

Flexsafe® 2D & 3D Pre-Designed Solutions for Storage and Shipping

Take Your Facility Into The Future

Simplifying Progress

SARTURIUS

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Flexsafe® 2D bags up to 50 L

Flexsafe $^{\circ}$ 2D bags in shell 5 L, 10 L & 20 L

Flexsafe® 3D bags up to 500 L

Flexsafe® 3D bags up to 3,000 L

Digital Selection Map Flexsafe® 2D

Please click on the box to select the right solution with the right connection for your process step

Flexsafe® 2D bags:

20 mL, 50 mL, 150 mL, 250 mL, 500 mL, 1 L, 3 L, 5 L, 10 L, 20 L, 50 L

Media Preparation Sterile Weld to Biostat STR® and RM Single-use Bioreactors

Sterile Connection to other Single-use Bioreactors Sterile Connection

Sterile Weld

Steaming Connection to Stainless Steel Bioreactors

Buffer Preparation Sterile Connection to Downstream Systems

Sterile Connection

Sterile Weld

Sanitary or Aseptic Connection to Downstream Systems

Quick Coupler Connection

Tri-Clamp Connection



Cell Harvest & Downstream Intermediates Sterile Connection to Downstream Systems

Sterile Connection

Sterile Weld

Sanitary or Aseptic Connection

Quick Coupler Connection

to Downstream Systems

Tri-Clamp Connection

Drug
Substance
Purification

Sterile Connection to Downstream Systems

Sterile Connection

to Downstream Systems

Sterile Weld

Sanitary or Aseptic Connection to Downstream Systems

Quick Coupler Connection

vnstream Systems Tri-Clamp Connection

Drug Product Formulation

Sterile Connection to Downstream Systems

Sterile Connection

Sterile Weld

Flexsafe® 2D bags from 20 mL to 3 L

Flexsafe® 2D bags in shell 5 L, 10 L & 20 L

Digital Selection Map Flexsafe® 3D

Please click on the box to select the right solution with the right connection for your process step

Flexsafe® 3D bags for Palletank®:

100 L, 200 L & 500 L

Flexsafe® 3D bags for drum:

50 L, 100 L, 200 L



Flexsafe® 3D up to 500 L

Media Preparation Sterile Weld to Biostat STR® and RM Single-use Bioreactors

Sterile Connection to other Single-use Bioreactors

Sterile Connection

Sterile Weld

Steaming Connection to Stainless Steel Bioreactors

Buffer Preparation Sterile Connection to Downstream Systems

Sterile Weld

Sterile Connection

Sanitary or Aseptic Connection to Downstream Systems

Quick Coupler Connection

Tri-Clamp Connection

Cell Harvest & Downstream Intermediates Sterile Connection to Downstream Systems

Sterile Weld

Sterile Connection

Sanitary or Aseptic Connection to Downstream Systems

Quick Coupler Connection

Tri-Clamp Connection

Drug Substance Purification Sterile Connection to Downstream Systems

to Downstream Systems

Sanitary or Aseptic Connection

Sterile Connection

Sterile Weld

Quick Coupler Connection

Tri-Clamp Connection

Drug Product Formulation

Sterile Connection to Final Filling

Sterile Connection

Sterile Weld

Aseptic Transfer to an Isolator

Digital Selection Map Flexsafe® 3D

Please click on the box to select the right solution with the right connection for your process step

Flexsafe® 3D bags for Palletank®:

1,000 L, 1,500 L, 2,000 L, 2,500 L & 3,000 L



Flexsafe® 3D up to 3,000 L

Media **Preparation** Sterile Weld to Biostat STR® Single-use Bioreactors

Sterile Connection to other Single-use Bioreactors

Sterile Connection

Sterile Weld

Steaming Connection to **Stainless Steel Bioreactors**

Buffer Preparation

Sterile Connection to Downstream Systems

Sanitary or Aseptic Connection to Downstream Systems

Sterile Connection 1/2" ID

Sterile Weld 1/2" ID

Quick Coupler Connection ½" ID

Tri-Clamp Connection ½" ID

Buffer **Preparation** Sterile Connection to Downstream Systems

Sanitary or Aseptic Connection to Downstream Systems

Sanitary or Aseptic Connection

Sterile Connection 3/4" ID

Sterile Weld 3/4" ID

Quick Coupler Connection 3/4" ID

Tri-Clamp Connection ¾" ID

Cell Harvest & Downstream Intermediates

Sterile Connection to Downstream Systems

to Downstream Systems

Sterile Weld ½" ID

Quick Coupler Connection 1/2" ID

Sterile Connection 3/4" ID

Sterile Connection 1/2" ID

Tri-Clamp Connection ½" ID

Cell Harvest & Downstream Intermediates

Sterile Connection to Downstream Systems

Sterile Weld 3/4" ID

Sanitary or Aseptic Connection to Downstream Systems

Quick Coupler Connection 3/4" ID

Tri-Clamp Connection 3/4" ID

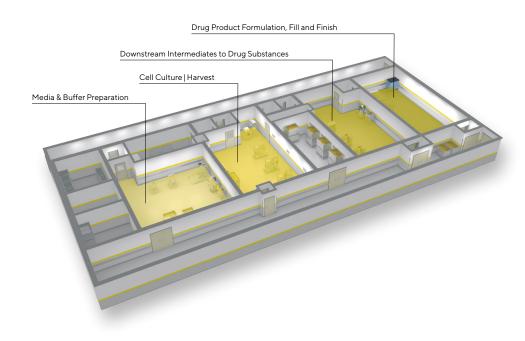
Unprecedented Performance and Assurance of Quality Supply

Flexsafe® 2D & 3D Storage & Shipping Solutions for All Process Steps

Building on more than 20 years of experience in designing Single-use Fluid Management Solutions, we have established proven Pre Designed Solutions (PDS) for every media, buffer, harvest, downstream intermediates, drug substance and drug product process steps.

The performance and assurance of supply of Flexsafe® PDS are based on the complete control of our manufacturing process for the resins, the film, the bags, the filters and the assemblies. Other fluid-contact components are secured by strategic partnerships, long term contracts and quality agreements and are available off-the-shelf to provide best delivery reliability.

When you select a Flexsafe® PDS, you get the assurance of consistent quality and robust change control for every process steps of your bioproduction. Business continuity is guaranteed at any time with at least 24 months of change notification in case of a change.



Media



Pre-designed Solutions for media storage, shipping and feeding of bioreactors

Buffer



Pre-designed Solutions for storage and shipping of buffers used for purification or final formulation

Cell Harvest & Downstream Intermediates



Pre-designed Solutions for harvesting cell cultures and for handling all the process intermediates before the last cross-flow step

Drug Substance



Pre-designed Solutions for storage and shipping of drug substance post virus filtration after the last cross-flow step

Sampling



Pre-designed Solutions for easy and reliable sampling whatever the process step

Drug Product



Pre-designed Solutions for sterile filtration, hold and transfer of drug products

Material Science and Film Extrusion Expertise

The S80 PE film of Flexsafe® 2D & 3D bags is the result of combining material science and film extrusion expertise in collaboration with our resin suppliers and film partner. Such partnership ensure a full understanding of the resins formulation and the film manufaturing process.

Following the principles of Quality by Design (QbD), we have selected the raw materials and defined the thickness of each layer of the film to achieve excellent cell growth and superior robustness.

We have established the resin specification, extrusion design space and process controls that provide consistent quality and reproducible performance of the S80 film.

The extrusion process is optimized to avoid addition of antioxidants and process aids and to limit the generation of antioxidant breakdown products such as bis (2,4-di-tert-butylphenyl) phosphate (bDtBPP) during extrusion and gamma irradiation.

Welding and sealing parameters are optimized and are routinely controlled to ensure bag making process consistency.

Co-extruded PE | EVOH | PE Structure

- 400 µm thickness
- Balance between strength, flexibility and gas barrier
- Large sealing window for bag robustness
- Best puncture resistance & elongation at break

S80 Film Features & Benefits

- Superior thickness and strength: Ideal for large scale storage bags and stirred bioreactors
- Excellent biocompatibility: Ideal for media storage and cell culture
- Superior flexibility: Ideal for shipping bags and rocking motion bioreactors
- Inert PE contact layer: Suitable for non buffered solutions
- High gas and water barrier properties: Suitable for long term storage of media, buffers and drug substances
- Low extractable profile: Ideal for drug substance and drug product process steps

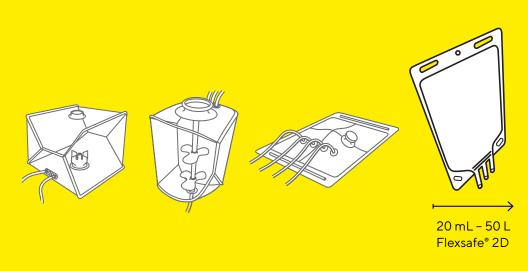


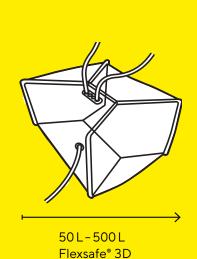
Control of the Entire Manufacturing Process

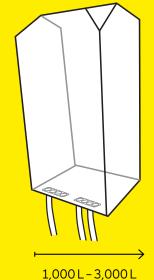
The complete control of the process and our quality management for critical fluid-contact components ensure reliable and consistent performance of our Flexsafe® PDS.

The establishment of long term supply contracts and quality agreements for the resins, the film and the fluid-contact components ensure unprecedented assurance of supply.

One for All







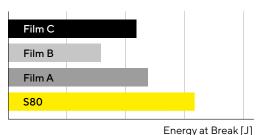
Flexsafe® 3D



Cell Growth

The resins and additives used for Flexsafe® bags are optimized to ensure excellent and reproducible growth. The control of our entire process guarantees consistent lot-to-lot cell growth after short and long term media storage.

Reference: Borosilicate Glass **Cell Density** Flexsafe® Bags Standard Bags Time



Passed ASTM Shipping Test

Robustness & Ease of Use

The thickness, strength and flexibility of Flexsafe® bags make them suitable for all process steps and reduce the risk of damage due to inappropriate handling. Flexsafe® 3D bags in Palletank® are validated with the most stringent ASTM D4169 shipping test to offer secure transportation of critical drug substances.

The flexibility enables convenient installation and self-deployment of the bag in its container thus saving valuable operator time.

Resins for S80 Film

Resin specification & process control

- Resin & additives traceability
- Lot-to-lot raw material consistency

Long term contract

- 2 year last time buy option
- 2 year stock of resin & film

Film - S80

Extrusion design space & control

- Consistent cell growth & robustness
- Lot-to-lot consistent extractable

10 year supply & quality contract

- 2 year last time buy option
- 2 year stock of resin & film

Final PDS Assembly

Assurance of Quality Supply

Long-term supply contracts and quality agreements with suppliers and partners guarantee the traceability and control of the raw material and the film formulation. The control of the entire manufacturing process provides consistent quality, change control and business continuity.

Components

Long term supply contracts

2 year change notification

Quality Agreements

- Bioburden, particle & endotoxin
- Extractable characterization

4 Year Guarantee of Unchanged Film

Business continuity plan

Back up equipment & safety stocks

Multiple manufacturing sites

- Worldwide cleanroom facilities
- Resin-to-bag process control

Consistent Extractable Profile

Specification and control of the resins and the film ensure well characterized and consistent extractables. Extractable data is readily available for risk assessment, thus saving end-users the time and money required for generating validation data. The validation studies and toxicological assessments remain valid and reproducible from lot-to-lot

Assurance of Quality Supply for Fluid-Contact Components

Buffer

Component Quality, Change Control and **Business Continuity**

All fluid-contact components of Flexsafe® PDS are secured by long term contracts and quality agreements and are available off-the-shelf offering assurance of quality supply and delivery reliability.

Our supply contracts ensure at least a 2 year change notification thus providing robust change control and business continuity.

Components are selected to meet the most stringent quality requirements and all engagements with tubings are extensively qualified to ensure consistent robustness.

Material Qualification

Flexsafe® PDS components are evaluated for conformity against the EP and USP standards after reviewing technical documentation and certificates of quality available from our suppliers.

Additional internal qualification tests are performed to establish extractable profiles, post gamma sterilization shelf life and consistent functional properties.

Criteria for Component Selection	Reference
Biological Biocompatibility (USP Class VI)	USP<87> & USP<88>
TSE-BSE questionnaire	Compliance with EMA/410/01 and EP 5.2.8
Endotoxin	USP<85> or EP 2.6.14
Bioburden	ISO 11737
Sub visible particles	USP<788> or EP 2.9.19
Others	Bisphenol A free, REACH compliance

Our core expertise in plastics and polymers enables the selection of the cleanest and most inert materials to minimize chemical interactions with biopharmaceutical fluids, and leacheable substances and to provide consistent cell growth.

Design Qualification

Component designs are selected to maximize tubing engagement tensile strength and tightness. All engagements with tubings are qualified for 3 year shelf life. Test samples are visually inspected for absence of defect and tested for leak, burst pressure, traction and compression.

Using a Flexsafe® Pre designed Solution in all your process steps provide you with optimal performance and assurance of quality supply.

Flexsafe® PDS

Components	Biocompatibility USP <87> or USP<88> Class VI	Endotoxin Sub visible particles bioburden	TSE-BSE EMA/410/01 & REACH	Notification period time
Flexsafe® bags	Yes	Yes	Yes	48 months
Tuflux® tubes	Yes	Yes	Yes	24 months
Opta® sterile connectors	Yes	Yes	Yes	24 months
Sartopore® filters	Yes	Yes	Yes	24 months
Fittings	Yes	Yes	Yes	24 months
Connectors	Yes	Yes	Yes	24 months

Validation and Quality Assurance

Flexsafe® PDS are qualified against extensive biological, chemical, physical, extractable and cell growth testing to provide reliable validation data applicable to a wide range of process conditions.

Sartorius Stedim Biotech Quality Systems for single-use products follow applicable ISO 9001 and FDA regulations. Because single-use systems replace traditional stainless steel equipment, suppliers own a more important part of the drug manufacturing process. Design, manufacture, quality control and sterilization of Flexsafe® PDS are conducted under conditions that mirror biopharmaceutical operations and meet cGMP like requirements to ensure they are supplied clean, pure, endotoxin free and sterile.

Flexsafe® 2D & 3D PDS are validated and routinely controlled to provide consistent performance for:

Robustness

- ASTM D4169 and D7386: Standard Practice for Performance Testing of Shipping Containers and Systems for Flexsafe® bag packaging
- ASTM D882/ISO 527-3 for tensile properties
- ASTM F392 for flex durability
- ASTM D3787 for puncture resistance For Flexsafe® 2D bags:
- 100% bag chamber leak test by pressure decay (ASTM F2095-07)
- 100% finished product Helium integrity test for critical process steps or 2D and 3D bags up to 500 L

Gas transmission

- ASTM D3985 for oxygen transmission rate
- ISO 15106-3 for water vapor transmission rate

Biocompatibility & chemical compatibility

- USP<87> and ISO 10993: Biological reactivity tests, in Vitro
- USP<88> and ISO 10993: Biological reactivity tests, in Vivo

- Internal standardized methods for cell growth compatibility evaluation
- USP<661> and EP 3.1.5: Containers, physico-chemical tests - Plastics
- ASTM D543-06: resistance of plastic to chemical reagents

Purity, extractable & leachable

- Extractable data based on knowledge and control of resins and film manufacturing process
- TSE/BSE: EP 5.2.8

Cleanliness, particles

- USP<788> and EP 2.9.19: Particulate Matter in Injections Endotoxin
- USP<85> and EP 2.6.14: Bacterial endotoxins Sterility
- ISO 11737 Sterilization of medical devices -Microbiological methods: Bioburden
- ISO 11137 Sterilization by irradiation of Medical Devices: Sterilization of Medical Devices

For the most critical drug product process step bioburden, sub-visible particulates and endotoxin testing is performed on representative finished products for every production batch.

- ISO 14644: Cleanroom environmental controls
- Gamma irradiation dose mapping

Sterility

- ISO 11737 Sterilization of medical devices -Microbiological methods: Bioburden
- ISO 11137 Sterilization by irradiation of Medical Devices: Sterilization of Medical Devices
- ISO 14644: Cleanroom environmental controls
- Gamma irradiation dose mapping

Flexsafe® 2D & 3D PDS for media, buffer, harvest & downstream intermediates and drug substance process steps are released on the base of a weekly quality control for bioburden, sub-visible particulates and endotoxin performed on representative samples.

