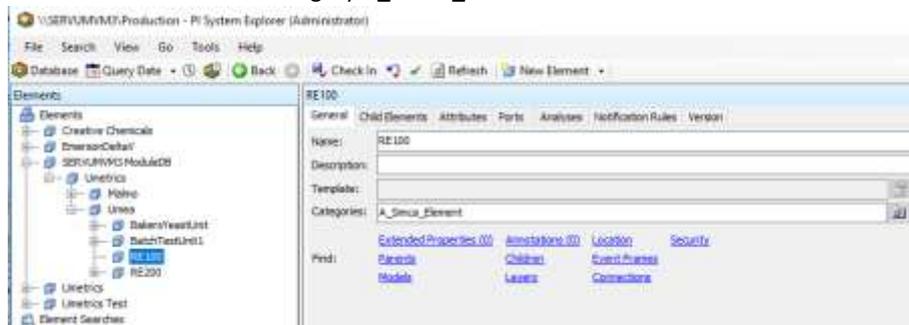
We use a different service account for our SIMCA-online server. It is different because it must be able to access our Active Directory for user-authentication. This is the service properties on the SIMCA-online Server machine:



### 3.3.2 Optional Element categories

We specify Element Categories A\_Simca\_Element;Other\_Category. This means that we'll see all Elements matching either category in SIMCA-online.

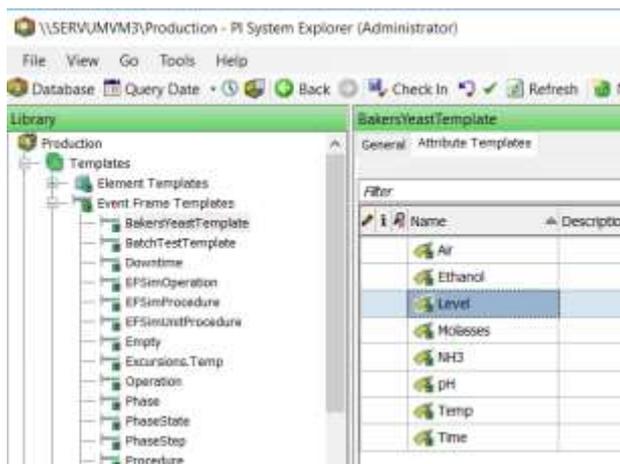
Here is how the Element category **A\_Simca\_Element** looks on the PI Server:



### 3.3.3 Optional 'By Attribute' Event Frame filter

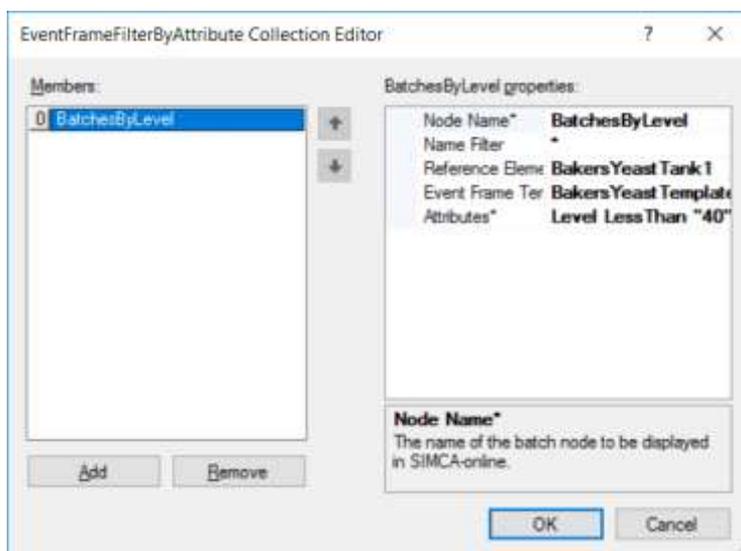
We have configured an Event Frame filter node **by Attribute** as follows, to only see event frames with tank level below 40:

Here's how our Event Frame Template looks like in PI:

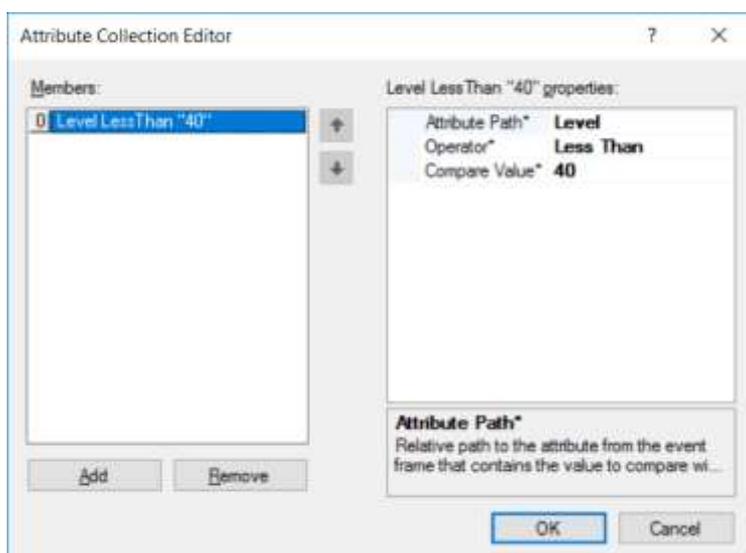


We'll use that Level attribute in our filter node, to show only Event Frames with Level below 40:

Here's the first configuration page for our By Attribute filter node:

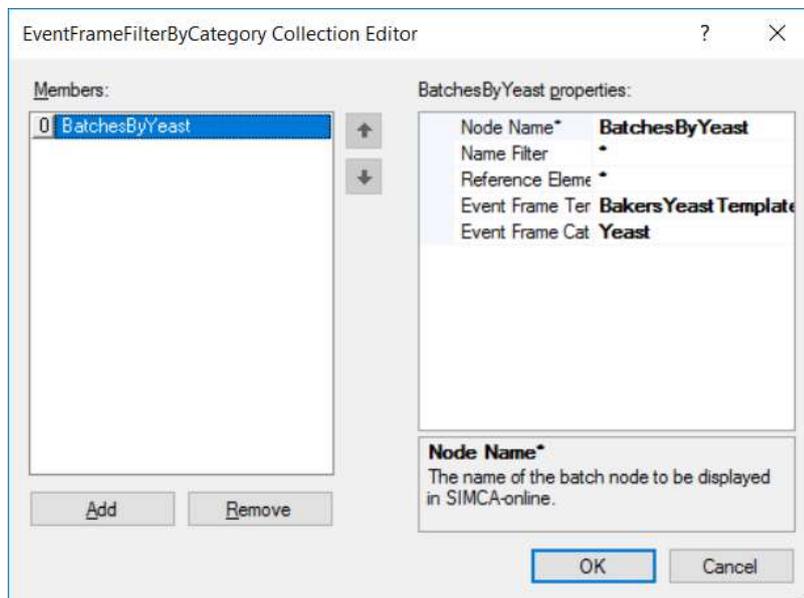


And here are the settings for the Level attribute:



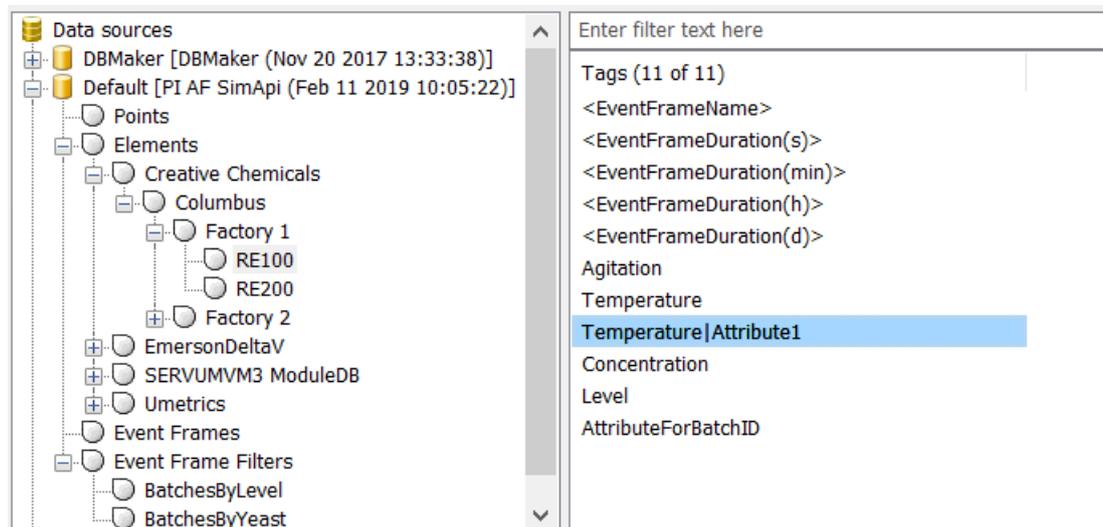
### 3.3.4 Optional 'by Category' Event Frame filter

Finally, we have also configured a Filter node, that exposes event frames based on the Event Frame Category **Yeast**:



### 3.3.5 How this looks like in SIMCA-online

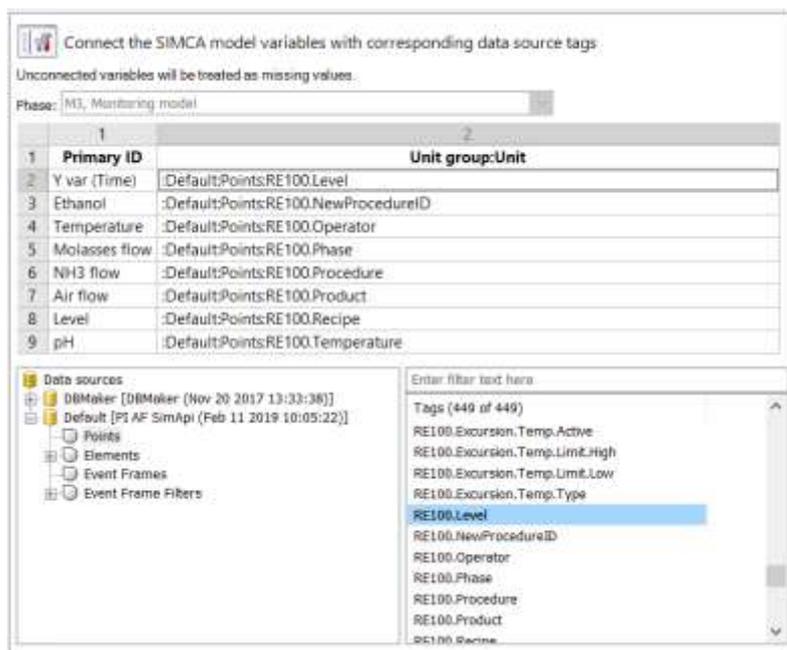
This is what the above settings result in in SIMCA-online:



Here the **Element** nodes, the **Event Frame Filter** nodes, the **Event Frames** node can be used as batch nodes in project configurations.

Synthetic **<EventFrameName>** tags can be used in Execution Conditions for simple execution of batch projects. An example of this can be found in 1.2.6.1.

The PI points of the PI server are visible under the **Points** node. These tags are connected to variables in the Phase tags page of the project configuration:



## 4 On SIMCA-online project execution and PI AF

This chapter gives a short primer what SIMCA-online needs to execute batch projects and gives some recommendations that applies to PI Asset Framework (AF) and PI Event Frames (EF).

For full details on SIMCA-online execution logic, see the SIMCA-online Technical Guide.

### 4.1 Batch IDs in SIMCA-online

SIMCA-online makes use of batch IDs in two ways:

- Batch ID as an **event frame** defined in PI AF:
  - In SIMCA-online these are interpreted as batches in what is referred to as the batch node. The batch node is used to identify completed and presently active batches.
  - Finished batches are those that both have a start time and end time.
  - Active batches are those that only contain a start time, with the end time as empty/null.
- Batch ID as a **process tag**:
  - Each unit that may process a phase for a batch requires a separate process tag indicating the batch that is active in that unit.
  - The value of the batch ID must match the batch name in the batch node, or to use the PI terminology the name of the event frame in PI.

### 4.2 Batch node selection in SIMCA-online

In asset framework, there is a hierarchy of events created following the ISA 88 batch standards. The batch must stay active for the duration of all phases that belong to that batch. For batches with multiple phases the batch event needs to start at or before the first phase is triggered and end at or after completion of the last phase.

In SIMCA-online independent phase execution conditions are used to define lifespan of each phase. The EF batch event is only used for genealogy of phases, to map which active units belong to which batches. This allows for tracking of parallel and complex material flow through multiple units.

In PI the hierarchy of units takes the form;

- Batch
  - Unit
    - Phase
      - Subphase

In SIMCA-online there is a lot of flexibility in how batch nodes and batches are defined and interpreted. For example, in Chromatography where:

- each cycle may be defined as a phase,
- each unit operation (Loading, Equilibration, Elution, etc.) may be defined as a subphase,
- the batch node in SIMCA-online could be defined on the unit level,
  - each cycle could be defined as an event in EF and a batch in SIMCA-online, and
  - each unit operation could be defined as a subphase in EF and a phase in SIMCA-online.

### 4.3 SIMCA-online execution logic

This outlines the sequence SIMCA-online follows to start batches and phases. For the full algorithm with all details, see the SIMCA-online Technical Guide.

1. SIMCA-online determines the active batches.
  - a. Request the EF items – maybe there is a special request for only the active ones – from the SIMCA-online’s defined batch node (the batch node could be server or Unit level).
  - b. Active batches are defined as those that do not have an entry for the end time (it is left null/blank).
  - c. SIMCA-online records the names of the active batches.
2. SIMCA-online determines if there are any active phases.
  - a. SIMCA-online requests the name of the batch running in each phase. The name of the batch is the value retrieved from the process tag configured as the Batch ID in the unit.
  - b. SIMCA-online checks to see if the name of the batch is in the list of active batches It does by checking if the value matches the name of an active batch.
  - c. SIMCA-online evaluates the trigger logic configured in SIMCA-online to determine if the phase is active.
3. SIMCA-online extracts the snapshot values for all tags used by active phases.

## 5 Support

This SimApi is developed by Sartorius Data Analytics. For support, please visit <https://umetrics.com/support>

For OSIsoft PI related questions such as the Asset Framework, Event Frames, PI security and the like, we advise you to contact you OSIsoft representative or their technical support directly.