Continue >

Validation and Quality Assurance

Media, Buffer, Harvest & Downstream Intermediates	Drug Substance	Drug Product
Weekly testing of bioburden, particles and endotoxin on representat	ive finished products	Lot release testing of bioburden, particles and endotoxin on representative finished product

Certificate of Release

Statement	Monitoring*	100% Batch testing	Particle Prevention Program
USP Class VI	Bioburden	Gamma irradiation	Visible Particles Monitoring
USP<87> and ISO 10993:	ISO 11737	Dose mapping	ISO 16232
Biological reactivity tests, in Vitro			
USP<88> and ISO 10993:	Endotoxin:	Visual inspection	
Biological reactivity tests, in Vivo	USP<85> and E.P. 2.6.14	Film, bag, seal and packaging	
Physico-chemical testing	Sub-visible Particulates	Technical Drawing conformity	
USP<661> and EP 3.1.5	USP<788> and EP 2.9.19	Batch record review	
TSE-BSE status		100% Leak Testing for 2D bags:	
EMA/410/01 and EP 5.2.8		Bag chamber and PE port	

^{*} performed weekly on representative finished products for buffer, media, harvest and drug substance process step and on each batch on representative finished product for drug product process step

Assurance of Single-Use System Integrity

The assurance of container closure integrity of Flexsafe® 2D and 3D bags is proven along the entire product life cycle. Quality by design principles, process qualification, process control and quality control first ensure integrity of the film, the welds and the bag chamber.

A 100% bag chamber leak test is then performed in-process before line assembly for all Flexsafe® 2D bags. In addition, a Supplier Integrity Test (SIT) for the complete bag and line assemblies is available for 2D bags and for 3D bags up to 500 L, thus providing the best intergrity assurance of the industry, mainly for critical applications.

For those critical process steps, a 100% point-of-use leak test avoids the risk of losing high value product by ensuring that no damage occurred during shipping, storage and handling of single-use single-use 2D and 3D bags at the user site.

Flexsafe® PDS Benefits

- Best assurance of supply thanks to full control of manufacturing processes
- Best assurance of integrity of high value drug substances and drug products according to ASTM F2095-07

Sensitive Container Closure Integrity (CCI) for both process controls and at point of use

Buffer

- Our BC-LT with detection limit of 20 90 µm for Flexsafe® 2D guaranties that no leaking bags are used to manufacture final products
- Our finished product SIT will guarantee that no defect > 2 µm occur in production of our 2D and 3D bags up to 500 L
- Our point-of-use integrity test PoU-IT with detection limit of 10 µm for Flexsafe® 2D allows end user to ensure safe use of the bags for critical process steps.

These tests in conjunction with the control of our process ensure a high level of integrity and reliability.

For scale up processes, our PoU-LT of Flexsafe® 3D bags allows gross leak detection (from 100 µm to 200 µm) after installation in the appropriate container at end user site.

Process qualification at supplier

- Robustness validated in the extrusion design space
- Mechanical tests on film and weld
- Microbial immersion
- Packaging validation
- Shipping validation

Process control & quality control at supplier

- Control of resin, extrusion and welding process parameters
- Seal quality tests
- Visual inspections
- Microbial immersion
- 100% bag chamber leak test for 2D bags
- Supplier integrity testing for 2D bags and 3D bags up to 500 L

Process validation & process controls at end user

- Package integrity
- Visual inspection
- Media hold, media fill and stability test
- Microbial immersion test
- Operator training
- Point-of-use integrity/ leak testing





Reliable Handling & Shipping Solutions from 5 L to 500 L

The excellent strength and flexibility of Flexsafe® bags make them ideally suited for critical liquid shipping applications. The robustness of Flexsafe® bags is proven by applying extensive qualification regimes that combine the most stringent standard ASTM D4169 testing and real shipping conditions. Standard shipping test data can be leveraged by end-users to support their own qualification for liquid handling & shipping in single-use systems.

⊕ To learn more

Flexsafe® 2D Bags in Shell for Liquid Handling & Shipping for 5 L, 10 L & 20 L

Complete Logistic Solution

Robust and qualified solutions for liquid shipping qualified under the most stringent international norms ASTM D4169.

In addition, our experts have established a new protocol for qualifying handling steps, covering normal, worse case and accidental handling conditions based on a mix of ASTM, ISO and EN norms.

Flexsafe® 3D for Shipping From 100 L to 500 L

Robust Solution

The Flexsafe® 3D bags in their shipping Palletank® offer the most robust solution for large volume liquid transportation. The solutions have been qualified under the most stringent international norms ASTM D4169 within a range of temperature of 4 °C to 40 °C.







Self Deploying and Robust Solutions

Flexsafe® 3D for Storage From 100 L to 3,000 L

Self Deploying Solution

The high flexibility of Flexsafe® bags allows selfdeployment of the bags during filling thus providing ease of use, saving operator time and eliminating risky bag manipulations. Thanks to the self-deploying accessory*, the Flexsafe® 3D bags from 100 L to 500 L can be filled without further handlig for Palletank® for Storage and In-Process fluid handling. The new lifting system system combined with a pre-deployed bag at the manufaturing step, allows self-delpoying and filling of Flexsafe® bags from 1,000 L to 3,000 L.

Flexsafe® PDS Features & Benefits

- Full control of manufacturing processes ensure best quality and change control
- Long term contract and stocks of raw materials, films and components ensure best business continuity and delivery reliability
- Resin formulation optimized for consistent cell growth after short term and long term media storage
- Process controls provide well characterized and consistent extractable profile
- Ready to use extractable data save time and money by avoiding specific leachable studies for drug subtance
- Secure storage and shipping of high value drug substances and drug products validated according to **ASTM D4169**
- Best assurance of integrity of high value drug substances and drug products according to ASTM F2095
- Film flexibility and self-deploying ability whatever the bag size provide reliability, ease of use and save operator time

Self-deployment for Flexsafe® bags from 1,000 L to 3,000 L

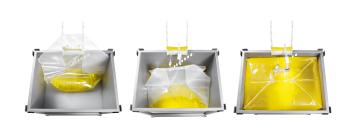
⊕ To learn more







Self-deployment for Flexsafe® bags from 100 L to 500 L



* Patents N° FR3017122B1, EP3074310B1

Filtration & Storage for All Process Steps



The versatile range of Flexsafe® 2D PDS allows for sterile filtration, storage, shipping and transfer of all biopharmaceutical fluids in all process steps.

Inlet Filters and Connectors

Flexsafe® 2D PDS are available with four sterilizing filtration options.

- Sartopore® 2 sterilizing-grade filter with 0.45 | 0.2 µm membranes optimized for buffer filtration
- Sartopore® 2 XLG sterilizing-grade filter with 0.8 | 0.2 µm membranes optimized for media filtration, cell harvest & downstream intermediates
- Sartopore® 2 XLM filter with advanced 0.2 | 0.1 µm pore size distribution and asymmetric prefilter membrane optimized for mycoplasma retention in media
- Sartopore® Platinum sterilizing-grade filter with 0.45 | 0.2 µm membranes optimized for drug substance and drug product filtration. The outstanding wetting properties reduce by ten times the flusing volumes required for integrity testing Silicone Tuflux® tube & C-Flex® enable filter sterile disconnection with Clipster® for post-use integrity testing and sterile seal of the bag Alternatively, PDS are available with a sterile connection to another filter line to provide more flexibility. The filter line is either connected with Opta® a" or welded with Biowelder® TC and subsequently disconnected for integrity using Biosealer®.

Another option is to perform an aseptic connection under Laminar Air Flow (LAF) using a CPC guick couplers.

Outlet Connectors

- Opta® SFT Male enables sterile connections to other single-use systems
- STCII Steamthru[™] valve allows for steaming and sterile transfer to stainless steel systems
- CPC quick couplers are used for either sanitary connection or aseptic connection under ISO5 laminar air flow to single-use systems
- Tri-Clamp ¾" sanitary flange are used for either sanitary connection or aseptic connection under ISO5 laminar air flow to stainless steel systems
- Clave needleless sampling port enables for sterile sampling

Tubes

- Tuflux® silicone or C-Flex tubing enable sterile disconnection with Clipster®
- Clear C-Flex® tubing allows for sterile weld connection with Biowelder® TC and sterile seal disconnection with Biosealer®

All fluid-contact components of Flexsafe® PDS are secured by supply contracts and quality agreements to provide:

- Excellent quality, change control and business continuity with at least 24 months change notification
- Delivery reliability with available stocks
- Compliance to quality standards: USP<87> & USP<88>, TSE/BSE, REACH

Filtration, Storage & Shipping in All Process Steps



The versatile range of Flexsafe® PDS allows for sterile filtration, storage, shipping and transfer of all biopharmaceutical fluids in all process steps.

Filtration, Storage & Shipping in All Process Steps

Inlet Filters and Connectors

Media

Flexsafe® 3D PDS are available with four sterilizing filtration options.

- Sartopore® 2 sterilizing-grade filter with 0.45 | 0.2 µm membranes optimized for buffer filtration
- Sartopore® 2 XLG sterilizing-grade filter with 0.8 | 0.2 µm membranes optimized for media filtration, cell harvest & downstream intermediates
- Sartopore® 2 XLM filter with advanced 0.2 | 0.1 µm pore size distribution and asymmetric prefilter membrane optimized for mycoplasma retention in media
- Sartopore® Platinum sterilizing-grade filter with 0.45 | 0.2 µm membranes optimized for drug substance and drug product filtration. The outstanding wetting properties of the modified membrane reduce by ten times the flushing volumes required prior to integrity testing.
- Clear C-Flex® tubing enable filter disconnection with Biosealer® for post-use integrity testing and sterile seal of the bag.
- Alternatively, PDS are available with a sterile connection to another filter line to provide more flexibility. The filter line is either connected with Opta® 1/2" or welded with Biowelder® TC and subsequently disconnected for integrity using Biosealer®.
- Another option is to perform an aseptic connection under Laminar Air Flow (LAF) using a CPC quick couplers.

Outlet Connectors

- Opta® SFT Male enables sterile connections to other single-use systems
- STCII Steamthru[™] valve allows for steaming and sterile transfer to stainless steel systems
- CPC quick couplers are used for either sanitary connection or aseptic connection under ISO5 laminar air flow to single-use systems
- Tri-Clamp 1½" sanitary flange are used for either sanitary connection or aseptic connection under ISO5 laminar air flow to stainless steel systems
- Clave needleless sampling port enables for sterile sampling

Tubes

- Tuflux® silicone tubing enables long term pumping
- Clear C-Flex® tubing allows for sterile weld connection with Biowelder® TC and sterile seal disconnection with Biosealer®

All fluid-contact components of Flexsafe® PDS are secured by supply contracts and quality agreements to provide:

- Excellent quality, change control and business continuity with at least 24 months change notification
- Delivery reliability with available stocks
- Compliance to quality standards: USP<87> & USP<88>, TSE/BSE, REACH

Buffer

Cell Harvest & DSP Flexsafe® 2D | Flexsafe® 3D | Flexsafe® ≥ 1,000L | Flexsafe® 2D |

Drug Substance Flexsafe® 2D | Flexsafe® 3D

Drug Product Flexsafe® 2D | Flexsafe® 3D Back to Table of Content

Flexsafe® 2D Pre-Designed Solutions for Media Preparation

Media **Preparation**

Sterilizina Filtration

Media Storage

Media Transfer

Sterile Weld to Biostat STR® and RM Single-use Bioreactors

Sterile Connection to other Single-use Bioreactors

Steaming Connection to Stainless Steel Bioreactors Sterile Connection Sterile Weld

Flexsafe® 2D solutions for media are available with two Sartopore® filter options, Sartopore® 2 XLG for sterilizing filtration or Sartopore® 2 XLM for mycoplasma retention.

Flexsafe® 2D bags without filters are also available for:

- Sterile connection to alternative Sartopore® filter line using Opta® 3% or welding with Biowelder® TC
- Aseptic connection to alternative Sartopore® filter line with MPC quick coupler

Sartopore® filters can be disconnected for post-use integrity testing with sterile seal using Biosealer®.

Inlet and outlet lines are made of C-Flex® or Silicone Tuflux® tubing for welding, sealing and pumping.

Flexsafe® 2D bags allow for sterile media transfer to most common single-use and stainless steel bioreactors with a variety of sterile connections.

Outlet Line

Sterile connection and transfer by pumping or gravity

- C-Flex® with CPC quick coupler and plug for sterile weld with Biowelder® TC to Biostat® RM and Biostat STR® bioreactors
- Opta® SFT male for sterile connection to other single-use bioreactors
- STCII Steamthru[™] valve for steaming connection to stainless steel bioreactors



Sampling

Clave needleless sampling port

Inlet Line

Sterilizing Filtration

- Sartopore® 2 XLG 0.8 | 0.2 µm
- Sartopore® 2 XLM 0.2 | 0.1 µm

Connections for Alternative Filter Line

- Opta® SFT female
- C-Flex® tube for sterile weld with Biowelder® TC
- MPC quick coupler female

Media **Preparation** Sterile Weld to Biostat STR® and RM Single-use Bioreactors

Sterile Connection to other Single-use Bioreactors

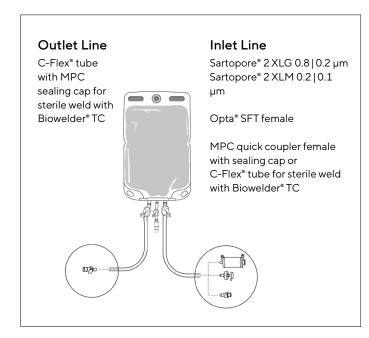
Sterile Weld

Sterile Connection

Steaming Connection to **Stainless Steel Bioreactors**

Sterile Weld to Biostat STR® and Biostat® RM Single-Use Bioreactors

			Inlet¹		Outlet ²	Sampling
Bag volume	Part number	Units per box	Filter or distal connector on filling line	Filter type and size	Distal connector on draining line	Sampling line
3 L	FLS130131	16	Sartopore® 2 XLG 0.8 0.2 μm	Midicaps® size 4		
	FLS130133	16	Sartopore® 2 XLM 0.2 0.1 μm	_		
	FLS130147	16	%" Opta® SFT female	NA	_	
	FLS130145	16	%" MPC female + sealing cap			
5 L	FLS130018	16	Sartopore® 2 XLG 0.8 0.2 μm	Midicaps® size 4		1/4" ID Silicone Tuflux® 100 mm (4") + Luer Lock female + Clave connector
	FLS130020	16	Sartopore® 2 XLM 0.2 0.1 μm			
	FLS130042	16	%" Opta® SFT female	NA		
	FLS130039	16	%" MPC female + sealing cap			
10 L	FLS130025	8	Sartopore® 2 XLG 0.8 0.2 μm	Midicaps® size 7		
	FLS130029	8	Sartopore® 2 XLM 0.2 0.1 μm			
	FLS130043	8	%" Opta® SFT female	NA	_	
	FLS130040	8	%" MPC female + sealing cap	_		



¹ Inlet tubing line from end line to bag: 3/6" × 5/6" Clear C-Flex® 500 mm (20") + Clipster® in a separate pouch

² Outlet tubing line from bag to end line: 36" × 56" Clear C-Flex® 500 mm (20")

Buffer

Cell Harvest & DSP Flexsafe® 2D | Flexsafe® 3D | Flexsafe® 2D | Flexsafe® 3D | Flexsafe® 2D | Flexsafe® 3D | Flexs

Drug Substance Flexsafe® 2D | Flexsafe® 3D

Drug Product Flexsafe® 2D | Flexsafe® 3D Back to Table of Content

Flexsafe® 2D Pre-Designed Solutions for Media Preparation

Media **Preparation** Sterile Weld to Biostat STR® and RM Single-use Bioreactors

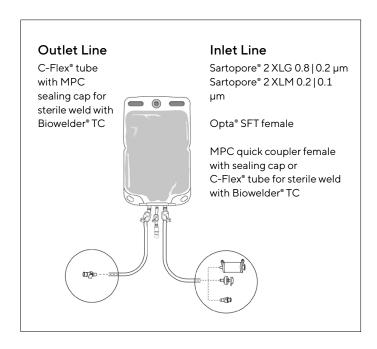
Sterile Connection to other Single-use Bioreactors

Sterile Connection Sterile Weld

Steaming Connection to **Stainless Steel Bioreactors**

Sterile Weld to Biostat STR® and Biostat® RM Single-Use Bioreactors

			Inlet¹		Outlet ²	Sampling
Bag volume	Part number	Units per box	Filter or distal connector on filling line	Filter type and size	Distal connector on draining line	Sampling line
20 L	FLS130026	8	Sartopore® 2 XLG 0.8 0.2 μm	Midicaps® size 7		1/4" ID Silicone Tuflux° 100 mm (4") + Luer Lock female + Clave connector
	FLS130030	8	Sartopore® 2 XLM 0.2 0.1 μm			
	FLS130044	8	%" Opta® SFT female	NA	_	
	FLS130041	8	%" MPC female + sealing cap		%"×%" C-Flex° — + %" MPC male + sealing cap	
50 L	FLS130138	8	Sartopore® 2 XLG 0.8 0.2 μm	Midicaps® size 7		
	FLS130140	8	Sartopore® 2 XLM 0.2 0.1 μm			
	FLS130148	8	%" Opta® SFT female	NA	_	
	FLS130146	8	%" MPC female + sealing cap	_		



¹ Inlet tubing line from end line to bag: 3/6" × 5/6" Clear C-Flex® 500 mm (20") + Clipster® in a separate pouch

² Outlet tubing line from bag to end line: 36" × 56" Clear C-Flex® 500 mm (20")

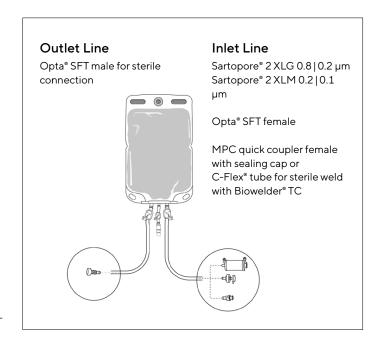
Media **Preparation** Sterile Weld to Biostat STR® and RM Single-use Bioreactors

Sterile Connection to other Single-use Bioreactors

Steaming Connection to Stainless Steel Bioreactors **Sterile Connection** Sterile Weld

Sterile Connection to Other Single-Use Bioreactors

			Inlet¹		Outlet ²	Sampling
Bag volume	Part number	Units per box	Filter or distal connector on filling line	Filter type and size	Distal connector on draining line	Sampling line
3 L	FLS130136	16	Sartopore® 2 XLG 0.8 0.2 μm	Midicaps® size 4		
	FLS130137	16	Sartopore® 2 XLM 0.2 0.1 μm			
	FLS130155	16	¾" Opta® SFT female	NA	_	100 mm (4") + Luer Lock female + Clave connector
	FLS130153	16	3/8" MPC female + sealing cap			
5 L	FLS130023	16	Sartopore® 2 XLG 0.8 0.2 μm	Midicaps® size 4	— ¾" Opta® SFT male	
	FLS130024	16	Sartopore® 2 XLM 0.2 0.1 μm			
	FLS130054	16	¾" Opta® SFT female	NA		
	FLS130051	16	3/8" MPC female + sealing cap			
10 L	FLS130035	8	Sartopore® 2 XLG 0.8 0.2 μm	Midicaps® size 7		
	FLS130037	8	Sartopore® 2 XLM 0.2 0.1 μm			
	FLS130055	8	3/8" Opta® SFT female	NA	_	
	FLS130052	8	3/4" MPC female + sealing cap	_		



Buffer

Cell Harvest & DSP Flexsafe® 2D | Flexsafe® 3D | Flexsafe® 2D | Flexsafe® 3D | Flexs

Drug Substance Flexsafe® 2D | Flexsafe® 3D

Drug Product Flexsafe® 2D | Flexsafe® 3D Back to Table of Content

Flexsafe® 2D Pre-Designed Solutions for Media Preparation

Media **Preparation** Sterile Weld to Biostat STR® and RM Single-use Bioreactors

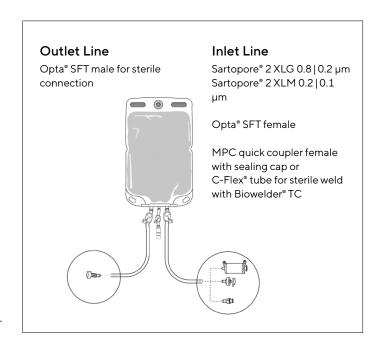
Sterile Connection to other Single-use Bioreactors

Sterile Connection Sterile Weld

Steaming Connection to **Stainless Steel Bioreactors**

Sterile Connection to Other Single-Use Bioreactors

			Inlet¹		Outlet ²	Sampling
Bag volume	Part number	Units per box	Filter or distal connector on filling line	Filter type and size	Distal connector on draining line	Sampling line
20 L	FLS130036	8	Sartopore® 2 XLG 0.8 0.2 μm	Midicaps® size 7		
	FLS130038	8	Sartopore® 2 XLM 0.2 0.1 μm	_		
	FLS130056	8	%" Opta® SFT female	NA	_	1/IIID 6:11: T. (I
	FLS130053	8	%" MPC female + sealing cap		3/!! O = 1 = 0 CFT == -1 =	1/4" ID Silicone Tuflux® 100 mm (4")
50 L	FLS130143	8	Sartopore® 2 XLG 0.8 0.2 μm	Midicaps® size 7	— ¾" Opta® SFT male	+ Luer Lock female + Clave connector
	FLS130144	8	Sartopore® 2 XLM 0.2 0.1 μm			+ Clave connector
	FLS130156	8	%" Opta® SFT female	NA	_	
	FLS130154	8	¾" MPC female + sealing cap	_		



¹ Inlet tubing line from end line to bag: 3/8" × 5/8" Clear C-Flex® 500 mm (20") + Clipster® in a separate pouch

² Outlet tubing line from bag to end line: 36" × 56" Clear C-Flex® 500 mm (20")

Media **Preparation** Sterile Weld to Biostat STR® and RM Single-use Bioreactors

Sterile Connection to other Single-use Bioreactors

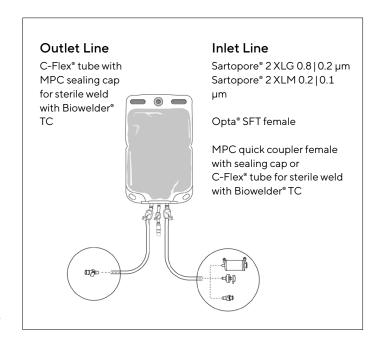
Sterile Weld

Sterile Connection

Steaming Connection to **Stainless Steel Bioreactors**

Sterile Weld to Other Single-Use Bioreactors

			Inlet¹		Outlet ²	Sampling
Bag volume	Part number	Units per box	Filter or distal connector on filling line	Filter type and size	Distal connector on draining line	Sampling line
3 L	FLS130131	16	Sartopore® 2 XLG 0.8 0.2 μm	Midicaps® size 4		
	FLS130133	16	Sartopore® 2 XLM 0.2 0.1 μm			
	FLS130147	16	%" Opta® SFT female	NA		
	FLS130145	16	3/8" MPC female + sealing cap			
5 L	FLS130018	16	Sartopore® 2 XLG 0.8 0.2 μm	Midicaps® size 4		4" ID Silicone Tuflux® 100 mm (4") + Luer Lock female + Clave connector
	FLS130020	16	Sartopore® 2 XLM 0.2 0.1 μm			
	FLS130042	16	%" Opta® SFT female	NA		
	FLS130039	16	3/8" MPC female + sealing cap			
10 L	FLS130025	8	Sartopore® 2 XLG 0.8 0.2 μm	Midicaps® size 7		
	FLS130029	8	Sartopore® 2 XLM 0.2 0.1 μm	_		
	FLS130043	8	%" Opta® SFT female	NA	_	
	FLS130040	8	¾" MPC female + sealing cap			



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¹ Inlet tubing line from end line to bag: 3/6" × 5/6" Clear C-Flex® 500 mm (20") + Clipster® in a separate pouch

² Outlet tubing line from bag to end line: 36" × 56" Clear C-Flex® 500 mm (20")

Media **Preparation** Sterile Weld to Biostat STR® and RM Single-use Bioreactors

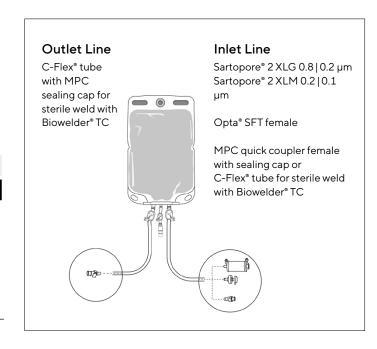
Sterile Connection to other Single-use Bioreactors

Sterile Connection Sterile Weld

Steaming Connection to **Stainless Steel Bioreactors**

Sterile Weld to Other Single-Use Bioreactors

			Inlet ¹		Outlet ²	Sampling
Bag volume	Part number	Units per box	Filter or distal connector on filling line	Filter type and size	Distal connector on draining line	Sampling line
20 L	FLS130026	8	Sartopore® 2 XLG 0.8 0.2 μm	Midicaps® size 7		4" ID Silicone Tuflux° 100 mm (4") + Luer Lock female + Clave connector
	FLS130030	8	Sartopore® 2 XLM 0.2 0.1 μm	_		
	FLS130044	8	%" Opta® SFT female	NA		
	FLS130041	8	%" MPC female + sealing cap		3/8" × 5/8" C-Flex®	
50 L	FLS130138	8	Sartopore® 2 XLG 0.8 0.2 μm	Midicaps® size 7	+ ¾" MPC male+ sealing cap	
	FLS130140	8	Sartopore® 2 XLM 0.2 0.1 μm			
	FLS130148	8	%" Opta® SFT female	NA	_	
	FLS130146	8	%" MPC female + sealing cap	_		



¹ Inlet tubing line from end line to bag: 3/6" × 5/6" Clear C-Flex® 500 mm (20") + Clipster® in a separate pouch

² Outlet tubing line from bag to end line: 36" × 56" Clear C-Flex® 500 mm (20")

Media **Preparation** Sterile Weld to Biostat STR® and RM Single-use Bioreactors

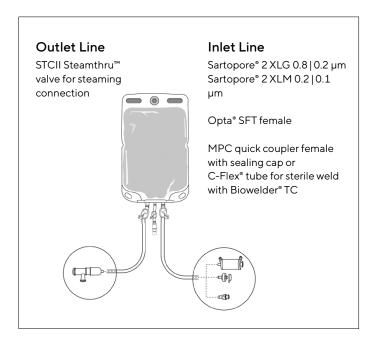
Sterile Connection to other Single-use Bioreactors

Sterile Connection Sterile Weld

Steaming Connection to Stainless Steel Bioreactors

Steaming Connection to Stainless Steel Bioreactors

			Inlet¹		Outlet ²	Sampling
Bag volume	Part number	Units per box	Filter or distal connector on filling line	Filter type and size	Distal connector on draining line	Sampling line
3 L	FLS130134	16	Sartopore® 2 XLG 0.8 0.2 μm	Midicaps® size 4		
	FLS130135	16	Sartopore® 2 XLM 0.2 0.1 μm		_	
	FLS130151	16	¾" Opta® SFT female	NA		
	FLS130149	16	3/8" MPC female + sealing cap			
5 L	FLS130021	16	Sartopore® 2 XLG 0.8 0.2 μm	Midicaps® size 4	%" STCII %" sanitary flange	100 mm (4") + Luer Lock female
	FLS130022	16	Sartopore® 2 XLM 0.2 0.1 μm			
	FLS130048	16	¾" Opta® SFT female	NA		
	FLS130045	16	3/8" MPC female + sealing cap			+ Clave connector
10 L	FLS130031	8	Sartopore® 2 XLG 0.8 0.2 μm	Midicaps® size 7		
	FLS130033	8	Sartopore® 2 XLM 0.2 0.1 μm	_		
	FLS130049	8	%" Opta® SFT female	NA	_	
	FLS130046	8	%" MPC female + sealing cap			



¹ Inlet tubing line from end line to bag: 3/6" × 5/6" Clear C-Flex® 500 mm (20") + Clipster® in a separate pouch

² Outlet tubing line from bag to end line: 36" × 56" Clear C-Flex® 500 mm (20")

Media **Preparation** Sterile Weld to Biostat STR® and RM Single-use Bioreactors

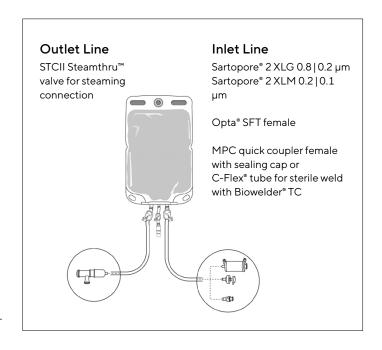
Sterile Connection to other Single-use Bioreactors

Sterile Connection Sterile Weld

Steaming Connection to Stainless Steel Bioreactors

Steaming Connection to Stainless Steel Bioreactors

			Inlet¹		Outlet ²	Sampling
Bag volume	Part number	Units per box	Filter or distal connector on filling line	Filter type and size	Distal connector on draining line	Sampling line
20 L	FLS130032	8	Sartopore® 2 XLG 0.8 0.2 μm	Midicaps® size 7		
	FLS130034	8	Sartopore® 2 XLM 0.2 0.1 μm			
	FLS130050	8	¾" Opta® SFT female	NA	_	
	FLS130047	8	3/8" MPC female + sealing cap	_	%" STCII	4" ID Silicone Tuflux*100 mm (4")+ Luer Lock female+ Clave connector
50 L	FLS130141	8	Sartopore® 2 XLG 0.8 0.2 μm	Midicaps® size 7	34" sanitary flange	
	FLS130142	8	Sartopore® 2 XLM 0.2 0.1 μm			
	FLS130152	8	¾" Opta® SFT female	NA	_	
	FLS130150	8	3/4" MPC female + sealing cap	_		



¹ Inlet tubing line from end line to bag: 3/6" × 5/6" Clear C-Flex® 500 mm (20") + Clipster® in a separate pouch

² Outlet tubing line from bag to end line: 36" × 56" Clear C-Flex® 500 mm (20")

Flexsafe® 3D Pre-Designed Solutions for Media Filtration, Storage and Shipping

Media **Preparation**

Sterilizing Filtration from Mixer

Media Storage and Shipping

Media Transfer

Sterile Weld to Biostat STR® Single-use Bioreactors

Sterile Connection to other Single-use Bioreactors

Steaming Connection to Stainless Steel Bioreactors Sterile Connection Sterile Weld

Flexsafe® 3D solutions for media are available with Sartopore® 2 XLG for sterilizing filtration or Sartopore® 2 XLM for mycoplasma retention

Flexsafe® 3D bags without filters are also available for:

- Sterile connection to alternative Sartopore® filter transfer set using Opta® 1/2" or welding with Biowelder® TC
- Aseptic connection to alternative Sartopore® filter transfer set with MPX quick coupler

Sartopore® filters can be disconnected for post-use integrity testing with sterile seal using Biosealer®.

Inlet and outlet lines are made of C-Flex® + Silicone Tuflux® tubings for welding, sealing and pumping.

Flexsafe® 3D bags allow for sterile media transfer to most common single-use and stainless steel bioreactors with a variety of sterile connections.

Inlet Line

Sterilizing Filtration

- Sartopore® 2 XLG 0.8 | 0.2 µm
- Sartopore® 2 XLM 0.2 | 0.1 µm

Connections for Alternative Filter Line

- Opta® SFT female
- C-Flex® tube for sterile weld with Biowelder® TC
- MPC quick coupler female



Sampling

Clave needleless sampling port

Outlet Line

Sterile connection and transfer by pumping or gravity

- C-Flex® with CPC quick coupler and plua for sterile weld with Biowelder® TC to Biostat® RM and Biostat STR® bioreactors
- Opta® SFT male for sterile connection to other single-use bioreactors
- STCII Steamthru[™] valve for steaming connection to stainless steel bioreactors

Flexsafe® 3D Pre-Designed Solutions for Media Filtration, Storage and Shipping in Palletank®

Media **Preparation** Sterile Weld to Biostat STR® Single-use Bioreactors

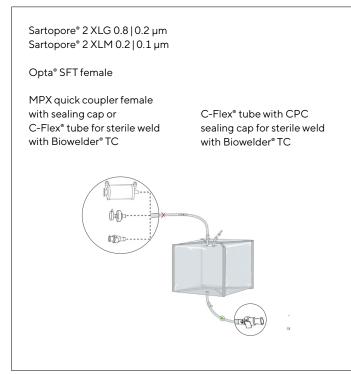
Sterile Connection to other Single-use Bioreactors

Sterile Connection Sterile Weld

Steaming Connection to **Stainless Steel Bioreactors**

Sterile Weld to Biostat STR® and Biostat® RM Single-Use Bioreactors

			Inlet ¹		Outlet ²
Bag Volume	Part number	Units per box	Filter or distal connector on filling line	Filter type and size	Distal connector on draining line
100 L	FIS126678	2	Sartopore® 2 XLG 0.8 0.2 μm	Midicaps® size 9	
	FIS126682	2	Sartopore® 2 XLM 0.2 0.1 μm		
	FIS126706	3	½" Opta® SFT female	NA	
	FIS126243	3	MPX female + sealing cap		3/8" × 5/8" Clear C-Flex®
200 L	FIS126679	2	Sartopore® 2 XLG 0.8 0.2 μm	Midicaps® size 0	
	FIS126683	2	Sartopore® 2 XLM 0.2 0.1 μm		
	FIS126707	3	½" Opta® SFT female	NA	
	FIS126244	3	MPX female + sealing cap		
500 L	FIS126680	2	Sartopore® 2 XLG 0.8 0.2 µm	Maxicaps®	
	FIS126684	2	Sartopore® 2 XLM 0.2 0.1 μm	size 1 T-style	½" ×¾" C-Flex®
	FIS126708	3	½" Opta® SFT female	NA	
	FIS126245	3	MPX female + sealing cap		• •



- ¹ Inlet tubing line from end line to bag: ½" × ¾" Clear C-Flex® 0.5 m (20") + ½" ID Silicone Tuflux® 1 m (40")
- ² Outlet tubing line from bag to end line: For 100 L & 200 L: ½" ID Silicone Tuflux® 1 m (40") + 36" × 56" Clear C-Flex® 0.5 m (20") For 500 L: ½" ID Silicone Tuflux® 1 m (40") + ½" × ¾" Clear C-Flex® 0.5 m (20")

Buffer Flexsafe® 2D | Flexsafe® 3D | Flexsafe® 2D | Flexsafe® 3D | Flexsafe® 2D | Flexsafe® 3D | Flexs

Cell Harvest & DSP

Drug Substance Flexsafe® 2D | Flexsafe® 3D

Drug Product Flexsafe® 2D | Flexsafe® 3D Back to Table of Content

Flexsafe® 3D Pre-Designed Solutions for Media Filtration and Storage in Drum

Media **Preparation** Sterile Weld to Biostat STR® Single-use Bioreactors

Sterile Connection to other Single-use Bioreactors

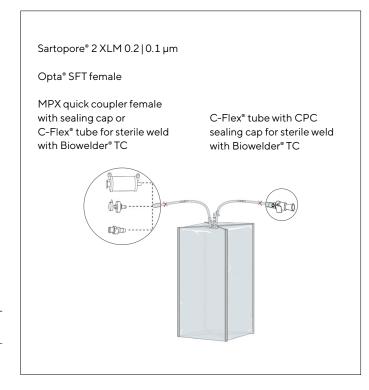
Sterile Weld

Sterile Connection

Steaming Connection to **Stainless Steel Bioreactors**

Sterile Weld to Biostat STR® and Biostat® RM Single-Use Bioreactors

			Inlet ¹		Outlet ²
Bag Volume	Part number	Units per box	Filter or distal connector on top filling line	Filter type and size	Distal connector on top draining line
50 L	FIS127861	2	Sartopore® 2 0.45 0.2 μm	Midicaps® size 8	
	FIS127871	4	½" Opta® SFT female	NA	
	FIS127875	4	MPX female + sealing cap		
100 L	FIS127862	2	Sartopore® 2 0.45 0.2 μm	Midicaps® size 9	%"×%" Clear C-Flex° + %" MPC male + sealing cap
	FIS127872	4	½" Opta® SFT female	NA	
	FIS127876	4	MPX female + sealing cap		
200 L	FIS127863	2	Sartopore® 2 0.45 0.2 µm	Midicaps® size 0	
	FIS127873	4	½" Opta® SFT female	NA	
	FIS127877	4	MPX female + sealing cap		



¹ Inlet tubing line from end line to bag: $\frac{1}{2}$ " × $\frac{3}{4}$ " Clear C-Flex® 0.5 m (20") + $\frac{1}{2}$ " ID Silicone Tuflux® 1 m (40")

² Outlet tubing line from bag to end line: ½" ID Silicone Tuflux® 1 m (40") + 36" × 56" Clear C-Flex® 0.5 m (20")

Flexsafe® 3D Pre-Designed Solutions for Media Filtration, Storage and Shipping in Palletank®

Media **Preparation** Sterile Weld to Biostat STR® Single-use Bioreactors

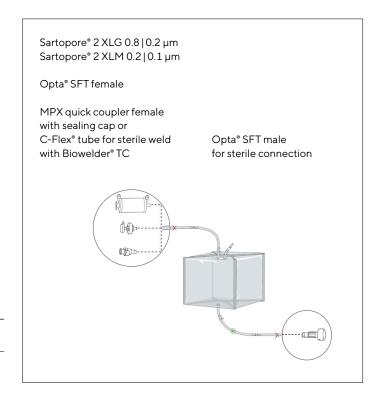
Sterile Connection to other Single-use Bioreactors

Sterile Connection Sterile Weld

Steaming Connection to **Stainless Steel Bioreactors**

Sterile Connection to Other Single-Use Bioreactors

			Inlet ¹		Outlet ²
Bag volume	Part number	Units per box	Filter or distal connector on filling line	Filter type and size	Distal connector
100 L	FIS126698	2	Sartopore® 2 XLG 0.8 0.2 μm	Midicaps® size 9	
	FIS126702	2	Sartopore® 2 XLM 0.2 0.1 μm		
	FIS126718	3	½" Opta® SFT female	NA	
	FIS126746	3	MPX female + sealing cap		
200 L	FIS126699	2	Sartopore® 2 XLG 0.8 0.2 µm	Midicaps® size 0	_
	FIS126703	2	Sartopore® 2 XLM 0.2 0.1 μm		1/" Onto © CET ala
	FIS126719	3	½" Opta® SFT female	NA	— ½" Opta® SFT male
	FIS126747	3	MPX female + sealing cap		
500 L	FIS126700	2	Sartopore® 2 XLG 0.8 0.2 µm	Maxicaps® size 1 T-style	
	FIS126704	2	Sartopore® 2 XLM 0.2 0.1 μm		
	FIS126720	3	½" Opta® SFT female	NA	_
	FIS126748	3	MPX female + sealing cap		



¹ Inlet tubing line from end line to bag: $\frac{1}{2}$ " × $\frac{3}{4}$ " Clear C-Flex® 0.5 m (20") + $\frac{1}{2}$ " ID Silicone Tuflux® 1 m (40")

² Outlet tubing line from bag to end line: ½" ID Silicone Tuflux® 1 m (40") + ½" × ¾" Clear C-Flex® 0.5 m (20")

Flexsafe® 3D Pre-Designed Solutions for Media Filtration, Storage and Shipping in Palletank®

Media **Preparation** Sterile Weld to Biostat STR® Single-use Bioreactors

Sterile Connection to other Single-use Bioreactors

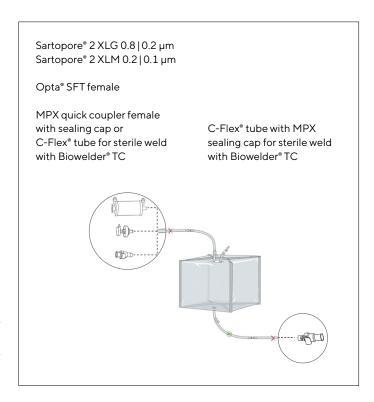
Sterile Weld

Sterile Connection

Steaming Connection to **Stainless Steel Bioreactors**

Sterile Weld to Other Single-Use Bioreactors

			Inlet ¹		Outlet ²
Bag volume	Part number	Units per box	Filter or distal connector on filling line	Filter type and size	Distal connector on draining line
100 L	FIS127159	2	Sartopore® 2 XLG 0.8 0.2 μm	Midicaps® size 9	
	FIS127161	2	Sartopore® 2 XLM 0.2 0.1 μm		
	FIS126722	3	½" Opta® SFT female	NA	_
	FIS126247	3	MPX female + sealing cap		
200 L	FIS127160	2	Sartopore® 2 XLG 0.8 0.2 µm	Midicaps® size 0	_
	FIS127162	2	Sartopore® 2 XLM 0.2 0.1 μm		½"×¾" C-Flex® — +½" MPX male
	FIS126723	3	½" Opta® SFT female	NA	+ sealing cap
	FIS126248	3	MPX female + sealing cap		
500 L	FIS126680	2	Sartopore® 2 XLG 0.8 0.2 µm	Maxicaps® size 1 T-style	
	FIS126684	2	Sartopore® 2 XLM 0.2 0.1 μm		
	FIS126708	3	½" Opta® SFT female	NA	_
	FIS126245	3	MPX female + sealing cap		



¹ Inlet tubing line from end line to bag: $\frac{1}{2}$ " × $\frac{3}{4}$ " Clear C-Flex® 0.5 m (20") + $\frac{1}{2}$ " ID Silicone Tuflux® 1 m (40")

² Outlet tubing line from bag to end line: ½" ID Silicone Tuflux® 1 m (40") + ½" × ¾" Clear C-Flex® 0.5 m (20")

Flexsafe® 3D Pre-Designed Solutions for Media Filtration and Storage in Drum

Media **Preparation** Sterile Weld to Biostat STR® Single-use Bioreactors

Sterile Connection to other Single-use Bioreactors

Sterile Connection Sterile Weld

Steaming Connection to **Stainless Steel Bioreactors**

Sterile Connection to Other Single-Use Bioreactors

			Inlet¹		Outlet ²
Bag Volume	Part number	Units per box	Filter or distal connector on top filling line	Filter type and size	Distal connector on top draining line
50 L	FIS127868	2	Sartopore® 2 0.45 0.2 µm	Midicaps® size 8	
	FIS127906	4	½" Opta® SFT female	NA	
	FIS127909	4	MPX female + sealing cap		
100 L	FIS127869	2	Sartopore® 2 0.45 0.2 μm	Midicaps® size 9	
	FIS127907	4	½" Opta® SFT female	NA	½" Opta® SFT male
	FIS127910	4	MPX female + sealing cap		
200 L	FIS127870	2	Sartopore® 2 0.45 0.2 μm	Midicaps® size 0	
	FIS127908	4	½" Opta® SFT female	NA	
	FIS127911	4	MPX female + sealing cap		



¹ Inlet tubing line from end line to bag: ½" ×¾" Clear C-Flex® 0.5 m (20") + ½" ID Silicone Tuflux® 1 m (40")

² Outlet tubing line from bag to end line: ½" ID Silicone Tuflux® 1 m (40") + ½" × ¾" Clear C-Flex® 0.5 m (20")

Flexsafe® 3D Pre-Designed Solutions for Media Filtration and Storage in Drum

Media **Preparation** Sterile Weld to Biostat STR® Single-use Bioreactors

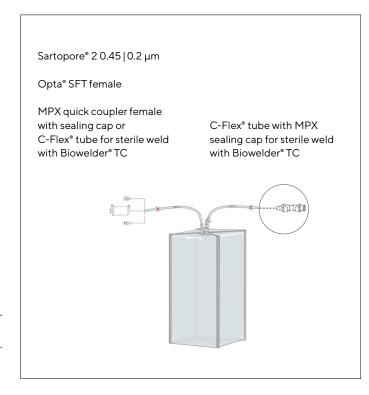
Sterile Connection to other Single-use Bioreactors

Sterile Connection Sterile Weld

Steaming Connection to **Stainless Steel Bioreactors**

Sterile Weld to Other Single-Use Bioreactors

			Inlet¹		Outlet ²
Bag volume	Part number	Units per box	Filter or distal connector on top filling line	Filter type and size	Distal connector on top draining line
50 L	FIS127888	2	Sartopore® 2 0.45 0.2 μm	Midicaps® size 7	
	FIS127900	4	½" Opta® SFT female	NA	
	FIS127903	4	MPX female + sealing cap		
100 L	FIS127889	2	Sartopore® 2 0.45 0.2 μm	Midicaps® size 8	1/2" × 3/4" Clear C-Flex®
	FIS127901	4	½" Opta® SFT female	NA	+ MPX male + MPX double female
	FIS127904	4	MPX female + sealing cap		+ sealing cap
200 L	FIS127890	2	Sartopore® 2 0.45 0.2 µm	Midicaps® size 9	
	FIS127902	4	½" Opta® SFT female	NA	
	FIS127905	4	MPX female + sealing cap		



¹ Inlet tubing line from end line to bag: ½" ×¾" Clear C-Flex® 0.5 m (20") + ½" ID Silicone Tuflux® 1 m (40")

² Outlet tubing line from bag to end line: ½" ID Silicone Tuflux® 1 m (40") + ½" × ¾" Clear C-Flex® 0.5 m (20")

Flexsafe® 3D Pre-Designed Solutions for Media Filtration, Storage and Shipping in Palletank®

Media **Preparation** Sterile Weld to Biostat STR® Single-use Bioreactors

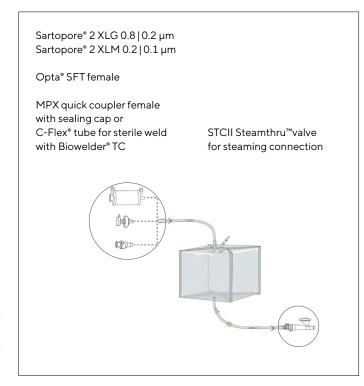
Sterile Connection to other Single-use Bioreactors

Sterile Connection Sterile Weld

Steaming Connection to Stainless Steel Bioreactors

Steaming Connection to Stainless Steel Bioreactors

			Inlet¹		Outlet ²
Bag Volume	Part number	Units per box	Filter or distal connector on filling line	Filter type and size	Distal connector on draining line
100 L	FIS126686	2	Sartopore® 2 XLG 0.8 0.2 μm	Midicaps® size 9	
	FIS126690	2	Sartopore® 2 XLM 0.2 0.1 μm		
	FIS126710	3	½" Opta® SFT female	NA	_
	FIS126714	3	MPX female + sealing cap		
200 L	FIS126687	2	Sartopore® 2 XLG 0.8 0.2 µm	Midicaps® size 0	_
	FIS126691	2	Sartopore® 2 XLM 0.2 0.1 μm		½" STCII 1½" sanitary
	FIS126711	3	½" Opta® SFT female	NA	flange
	FIS126715	3	MPX female + sealing cap		
500 L	FIS126688	2	Sartopore® 2 XLG 0.8 0.2 μm	Maxicaps® size 1 T-style	
	FIS126692	2	Sartopore® 2 XLM 0.2 0.1 μm		
	FIS126712	3	½" Opta® SFT female	NA	_
	FIS126716	3	MPX female + sealing cap		



¹ Inlet tubing line from end line to bag: $\frac{1}{2}$ " × $\frac{3}{4}$ " Clear C-Flex® 0.5 m (20") + $\frac{1}{2}$ " ID Silicone Tuflux® 1 m (40")

² Outlet tubing line from bag to end line: ½" ID Silicone Tuflux® 1 m (40") + ½" × ¾" Clear C-Flex® 0.5 m (20")

Flexsafe® 3D Pre-Designed Solutions for Media Filtration and Storage in Drum

Media **Preparation** Sterile Weld to Biostat STR® Single-use Bioreactors

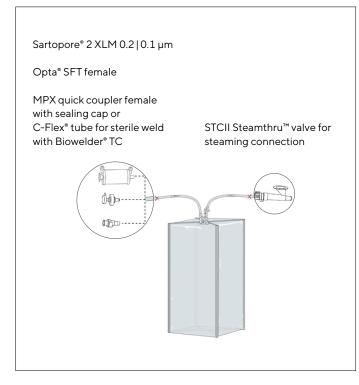
Sterile Connection to other Single-use Bioreactors

Sterile Connection Sterile Weld

Steaming Connection to Stainless Steel Bioreactors

Steaming Connection to Stainless Steel Bioreactors

			Inlet¹		Outlet ²
Bag Volume	Part number	Units per box	Filter or distal connector on top filling line	Filter type and size	Distal connector on top draining line
50 L	FIS127864	2	Sartopore® 2 0.45 0.2 μm	Midicaps® size 8	
	FIS127878	4	½" Opta® SFT female	NA	
	FIS127881	4	MPX female + sealing cap		
100 L	FIS127865	2	Sartopore® 2 0.45 0.2 μm	Midicaps® size 9	
	FIS127879	4	½" Opta® SFT female	NA	½" STCII 1½" sanitary flange
	FIS127882	4	MPX female + sealing cap		nange
200 L	FIS127866	2	Sartopore® 2 0.45 0.2 μm	Midicaps® size 0	
	FIS127880	4	½" Opta® SFT female	NA	
	FIS127883	4	MPX female + sealing cap		



¹ Inlet tubing line from end line to bag: ½" ×¾" Clear C-Flex® 0.5 m (20") + ½" ID Silicone Tuflux® 1 m (40")

² Outlet tubing line from bag to end line: $\frac{1}{2}$ " ID Silicone Tuflux° 1 m (40") + $\frac{1}{2}$ " × $\frac{3}{4}$ " Clear C-Flex° 0.5 m (20")

Media **Preparation** Sterile Weld to Biostat STR® Single-use Bioreactors

Sterile Connection to other Single-use Bioreactors

Steaming Connection to **Stainless Steel Bioreactors** Sterile Connection Sterile Weld

Sterile Weld to Biostat STR® Single-Use Bioreactors

			Inlet ¹		Outlet ²
Bag Volume	Part number	Units per box	Filter or distal connector on filling line	Filter type and size	Distal connector on draining line
1,000 L	FIS500360	2	Sartopore® 2 XLG	Maxicaps® Size 2	
	FIS500274	2	Sartopore® 2 XLM	Maxicaps® Size 2	
	FIS500330	2	½" Opta® SFT female	NA	
	FIS302338	2	MPX female + sealing cap		
1,500 L	FIS500361	2	Sartopore® 2 XLG	Maxicaps® Size 2	
	FIS500277	2	Sartopore® 2 XLM	Maxicaps® Size 2	½"×¾" C-Flex® + MPX male
	FIS500334	2	½" Opta® SFT female		+ MPX double female
	FIS302339	2	MPX female + sealing cap		+ sealing cap
2,000 L	FIS500362	1	Sartopore® 2 XLG	Maxicaps® Size 3	
	FIS500278	1	Sartopore® 2 XLM	Maxicaps® Size 3	
	FIS500331	2	½" Opta® SFT female	NA	
	FIS302340	2	MPX female + sealing cap		

Sartopore® 2 XLG 0.8 | 0.2 µm Sartopore® 2 XLM 0.2 | 0.1 µm Opta® SFT female C-Flex® tube with CPC sealing cap for sterile weld MPX quick coupler female with Biowelder® TC and MPX with sealing cap or quick coupler male &female C-Flex® tube for sterile weld with cap for sanitary or with Biowelder® TC aseptic connection

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¹ Inlet tubing line from end line to bag: $\frac{1}{2}$ " × $\frac{3}{4}$ " Clear C-Flex® 1.5 m (60")

² Outlet tubing line from bag to end line: ½" ID Silicone Tuflux® 2,5 m (98") + ½" × ¾" Clear C-Flex® 0.5 m (20")

Media **Preparation** Sterile Weld to Biostat STR® Single-use Bioreactors

Sterile Connection to other Single-use Bioreactors

Steaming Connection to **Stainless Steel Bioreactors** **Sterile Connection** Sterile Weld

Sterile Weld to Biostat STR® Single-Use Bioreactors

			Inlet¹		Outlet ²
Bag Volume	Part number	Units per box	Filter or distal connector on filling line	Filter type and size	Distal connector on draining line
2,500 L	FIS500363	1	Sartopore® 2 XLG	Maxicaps® Size 3	
	FIS500279	1	Sartopore® 2 XLM	Maxicaps® Size 3	
	FIS500332	1	½" Opta® SFT female	NA	
	FIS302341	1	MPX female + sealing cap		
3,000 L	FIS500364	1	Sartopore® 2 XLG	Maxicaps® Size 3	
	FIS500280	1	Sartopore® 2 XLM	Maxicaps® Size 3	
	FIS500333	1	½" Opta® SFT female	NA	
	FIS302342	1	MPX female + sealing cap		

Sartopore® 2 XLG 0.8 | 0.2 µm Sartopore® 2 XLM 0.2 | 0.1 µm Opta® SFT female C-Flex® tube with CPC sealing cap for sterile weld MPX quick coupler female with Biowelder® TC and MPX with sealing cap or quick coupler male &female C-Flex® tube for sterile weld with cap for sanitary or with Biowelder® TC. aseptic connection

¹ Inlet tubing line from end line to bag: $\frac{1}{2}$ " × $\frac{3}{4}$ " Clear C-Flex® 1.5 m (60")

² Outlet tubing line from bag to end line: ½" ID Silicone Tuflux® 2,5 m (98") + ½" × ¾" Clear C-Flex® 0.5 m (20")

Media **Preparation** Sterile Weld to Biostat STR® Single-use Bioreactors

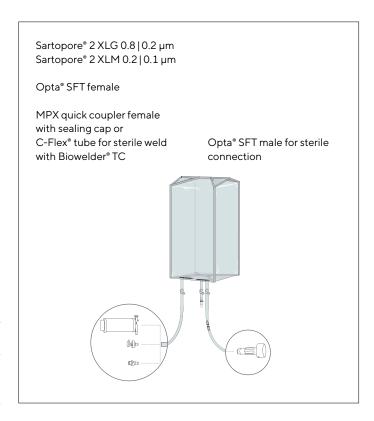
Sterile Connection to other Single-use Bioreactors

Sterile Connection Sterile Weld

Steaming Connection to **Stainless Steel Bioreactors**

Sterile Connection to Other Single-Use Bioreactors

			Inlet ¹		Outlet ²
Bag Volume	Part number	Units per box	Filter or distal connector on filling line	Filter type and size	Distal connector on draining line
1,000 L	FIS500273	2	Sartopore® 2 XLG	Maxicaps® Size 2	
	FIS500258	2	Sartopore® XLM	Maxicaps® Size 2	
	FIS500290	2	½" Opta® SFT female	NA	
	FIS500300	2	MPX female + sealing cap		
1,500 L	FIS500281	2	Sartopore® 2 XLG	Maxicaps® Size 2	
	FIS500259	2	Sartopore® XLM	Maxicaps® Size 2	1/# Out a 0 CFT made
	FIS500291	2	½" Opta® SFT female		½" Opta® SFT male
	FIS500301	2	MPX female + sealing cap		
2,000 L	FIS500282	1	Sartopore® 2 XLG	Maxicaps® Size 3	
	FIS500262	1	Sartopore® XLM	Maxicaps® Size 3	
	FIS500292	2	½" Opta® SFT female	NA	
	FIS500302	2	MPX female + sealing cap		



¹ Inlet tubing line from end line to bag: 1/2" × 3/4" Clear C-Flex® 1.5 m (60")

² Outlet tubing line from bag to end line: ½" ID Silicone Tuflux® 2,5 m (98") + ½" × ¾" Clear C-Flex® 0.5 m (20")

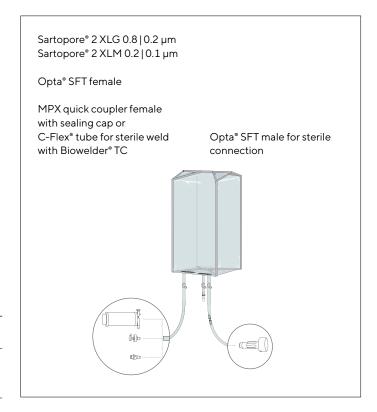
Media **Preparation** Sterile Weld to Biostat STR® Single-use Bioreactors

Sterile Connection to other Single-use Bioreactors

Steaming Connection to **Stainless Steel Bioreactors** **Sterile Connection** Sterile Weld

Sterile Connection to Other Single-Use Bioreactors

			Inlet¹		Outlet ²
Bag Volume	Part number	Units per box	Filter or distal connector on filling line	Filter type and size	Distal connector on draining line
2,500 L	FIS500283	1	Sartopore® 2 XLG	Maxicaps® Size 3	
	FIS500263	1	Sartopore® XLM	Maxicaps® Size 3	
	FIS500293	1	½" Opta® SFT female	NA	
	FIS500303	1	MPX female + sealing cap		
3,000 L	FIS500284	1	Sartopore® 2 XLG	Maxicaps® Size 3	
	FIS500265	1	Sartopore® XLM	Maxicaps® Size 3	
	FIS500294	1	½" Opta® SFT female	NA	
	FIS500304	1	MPX female + sealing cap		



¹ Inlet tubing line from end line to bag: 1/2" × 3/4" Clear C-Flex® 1.5 m (60")

² Outlet tubing line from bag to end line: ½" ID Silicone Tuflux° 2,5 m (98") + ½" × ¾" Clear C-Flex° 0.5 m (20")

Media **Preparation** Sterile Weld to Biostat STR® Single-use Bioreactors

Sterile Connection to other Single-use Bioreactors

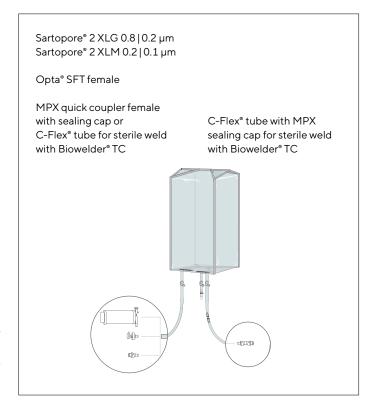
Stainless Steel Bioreactors

Steaming Connection to

Sterile Connection Sterile Weld

Sterile Weld to Other Single-Use Bioreactors

			Inlet¹		Outlet ²
Bag Volume	Part number	Units per box	Filter or distal connector on filling line	Filter type and size	Distal connector on draining line
1,000 L	FIS500360	2	Sartopore® 2 XLG	Maxicaps® Size 2	
	FIS500274	2	Sartopore® XLM	Maxicaps® Size 2	
	FIS500330	2	½" Opta® SFT female	NA	
	FIS302338	2	MPX female + sealing cap		
1,500 L	FIS500361	2	Sartopore® 2 XLG	Maxicaps® Size 2	
	FIS500277	2	Sartopore® XLM	Maxicaps® Size 2	─── ½"×¾" C-Flex® + MPX male
	FIS500334	2	½" Opta® SFT female		+ MPX double female
	FIS302339	2	MPX female + sealing cap		+ sealing cap
2,000 L	FIS500362	1	Sartopore® 2 XLG	Maxicaps® Size 3	
	FIS500278	1	Sartopore® XLM	Maxicaps® Size 3	
	FIS500331	2	½" Opta® SFT female	NA	
	FIS302340	2	MPX female + sealing cap		



¹ Inlet tubing line from end line to bag: 1/2" × 3/4" Clear C-Flex® 1.5 m (60")

² Outlet tubing line from bag to end line: ½" ID Silicone Tuflux® 2,5 m (98") + ½" × ¾" Clear C-Flex® 0.5 m (20")

Buffer Flexsafe® 2D | Flexsafe® 3D | Flexsafe® 2D | Flexs

Cell Harvest & DSP

Sterile Connection

Drug Substance Flexsafe® 2D | Flexsafe® 3D

Drug Product Flexsafe® 2D | Flexsafe® 3D Back to Table of Content

Flexsafe® 3D Pre-Designed Solutions for Media Filtration, Storage and Shipping in Palletank®

Media **Preparation** Sterile Weld to Biostat STR® Single-use Bioreactors

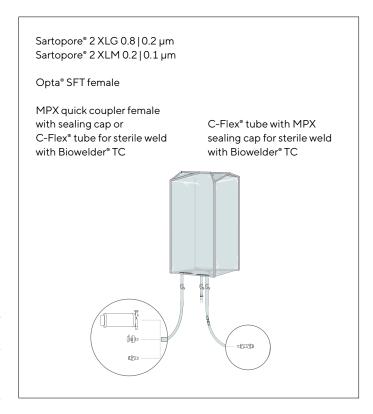
Sterile Connection to other Single-use Bioreactors

Sterile Weld

Steaming Connection to **Stainless Steel Bioreactors**

Sterile Weld to Other Single-Use Bioreactors

			Inlet¹		Outlet ²	
Bag Volume	Part number	Units per box	Filter or distal connector on filling line	Filter type and size	Distal connector on draining line	
2,500 L	FIS500363	1	Sartopore® 2 XLG	Maxicaps® Size 3		
	FIS500279	1	Sartopore® XLM	Maxicaps® Size 3		
	FIS500332	1	½" Opta® SFT female	NA		
	FIS302341	1	MPX female + sealing cap		½"×¾" C-Flex® + MPX male	
3,000 L	FIS500364	1	Sartopore® 2 XLG	Maxicaps® Size 3	+ MPX double female	
	FIS500280	1	Sartopore® XLM	Maxicaps® Size 3	—— + sealing cap	
	FIS500333	1	½" Opta® SFT female	NA		
	FIS302342	1	MPX female + sealing cap			



¹ Inlet tubing line from end line to bag: 1/2" × 3/4" Clear C-Flex® 1.5 m (60")

² Outlet tubing line from bag to end line: ½" ID Silicone Tuflux® 2,5 m (98") + ½" × ¾" Clear C-Flex® 0.5 m (20")

Media **Preparation** Sterile Weld to Biostat STR® Single-use Bioreactors

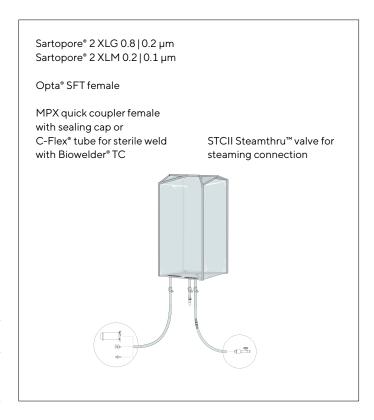
Sterile Connection to other Single-use Bioreactors

Sterile Connection Sterile Weld

Steaming Connection to Stainless Steel Bioreactors

Steaming Connection to Stainless Steel Bioreactors

			Inlet¹		Outlet ²
Bag Volume	Part number	Units per box	Filter or distal connector on filling line	Filter type and size	Distal connector on draining line
1,000 L	FIS500266	2	Sartopore® 2 XLG	Maxicaps® Size 2	
	FIS500285	2	Sartopore® XLM	Maxicaps® Size 2	
	FIS500295	2	½" Opta® SFT female	NA	
	FIS500305	2	MPX female + sealing cap		
1,500 L	FIS500267	2	Sartopore® 2 XLG	Maxicaps® Size 2	
	FIS500286	2	Sartopore® XLM	Maxicaps® Size 2	 ½" STCII 1½" sanitary
	FIS500296	2	½" Opta® SFT female		flange
	FIS500306	2	MPX female + sealing cap		
2,000 L	FIS500268	1	Sartopore® 2 XLG	Maxicaps® Size 3	
	FIS500287	1	Sartopore® XLM	Maxicaps® Size 3	
	FIS500297	2	½" Opta® SFT female	NA	
	FIS500307	2	MPX female + sealing cap		



¹ Inlet tubing line from end line to bag: 1/2" × 3/4" Clear C-Flex® 1.5 m (60")

² Outlet tubing line from bag to end line: ½" ID Silicone Tuflux® 2,5 m (98") + ½" × ¾" Clear C-Flex® 0.5 m (20")

Media **Preparation** Sterile Weld to Biostat STR® Single-use Bioreactors

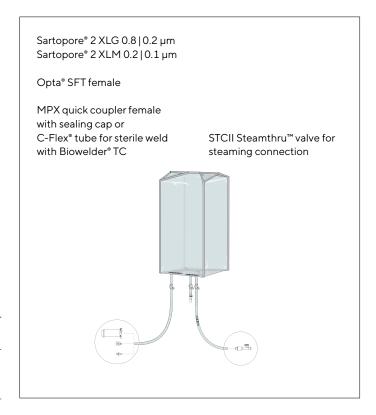
Sterile Connection to other Single-use Bioreactors

Sterile Connection Sterile Weld

Steaming Connection to Stainless Steel Bioreactors

Steaming Connection to Stainless Steel Bioreactors

			Inlet¹		Outlet ²
Bag Volume	Part number	Units per box	Filter or distal connector on filling line	Filter type and size	Distal connector on draining line
2,500 L	FIS500270	1	Sartopore® 2 XLG	Maxicaps® Size 3	
	FIS500288	1	Sartopore® XLM	Maxicaps® Size 3	
	FIS500298	1	½" Opta® SFT female	NA	
	FIS500308	1	MPX female + sealing cap		½" STCII 1½" sanitary
3,000 L	FIS500272	1	Sartopore® 2 XLG	Maxicaps® Size 3	flange
	FIS500289	1	Sartopore® XLM	Maxicaps® Size 3	
	FIS500299	1	½" Opta® SFT female	NA	
	FIS500309	1	MPX female + sealing cap		



¹ Inlet tubing line from end line to bag: 1/2" × 3/4" Clear C-Flex® 1.5 m (60")

² Outlet tubing line from bag to end line: $\frac{1}{2}$ " ID Silicone Tuflux® 2,5 m (98") + $\frac{1}{2}$ " × $\frac{3}{4}$ " Clear C-Flex® 0.5 m (20")

Buffer **Preparation**

Sterilizing Filtration from Mixer

Buffer Storage and Shipping

Buffer Transfer

Sterile Connection to Downstream Systems

Sanitary or Aseptic Connection to Downstream Systems

Sterile Connection

Sterile Weld

Quick Coupler Connection Tri-Clamp Connection

Flexsafe® 2D solutions for buffer are available with Sartopore® 2 0.45 | 0.2 µm filter for high flow rate sterilizing filtration after mixing step.

Flexsafe® 2D bags without filters are also available for:

- Sterile connection to alternative Sartopore® filter line using Opta® 3/8" or welding with Biowelder® TC
- Aseptic connection to alternative Sartopore® filter line with MPC quick coupler

Sartopore® filters can be disconnected for post-use integrity testing with sterile seal using Biosealer®

Inlet and outlet lines are made of clear C-Flex® tubing for welding and sealing or with Silicone Tuflux® for the Tri-Clamp connection.

Flexsafe® 2D bags allow for sterile buffer transfer to most common single-use and stainless steel downstream purification and formulation systems with a variety of sterile and aseptic connections.



Buffer **Preparation** **Sterile Connection** to Downstream Systems Sterile Connection

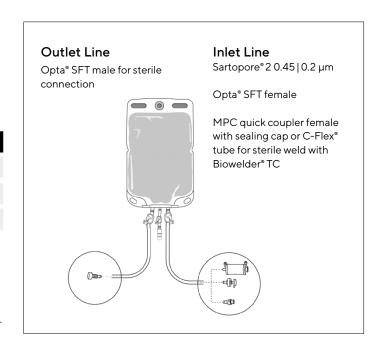
Sterile Weld

Sanitary or Aseptic Connection to Downstream Systems

Quick Coupler Connection Tri-Clamp Connection

Sterile Connection to Downstream Systems

			Inlet¹		Outlet ²	Sampling
Bag volume	Part number	Units per box	Filter or distal connector on filling line	Filter type and size	Distal connector on draining line	Sampling line
3 L	FLS130159	16	Sartopore® 2 0.45 0.2 μm	Midicaps® size 4		
	FLS130155	16	%" Opta® SFT female	NA	_	
	FLS130153	16	%" MPC female + sealing cap			
5 L	FLS130059	16	Sartopore® 2 0.45 0.2 μm	Midicaps® size 4	_	1/4" ID Silicone Tuflux®
	FLS130054	16	%" Opta® SFT female	NA	- %" Opta® SFT male	100 mm (4") + Luer Lock female
	FLS130051	16	%" MPC female + sealing cap			+ Clave connector
10 L	FLS130064	8	Sartopore® 2 0.45 0.2 μm	Midicaps® size 7	_	
	FLS130055	8	¾" Opta® SFT female	NA	_	
	FLS130052	8	%" MPC female + sealing cap			



¹ Inlet tubing line from end line to bag: 3/8" × 5/8" Clear C-Flex® 500 mm (20") + Clipster® in a separate pouch

² Outlet tubing line from bag to end line: 36" × 56" Clear C-Flex® 500 mm (20")

Buffer **Preparation** **Sterile Connection** to Downstream Systems Sterile Connection

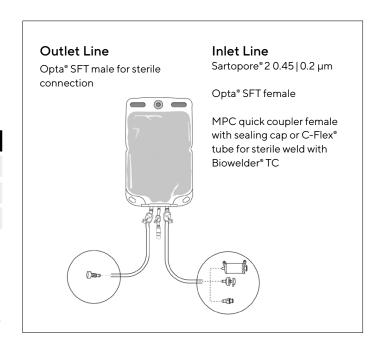
Sterile Weld

Sanitary or Aseptic Connection to Downstream Systems

Quick Coupler Connection Tri-Clamp Connection

Sterile Connection to Downstream Systems

			Inlet¹		Outlet ²	Sampling
Bag volume	Part number	Units per box	Filter or distal connector on filling line	Filter type and size	Distal connector on draining line	Sampling line
20 L	FLS130065	8	Sartopore® 2 0.45 0.2 μm	Midicaps® size 7		¼" ID Silicone Tuflux° 100 mm (4") + Lucr Lock female
	FLS130056	8	¾" Opta® SFT female	NA	_	
	FLS130053	8	3/8" MPC female + sealing cap			
50 L	FLS130162	8	Sartopore® 2 0.45 0.2 μm	Midicaps® size 7	– ¾" Opta® SFT male	
	FLS130156	8	¾" Opta® SFT female	NA	_	+ Clave connector
	FLS130154	8	3%" MPC female + sealing cap			



¹ Inlet tubing line from end line to bag: 3/8" × 5/8" Clear C-Flex® 500 mm (20") + Clipster® in a separate pouch

² Outlet tubing line from bag to end line: 36" × 56" Clear C-Flex® 500 mm (20")

Buffer **Preparation** **Sterile Connection** to Downstream Systems Sterile Connection

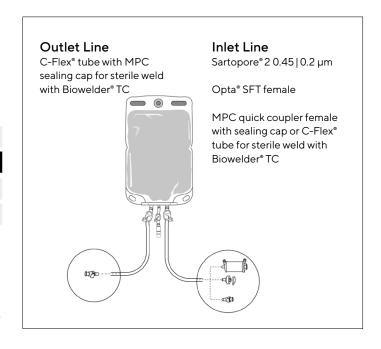
Sterile Weld

Sanitary or Aseptic Connection to Downstream Systems

Quick Coupler Connection Tri-Clamp Connection

Sterile Weld to Downstream Systems

			Inlet¹		Outlet ²	Sampling
Bag volume	Part number	Units per box	Filter or distal connector on filling line	Filter type and size	Distal connector on draining line	Sampling line
3 L	FLS130157	16	Sartopore® 2 0.45 0.2 μm	Midicaps® size 4		
	FLS130147	16	%" Opta® SFT female	NA	_	
	FLS130145	16	3/8" MPC female + sealing cap			1/4" ID Silicone Tuflux® 100 mm (4") + Luer Lock female + Clave connector
5 L	FLS130057	16	Sartopore® 2 0.45 0.2 μm	Midicaps® size 4	_ ¾"×%" C-Flex®	
	FLS130042	16	%" Opta® SFT female	NA	+ %" MPC male	
	FLS130039	16	3/8" MPC female + sealing cap		+ sealing cap	
10 L	FLS130060	8	Sartopore® 2 0.45 0.2 μm	Midicaps® size 7	_	
	FLS130043	8	%" Opta® SFT female	NA	_	
	FLS130040	8	¾" MPC female + sealing cap			



¹ Inlet tubing line from end line to bag: 3/8" × 5/8" Clear C-Flex® 500 mm (20") + Clipster® in a separate pouch

² Outlet tubing line from bag to end line: 36" × 56" Clear C-Flex® 500 mm (20")

Buffer **Preparation** **Sterile Connection** to Downstream Systems Sterile Connection

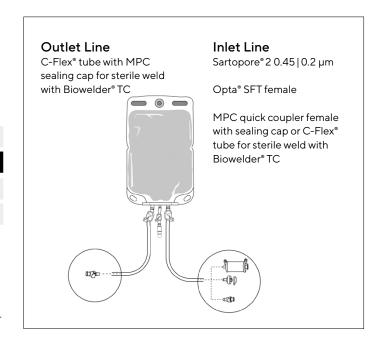
Sterile Weld

Sanitary or Aseptic Connection to Downstream Systems

Quick Coupler Connection Tri-Clamp Connection

Sterile Weld to Downstream Systems

			Inlet¹		Outlet ²	Sampling
Bag volume	Part number	Units per box	Filter or distal connector on filling line	Filter type and size	Distal connector on draining line	Sampling line
20 L	FLS130061	8	Sartopore® 2 0.45 0.2 μm	Midicaps® size 7		
	FLS130044	8	%" Opta® SFT female	NA	=	
	FLS130041	8	3/8" MPC female + sealing cap		3/8" × 5/8" C-Flex®	¼" ID Silicone Tuflux® 100 mm (4")
50 L	FLS130160	8	Sartopore® 2 0.45 0.2 μm	Midicaps® size 7	- + ¾" MPC male + sealing cap	+ Luer Lock female
	FLS130148	8	%" Opta® SFT female	NA	_	+ Clave connector
	FLS130146	8	%" MPC female + sealing cap			



¹ Inlet tubing line from end line to bag: 3/8" × 5/8" Clear C-Flex® 500 mm (20") + Clipster® in a separate pouch

² Outlet tubing line from bag to end line: 36" × 56" Clear C-Flex® 500 mm (20")

Buffer

Cell Harvest & DSP Flexsafe® 2D | Flexsafe® 3D | Flexsafe® 2D | Flexs

Drug Substance Flexsafe® 2D | Flexsafe® 3D

Drug Product Flexsafe® 2D | Flexsafe® 3D Back to Table of Content

Flexsafe® 2D Pre-Designed Solutions for **Buffer Preparation**

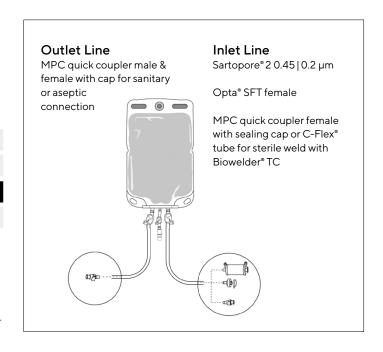
Buffer **Preparation** Sterile Connection to Downstream Systems Sterile Connection Sterile Weld

Sanitary or Aseptic Connection to Downstream Systems

Quick Coupler Connection **Tri-Clamp Connection**

Quick Coupler Connection to Downstream Systems

			Inlet ¹		Outlet ²	Sampling
Bag volume	Part number	Units per box	Filter or distal connector on filling line	Filter type and size	Distal connector on draining line	Sampling line
3 L	FLS130157	16	Sartopore® 2 0.45 0.2 μm	Midicaps® size 4		
	FLS130147	16	%" Opta® SFT female	NA	_	
	FLS130145	16	%" MPC female + sealing cap			
5 L	FLS130057	16	Sartopore® 2 0.45 0.2 μm	Midicaps® size 4	— ¾"×¾" C-Flex®	100 mm (4") + Luer Lock female + Clave connector
	FLS130042	16	%" Opta® SFT female	NA	+ a" MPC male	
	FLS130039	16	%" MPC female + sealing cap		+ sealing cap	
10 L	FLS130060	8	Sartopore® 2 0.45 0.2 μm	Midicaps® size 7	_	
	FLS130043	8	%" Opta® SFT female	NA	_	
	FLS130040	8	3/8" MPC female + sealing cap			



¹ Inlet tubing line from end line to bag: 3/8" × 5/8" Clear C-Flex® 500 mm (20") + Clipster® in a separate pouch

² Outlet tubing line from bag to end line: 36" × 56" Clear C-Flex® 500 mm (20")

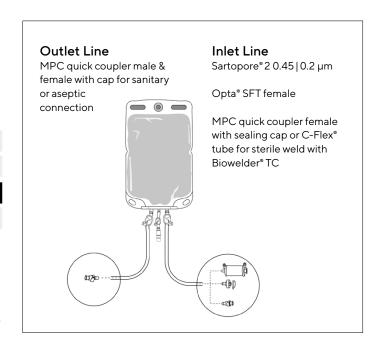
Buffer **Preparation** Sterile Connection to Downstream Systems Sterile Connection Sterile Weld

Sanitary or Aseptic Connection to Downstream Systems

Quick Coupler Connection **Tri-Clamp Connection**

Quick Coupler Connection to Downstream Systems

			Inlet ¹		Outlet ²	Sampling
Bag volume	Part number	Units per box	Filter or distal connector on filling line	Filter type and size	Distal connector on draining line	Sampling line
20 L	FLS130061	8	Sartopore® 2 0.45 0.2 μm	Midicaps® size 7		
	FLS130044	8	%" Opta® SFT female	NA	_	¾" ID Silicone Tuflux® 100 mm (4")
	FLS130041	8	3%" MPC female + sealing cap		3/8" × 5/8" C-Flex®	
50 L	FLS130160	8	Sartopore® 2 0.45 0.2 μm	Midicaps® size 7	– + a" MPC male + sealing cap	+ Luer Lock female
	FLS130148	8	%" Opta® SFT female	NA	_	+ Clave connector
	FLS130146	8	%" MPC female + sealing cap			



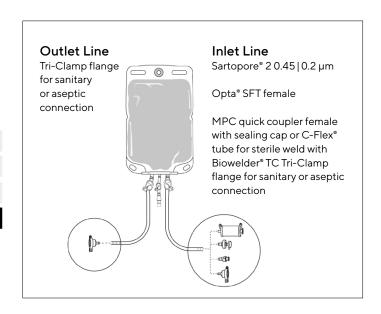
¹ Inlet tubing line from end line to bag: 3/8" × 5/8" Clear C-Flex® 500 mm (20") + Clipster® in a separate pouch

² Outlet tubing line from bag to end line: 36" × 56" Clear C-Flex® 500 mm (20")

Buffer **Preparation** Sterile Connection to Downstream Systems Sterile Connection Sterile Weld

Sanitary or Aseptic Connection to Downstream Systems

Quick Coupler Connection Tri-Clamp Connection



Tri-Clamp Connection to Downstream Systems

			Inlet¹		Outlet ²	Sampling
Bag volume	Part number	Units per box	Filter or distal connector on filling line	Filter type and size	Distal connector on draining line	Sampling line
3 L	FLS130158	16	Sartopore® 2 0.45 0.2 μm	Midicaps® size 4		
	FLS130165	16	%" Opta® SFT female	NA	_	
	FLS130163	16	%" MPC female + sealing cap	_		
	FLS130191	16	%" Tri-Clamp %" sanitary flange with gasket, cap & union³	_		
5 L	FLS130058	16	Sartopore® 2 0.45 0.2 μm	Midicaps® size 4	_	1/II ID C'II:
	FLS130069	16	%" Opta® SFT female	NA	%" Tri-Clamp ¾"	½" ID Silicone Tuflux ⁶ 100 mm (4")
	FLS130066	16	%" MPC female + sealing cap	_	sanitary flange with gasket, cap & union	+ Luer Lock female + Clave connector
	FLS130108	16	%" Tri-Clamp %" sanitary flange with gasket, cap & union³	_		
10 L	FLS130062	8	Sartopore® 2 0.45 0.2 μm	Midicaps® size 7	_	
	FLS130070	8	%" Opta® SFT female	NA	_	
	FLS130067	8	%" MPC female + sealing cap	_		
	FLS130109	8	%" Tri-Clamp ¾" sanitary flange with gasket, cap & union³	_		

¹ Inlet tubing line from end line to bag: 3%" × 5%" Clear C-Flex® 500 mm (20") + Clipster® in a separate pouch

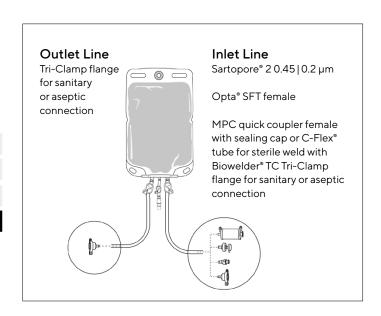
² Outlet tubing line from bag to end line: 3%" × 5%" Clear C-Flex® 500 mm (20")

³ %" TuFlux® SIL 300 mm (12") for design with two Tri-Clamps

Buffer **Preparation** Sterile Connection to Downstream Systems Sterile Connection Sterile Weld

Sanitary or Aseptic Connection to Downstream Systems

Quick Coupler Connection Tri-Clamp Connection



Tri-Clamp Connection to Downstream Systems

			Inlet¹		Outlet ²	Sampling
Bag volume	Part number	Units per box	Filter or distal connector on filling line	Filter type and size	Distal connector on draining line	Sampling line
20 L	FLS130063	8	Sartopore® 2 0.45 0.2 μm	Midicaps® size 7		
	FLS130071	8	%" Opta® SFT female	NA	_	
	FLS130068	8	%" MPC female + sealing cap	_		
	FLS130110	8	%" Tri-Clamp ¾" sanitary flange with gasket, cap & union³	_	3/8" Tri-Clamp 3/4"	¼" ID Silicone Tuflux® 100 mm (4")
50 L	FLS130161	8	Sartopore® 2 0.45 0.2 μm	Midicaps® size 7	 sanitary flange with gasket, cap & union 	+ Luer Lock female
	FLS130166	8	%" Opta® SFT female	NA	_	+ Clave connector
	FLS130164	8	%" MPC female + sealing cap	_		
	FLS130192	8	%" Tri-Clamp ¾" sanitary flange with gasket, cap & union³	_		

Inlet tubing line from end line to bag: 3%" × 5%" Clear C-Flex® 500 mm (20") + Clipster® in a separate pouch

² Outlet tubing line from bag to end line: 3%" × 5%" Clear C-Flex® 500 mm (20")

³ %" TuFlux® SIL 300 mm (12") for design with two Tri-Clamps

Buffer **Preparation**

Sterilizing Filtration from Mixer

Buffer Storage and Shipping

Buffer Transfer

Sterile Connection to Downstream Systems

Sanitary or Aseptic Connection to Downstream Systems

Sterile Connection Sterile Weld

Quick Coupler Connection

Tri-Clamp Connection

Flexsafe® 3D solutions for buffer are available with Sartopore® 2 0.45 | 0.2 µm filter for high flowrate sterilizing filtration after mixing step.

Flexsafe® 3D bags without filters are also available for:

- Sterile connection to alternative Sartopore® filter transfer set using Opta® 1/2" or welding with Biowelder® TC
- Aseptic connection to alternative Sartopore® filter transfer set with MPX quick coupler

Sartopore® filters can be disconnected for post-use integrity testing with sterile seal using Biosealer®.

Inlet and outlet lines are made of C-Flex® + Silicone Tuflux® tubings for welding, sealing and pumping.

Flexsafe® 3D Bags allow for sterile buffer transfer to most common single-use and stainless steel downstream purification and formulation systems with a variety of sterile and aseptic connections.

STISCISVS Inlet Line Sterilizing filtration from mixer ■ Sartopore® 2 0.45 | 0.2 µm Connection for alternative filter transfer set Opta® SFT female ■ C-Flex® tube weld with Biowelder® TC MPX quick coupler female

Sampling

Needleless sampling port

Outlet Line

Connection and transfer by pumping or gravity

- Opta® SFT male for sterile connection
- C-Flex® tube for sterile weld with Biowelder® TC
- MPX quick coupler male & female for sanitary or aseptic connection to single-use systems
- Tri-Clamp flange for sanitary or aseptic connection to stainless steel systems

Buffer **Preparation** **Sterile Connection** to Downstream Systems Sterile Connection

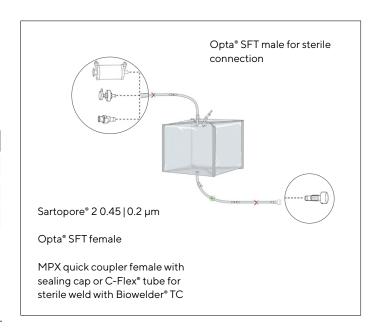
Sterile Weld

Sanitary or Aseptic Connection to Downstream Systems

Quick Coupler Connection Tri-Clamp Connection

Sterile Connection to Downstream Systems

			Inlet ¹		Outlet ²
Bag volume	Part number	Units per box	Filter or distal connector on filling line	Filter type and size	Distal connector on draining line
100 L	FIS126734	2	Sartopore® 2 0.45 0.2 μm	Midicaps® size 8	
	FIS126718	3	½" Opta® SFT female	NA	
	FIS126746	3	MPX female + sealing cap		
200 L	FIS126735	2	Sartopore® 2 0.45 0.2 µm	Midicaps® size 9	
	FIS126719	3	½" Opta® SFT female	NA	½" Opta® SFT male
	FIS126747	3	MPX female + sealing cap		
500 L	FIS126736	2	Sartopore® 2 0.45 0.2 μm	Maxicaps® size 0	
	FIS126720	3	½" Opta® SFT female	NA	
	FIS126748	3	MPX female + sealing cap		



¹ Inlet tubing line from end line to bag: ½" ×¾" Clear C-Flex® 0.5 m (20") + ½" ID Silicone Tuflux® 1 m (40")

² Outlet tubing line from bag to end line: $\frac{1}{2}$ " ID Silicone Tuflux° 1 m (40") + $\frac{1}{2}$ " × $\frac{3}{4}$ " Clear C-Flex° 0.5 m (20")

Buffer **Preparation** **Sterile Connection** to Downstream Systems Sterile Connection

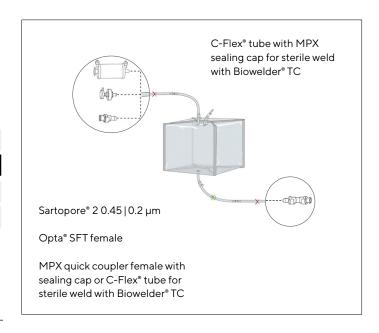
Sterile Weld

Sanitary or Aseptic Connection to Downstream Systems

Quick Coupler Connection Tri-Clamp Connection

Sterile Weld to Downstream Systems

			Inlet¹		Outlet ²
Bag volume	Part number	Units per box	Filter or distal connector on filling line	Filter type and size	Distal connector on draining line
100 L	FIS126730	2	Sartopore® 2 0.45 0.2 µm	Midicaps® size 8	
	FIS126742	3	½" Opta® SFT female	NA	
	FIS126489	3	MPX female + sealing cap		
200 L	FIS126731	2	Sartopore® 2 0.45 0.2 µm	Midicaps® size 9	1/2" × 3/4" C-Flex®
	FIS126743	3	½" Opta® SFT female	NA	+ MPX male + MPX double female
	FIS126490	3	MPX female + sealing cap		+ sealing cap
500 L	FIS126732	2	Sartopore® 2 0.45 0.2 µm	Maxicaps® size 0	
	FIS126744	3	½" Opta® SFT female	NA	
	FIS126491	3	MPX female + sealing cap		



¹ Inlet tubing line from end line to bag: ½" ×¾" Clear C-Flex® 0.5 m (20") + ½" ID Silicone Tuflux® 1 m (40")

² Outlet tubing line from bag to end line: $\frac{1}{2}$ " ID Silicone Tuflux° 1 m (40") + $\frac{1}{2}$ " × $\frac{3}{4}$ " Clear C-Flex° 0.5 m (20")

Flexsafe® 3D Pre-Designed Solutions for Buffer Filtration and Storage in Drum

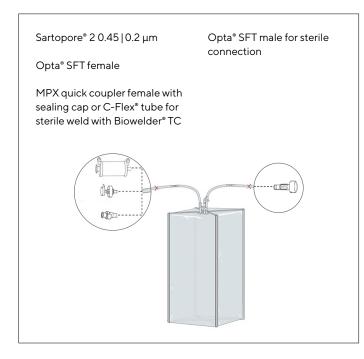
Buffer **Preparation** **Sterile Connection** to Downstream Systems Sterile Connection Sterile Weld

Sanitary or Aseptic Connection to Downstream Systems

Quick Coupler Connection Tri-Clamp Connection

Sterile Connection to Downstream Systems

			Inlet¹		Outlet ²
Bag volume	Part number	Units per box	Filter or distal connector on top filling line	Filter type and size	Distal connector on top draining line
50 L	FIS127891	2	Sartopore® 2 0.45 0.2 µm	Midicaps® size 7	
	FIS127906	4	½" Opta® SFT female	NA	
	FIS127909	4	MPX female + sealing cap		
100 L	FIS127892	2	Sartopore® 2 0.45 0.2 µm	Midicaps® size 8	
	FIS127907	4	½" Opta® SFT female	NA	½" Opta® SFT male
	FIS127910	4	MPX female + sealing cap		
200 L	FIS127893	2	Sartopore® 2 0.45 0.2 μm	Midicaps® size 9	
	FIS127908	4	½" Opta® SFT female	NA	
	FIS127911	4	MPX female + sealing cap		



¹ Inlet tubing line from end line to bag: ½" ×¾" Clear C-Flex® 0.5 m (20") + ½" ID Silicone Tuflux® 1 m (40")

² Outlet tubing line from bag to end line: $\frac{1}{2}$ " ID Silicone Tuflux° 1 m (40") + $\frac{1}{2}$ " × $\frac{3}{4}$ " Clear C-Flex° 0.5 m (20")

Flexsafe® 3D Pre-Designed Solutions for Buffer Filtration and Storage in Drum

Buffer **Preparation** **Sterile Connection** to Downstream Systems Sterile Connection

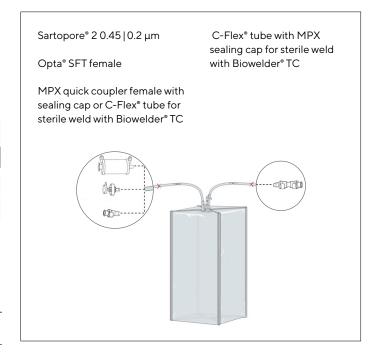
Sterile Weld

Sanitary or Aseptic Connection to Downstream Systems

Quick Coupler Connection Tri-Clamp Connection

Sterile Weld to Downstream Systems

			Inlet ¹		Outlet ²
Bag volume	Part number	Units per box	Filter or distal connector on top filling line	Filter type and size	Distal connector on top draining line
50 L	FIS127888	2	Sartopore® 2 0.45 0.2 μm	Midicaps® size 7	
	FIS127900	4	½" Opta® SFT female	NA	
	FIS127903	4	MPX female + sealing cap		
100 L	FIS127889	2	Sartopore® 2 0.45 0.2 μm	Midicaps® size 8	 ½"×¾" C-Flex®
	FIS127901	4	½" Opta® SFT female	NA	+ MPX male + MPX double female
	FIS127904	4	MPX female + sealing cap		+ sealing cap
200 L	FIS127890	2	Sartopore® 2 0.45 0.2 μm	Midicaps® size 9	
	FIS127902	4	½" Opta® SFT female	NA	
	FIS127905	4	MPX female + sealing cap		



¹ Inlet tubing line from end line to bag: ½" ×¾" Clear C-Flex® 0.5 m (20") + ½" ID Silicone Tuflux® 1 m (40")

² Outlet tubing line from bag to end line: $\frac{1}{2}$ " ID Silicone Tuflux° 1 m (40") + $\frac{1}{2}$ " × $\frac{3}{4}$ " Clear C-Flex° 0.5 m (20")

Buffer **Preparation** Sterile Connection to Downstream Systems Sterile Connection

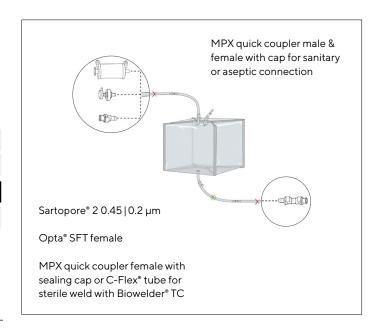
Sterile Weld

Sanitary or Aseptic Connection to Downstream Systems

Quick Coupler Connection **Tri-Clamp Connection**

Quick Coupler Connection to Downstream Systems

			Inlet ¹		Outlet ²
Bag volume	Part number	Units per box	Filter or distal connector on filling line	Filter type and size	Distal connector on draining line
100 L	FIS126730	2	Sartopore® 2 0.45 0.2 µm	Midicaps® size 8	
	FIS126742	3	½" Opta® SFT female	NA	_
	FIS126489	3	MPX female + sealing cap		
200 L	FIS126731	2	Sartopore® 2 0.45 0.2 µm	Midicaps® size 9	– ⅓" MPX male
	FIS126743	3	½" Opta® SFT female	NA	+ MPX double female
	FIS126490	3	MPX female + sealing cap		+ sealing cap
500 L	FIS126732	2	Sartopore® 2 0.45 0.2 µm	Maxicaps® size 0	_
	FIS126744	3	½" Opta® SFT female	NA	_
	FIS126491	3	MPX female + sealing cap		



¹ Inlet tubing line from end line to bag: $\frac{1}{2}$ " × $\frac{3}{4}$ " Clear C-Flex® 0.5 m (20") + $\frac{1}{2}$ " ID Silicone Tuflux® 1 m (40")

² Outlet tubing line from bag to end line: ½" ID Silicone Tuflux® 1 m (40") + ½" × ¾" Clear C-Flex® 0.5 m (20")

Buffer **Preparation** Sterile Connection to Downstream Systems Sterile Connection

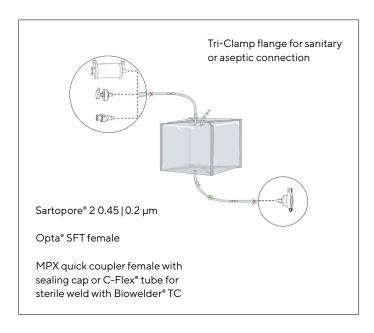
Sterile Weld

Sanitary or Aseptic Connection to Downstream Systems

Quick Coupler Connection Tri-Clamp Connection

Tri-Clamp Connection to Downstream Systems

			Inlet¹		Outlet ²
Bag volume	Part number	Units per box	Filter or distal connector on filling line	Filter type and size	Distal connector on draining line
100 L	FIS126251	2	Sartopore® 2 0.45 0.2 µm	Midicaps® size 8	
	FIS126738	3	½" Opta® SFT female	NA	_
	FIS126255	3	MPX female + sealing cap		
200 L	FIS126252	2	Sartopore® 2 0.45 0.2 µm	Midicaps® size 9	— ½" Tri-Clamp 1½" sanitary
	FIS126739	3	½" Opta® SFT female	NA	flange with gasket,
	FIS126256	3	MPX female + sealing cap		cap & union
500 L	FIS126253	2	Sartopore® 2 0.45 0.2 μm	Maxicaps® size 0	_
	FIS126740	3	½" Opta® SFT female	NA	_
	FIS126257	3	MPX female + sealing cap		



¹ Inlet tubing line from end line to bag: $\frac{1}{2}$ " × $\frac{3}{4}$ " Clear C-Flex® 0.5 m (20") + $\frac{1}{2}$ " ID Silicone Tuflux® 1 m (40")

² Outlet tubing line from bag to end line: ½" ID Silicone Tuflux® 1,5 m (60")

Flexsafe® 3D Pre-Designed Solutions for Buffer Filtration and Storage in Drum

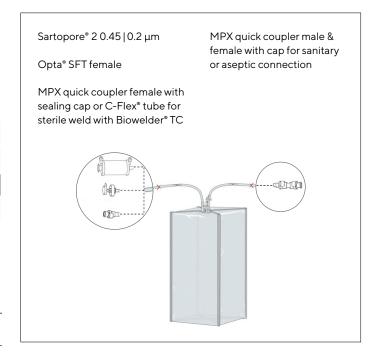
Buffer **Preparation** Sterile Connection to Downstream Systems Sterile Connection Sterile Weld

Sanitary or Aseptic Connection to Downstream Systems

Quick Coupler Connection **Tri-Clamp Connection**

Quick Coupler Connection to Downstream Systems

			Inlet¹		Outlet ²
Bag volume	Part number	Units per box	Filter or distal connector on top filling line	Filter type and size	Distal connector on top draining line
50 L	FIS127888	2	Sartopore® 2 0.45 0.2 µm	Midicaps® size 7	
	FIS127900	4	½" Opta® SFT female	NA	
	FIS127903	4	MPX female + sealing cap		
100 L	FIS127889	2	Sartopore® 2 0.45 0.2 μm	Midicaps® size 8	 ½" MPX male
	FIS127901	4	½" Opta® SFT female	NA	+ MPX double female
	FIS127904	4	MPX female + sealing cap		+ sealing cap
200 L	FIS127890	2	Sartopore® 2 0.45 0.2 μm	Midicaps® size 9	
	FIS127902	4	½" Opta® SFT female	NA	
	FIS127905	4	MPX female + sealing cap		



¹ Inlet tubing line from end line to bag: $\frac{1}{2}$ " × $\frac{3}{4}$ " Clear C-Flex® 0.5 m (20") + $\frac{1}{2}$ " ID Silicone Tuflux® 1 m (40"

² Outlet tubing line from bag to end line: ½" ID Silicone Tuflux® 1 m (40") + ½" × ¾" Clear C-Flex® 0.5 m (20")

Flexsafe® 3D Pre-Designed Solutions for Buffer Filtration and Storage in Drum

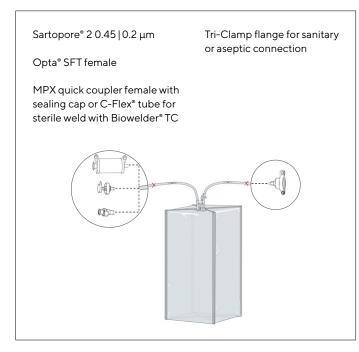
Buffer **Preparation** Sterile Connection to Downstream Systems Sterile Connection Sterile Weld

Sanitary or Aseptic Connection to Downstream Systems

Quick Coupler Connection Tri-Clamp Connection

Tri-Clamp Connection to Downstream Systems

			Inlet¹		Outlet ²
Bag volume	Part number	Units per box	Filter or distal connector on top filling line	Filter type and size	Distal connector on top draining line
50 L	FIS127885	2	Sartopore® 2 0.45 0.2 μm	Midicaps® size 7	
	FIS127894	4	½" Opta® SFT female	NA	
	FIS127897	4	MPX female + sealing cap		
	FIS127912	4	½" Tri-Clamp 1½" flange3		
100 L	FIS127886	2	Sartopore® 2 0.45 0.2 µm	Midicaps® size 8	
	FIS127895	4	½" Opta® SFT female	NA	½" Tri-Clamp
	FIS127898	4	MPX female + sealing cap		$1\frac{1}{2}$ " sanitary flange with gasket, cap $\&$ union
	FIS127913	4	½" Tri-Clamp 1½" flange3		
200 L	FIS127887	2	Sartopore® 2 0.45 0.2 µm	Midicaps® size 9	
	FIS127896	4	½" Opta® SFT female	NA	
	FIS127899	4	MPX female + sealing cap		
	FIS127914	4	½" Tri-Clamp 1½" flange3		



¹ Inlet tubing line from end line to bag: ½" ×¾" Clear C-Flex® 0.5 m (20") + ½" ID Silicone Tuflux® 1 m (40")

² Tubing line from bag to end line: ½" ID Silicone Tuflux® 1,5 m (60")

Buffer **Preparation** **Sterile Connection** to Downstream Systems Sterile Connection

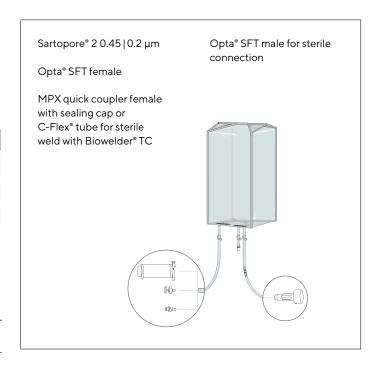
Sterile Weld

Sanitary or Aseptic Connection to Downstream Systems

Quick Coupler Connection Tri-Clamp Connection

Sterile Connection to Downstream Systems

			Inlet¹		Outlet ²
Bag Volume	Part number	Units per box	Filter or distal connector on filling line	Filter type and size	Distal connector on draining line
1,000 L	FIS500325	2	Sartopore® 2	Maxicaps® Size 1	
	FIS500290	2	½" Opta® SFT female	NA	
	FIS500300	2	MPX female + sealing cap		
1,500 L	FIS500326	2	Sartopore® 2	Maxicaps® Size 1	
	FIS500291	2	½" Opta® SFT female		½" Opta® SFT male
	FIS500301	2	MPX female + sealing cap		
2,000 L	FIS500327	1	Sartopore® 2	Maxicaps® Size 2	
	FIS500292	2	½" Opta® SFT female	NA	
	FIS500302	2	MPX female + sealing cap		



¹ Inlet tubing line from end line to bag: 1/2" × 3/4" Clear C-Flex® 1.5 m (60")

² Outlet tubing line from bag to end line: $\frac{1}{2}$ " ID Silicone Tuflux® 2,5 m (98") + $\frac{1}{2}$ " × $\frac{3}{4}$ " Clear C-Flex® 0.5 m (20")

Buffer **Preparation** **Sterile Connection** to Downstream Systems Sterile Connection

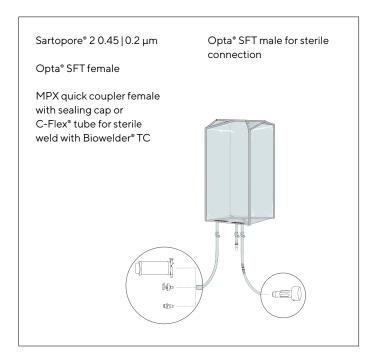
Sterile Weld

Sanitary or Aseptic Connection to Downstream Systems

Quick Coupler Connection Tri-Clamp Connection

Sterile Connection to Downstream Systems

			Inlet¹		Outlet ²
Bag Volume	Part number	Units per box	Filter or distal connector on filling line	Filter type and size	Distal connector on draining line
2,500 L	FIS500328	1	Sartopore® 2	Maxicaps® Size 2	
	FIS500293	1	½" Opta® SFT female	NA	
	FIS500303	1	MPX female + sealing cap		1/II O + 2 OFT - 1
3,000 L	FIS500329	1	Sartopore® 2	Maxicaps® Size 2	½" Opta® SFT male
	FIS500294	1	½" Opta® SFT female	NA	
	FIS500304	1	MPX female + sealing cap		



¹ Inlet tubing line from end line to bag: 1/2" × 3/4" Clear C-Flex® 1.5 m (60")

² Outlet tubing line from bag to end line: $\frac{1}{2}$ " ID Silicone Tuflux® 2,5 m (98") + $\frac{1}{2}$ " × $\frac{3}{4}$ " Clear C-Flex® 0.5 m (20")

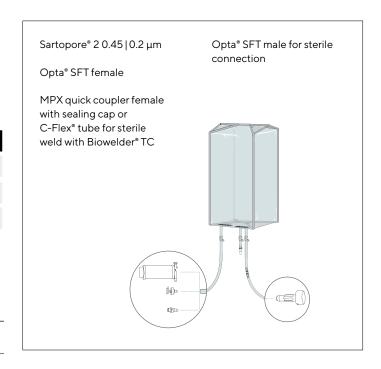
Buffer **Preparation** **Sterile Connection** to Downstream Systems Sterile Connection Sterile Weld

Sanitary or Aseptic Connection to Downstream Systems

Quick Coupler Connection Tri-Clamp Connection

Sterile Connection to Downstream Systems - High Flow Rate

			Inlet ¹		Outlet ²
Bag Volume	Part number	Units per box	Filter or distal connector on filling line	Filter type and size	Distal connector on draining line
1,000 L	FIS500335	2	Sartopore® 2	Maxicaps® Size 1	
	FIS302278	2	¾" Opta® SFT female	NA	
1,500 L	FIS500336	2	Sartopore® 2	Maxicaps® Size 1	
	FIS302279	2	¾" Opta® SFT female	NA	
2,000 L	FIS500337	1	Sartopore® 2	Maxicaps® Size 2	3/!! O = t = 0 CFT == -1 -
	FIS500275	2	¾" Opta® SFT female	NA	—— ¾" Opta® SFT male
2,500 L	FIS500338	1	Sartopore® 2	Maxicaps® Size 2	
	FIS500276	1	¾" Opta® SFT female	NA	
3,000 L	FIS500339	1	Sartopore® 2	Maxicaps® Size 2	
	FIS302282	1	¾" Opta® SFT female	NA	



¹ Inlet tubing line from end line to bag: 1/2" × 3/4" Clear C-Flex® 1.5 m (60")

² Outlet tubing line from bag to end line: $\frac{1}{2}$ " ID Silicone Tuflux® 2,5 m (98") + $\frac{1}{2}$ " × $\frac{3}{4}$ " Clear C-Flex® 0.5 m (20")

Buffer **Preparation** **Sterile Connection** to Downstream Systems Sterile Connection

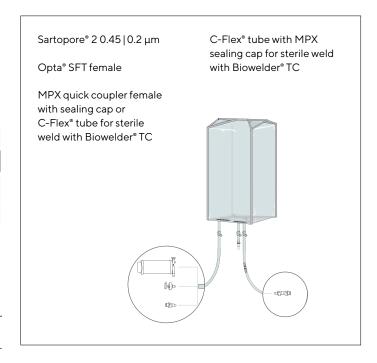
Sterile Weld

Sanitary or Aseptic Connection to Downstream Systems

Quick Coupler Connection Tri-Clamp Connection

Sterile Weld to Downstream Systems

			Inlet ¹		Outlet ²
Bag Volume	Part number	Units per box	Filter or distal connector on filling line	Filter type and size	Distal connector on draining line
1,000 L	FIS500310	2	Sartopore® 2	Maxicaps® Size 1	
	FIS500330	2	½" Opta® SFT female	NA	
	FIS302338	2	MPX female + sealing cap		
1,500 L	FIS500311	2	Sartopore® 2	Maxicaps® Size 1	 ½" × ¾" C-Flex®
	FIS500334	2	½" Opta® SFT female		+ MPX male + MPX double female + sealing cap
	FIS302339	2	MPX female + sealing cap		
2,000 L	FIS500312	1	Sartopore® 2	Maxicaps® Size 2	
	FIS500331	2	½" Opta® SFT female	NA	
	FIS302340	2	MPX female + sealing cap		



¹ Inlet tubing line from end line to bag: 1/2" × 3/4" Clear C-Flex® 1.5 m (60")

² Outlet tubing line from bag to end line: $\frac{1}{2}$ " ID Silicone Tuflux® 2,5 m (98") + $\frac{1}{2}$ " × $\frac{3}{4}$ " Clear C-Flex® 0.5 m (20")

Buffer **Preparation** **Sterile Connection** to Downstream Systems Sterile Connection

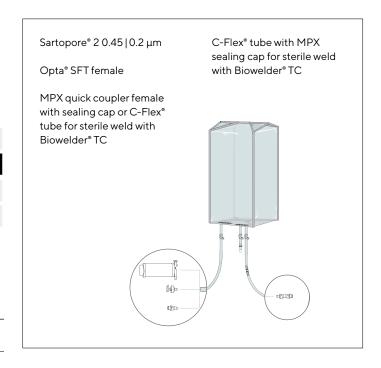
Sterile Weld

Sanitary or Aseptic Connection to Downstream Systems

Quick Coupler Connection Tri-Clamp Connection

Sterile Weld to Downstream Systems

			Inlet¹		Outlet ²
Bag Volume	Part number	Units per box	Filter or distal connector on filling line	Filter type and size	Distal connector on draining line
2,500 L	FIS500313	1	Sartopore® 2	Maxicaps® Size 2	
	FIS500332	1	½" Opta® SFT female	NA	
	FIS302341	1	MPX female + sealing cap		½" × ¾" C-Flex® + MPX male
3,000 L	FIS500314	1	Sartopore® 2	Maxicaps® Size 2	+ MPX double female
	FIS500333	1	½" Opta® SFT female	NA	—— + sealing cap
	FIS302342	1	MPX female + sealing cap		



¹ Inlet tubing line from end line to bag: 1/2" × 3/4" Clear C-Flex® 1.5 m (60")

² Outlet tubing line from bag to end line: $\frac{1}{2}$ " ID Silicone Tuflux® 2,5 m (98") + $\frac{1}{2}$ " × $\frac{3}{4}$ " Clear C-Flex® 0.5 m (20")

Buffer **Preparation** **Sterile Connection** to Downstream Systems Sterile Connection

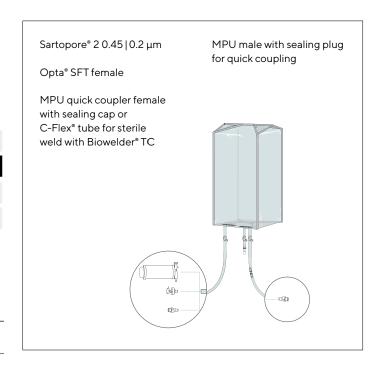
Sterile Weld

Sanitary or Aseptic Connection to Downstream Systems

Quick Coupler Connection Tri-Clamp Connection

Sterile Weld to Downstream Systems - High Flow Rate

			Inlet ¹		Outlet ²
Bag Volume	Part number	Units per box	Filter or distal connector on filling line	Filter type and size	Distal connector on draining line
1,000 L	FIS500370	2	Sartopore® 2	Maxicaps® Size 1	
	FIS500375	2	¾" Opta® SFT female	NA	
	FIS500365	2	MPX female + sealing cap		
1,500 L	FIS500371	2	Sartopore® 2	Maxicaps® Size 1	 3/4" × 1" C-Flex®
	FIS500376	2	¾" Opta® SFT female		+ MPU male + sealing cap
	FIS500366	2	MPX female + sealing cap		
2,000 L	FIS500372	1	Sartopore® 2	Maxicaps® Size 2	
	FIS500377	2	¾" Opta® SFT female	NA	
	FIS500367	2	MPX female + sealing cap		



¹ Inlet tubing line from end line to bag with filter: ½" × ¾" Clear C-Flex® 1.5 m (60")

¹ Inlet tubing line from connector to bag: 3/4" × 1" Clear C-Flex® 1.5 m (60")

² Outlet tubing line from bag to end line: $\frac{3}{4}$ " ID Silicone Tuflux® 2.5 m (98") + $\frac{3}{4}$ " × 1" Clear C-Flex® 0.5 m (20")

Buffer **Preparation** **Sterile Connection** to Downstream Systems Sterile Connection

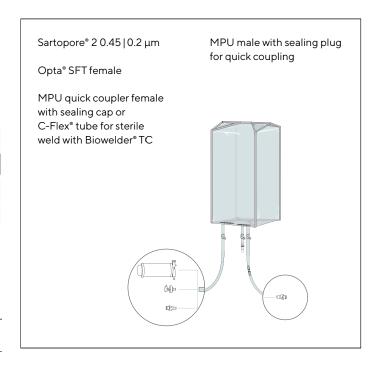
Sterile Weld

Sanitary or Aseptic Connection to Downstream Systems

Quick Coupler Connection Tri-Clamp Connection

Sterile Weld to Downstream Systems - High Flow Rate

			Inlet ¹		Outlet ²
Bag Volume	Part number	Units per box	Filter or distal connector on filling line	Filter type and size	Distal connector on draining line
2,500 L	FIS500373	1	Sartopore® 2	Maxicaps® Size 2	
	FIS500378	1	¾" Opta® SFT female	NA	
	FIS500368	1	MPX female + sealing cap		3/4" × 1" C-Flex®
3,000 L	FIS500374	1	Sartopore® 2	Maxicaps® Size 2	
	FIS500379	1	¾" Opta® SFT female	NA	
	FIS500369	1	MPX female + sealing cap		



¹ Inlet tubing line from end line to bag with filter: ½" × ¾" Clear C-Flex® 1.5 m (60")

¹ Inlet tubing line from connector to bag: 3/4" × 1" Clear C-Flex® 1.5 m (60")

² Outlet tubing line from bag to end line: $\frac{3}{4}$ " ID Silicone Tuflux® 2.5 m (98") + $\frac{3}{4}$ " × 1" Clear C-Flex® 0.5 m (20")

Buffer **Preparation** Sterile Connection to Downstream Systems Sterile Connection

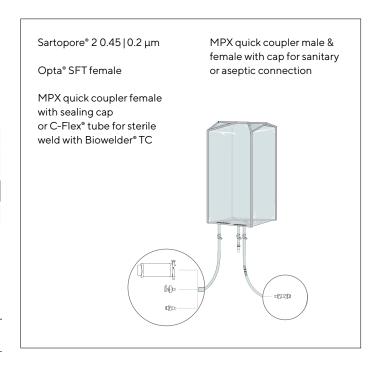
Sterile Weld

Sanitary or Aseptic Connection to Downstream Systems

Quick Coupler Connection **Tri-Clamp Connection**

Quick Coupler Connection to Downstream Systems

			Inlet¹		Outlet ²
Bag Volume	Part number	Units per box	Filter or distal connector on filling line	Filter type and size	Distal connector on draining line
1,000 L	FIS500310	2	Sartopore® 2	Maxicaps® Size 1	
	FIS500330	2	½" Opta® SFT female	NA	
	FIS302338	2	MPX female + sealing cap		
1,500 L	FIS500311	2	Sartopore® 2	Maxicaps® Size 1	 ½"×¾" C-Flex®
	FIS500334	2	½" Opta® SFT female		+ MPX male + MPX double female
	FIS302339	2	MPX female + sealing cap		+ sealing cap
2,000 L	FIS500312	1	Sartopore® 2	Maxicaps® Size 2	
	FIS500331	2	½" Opta® SFT female	NA	
	FIS302340	2	MPX female + sealing cap		



¹ Inlet tubing line from end line to bag: 1/2" × 3/4" Clear C-Flex® 1.5 m (60")

² Outlet tubing line from bag to end line: $\frac{1}{2}$ " ID Silicone Tuflux® 2,5 m (98") + $\frac{1}{2}$ " × $\frac{3}{4}$ " Clear C-Flex® 0.5 m (20")

Buffer **Preparation** Sterile Connection to Downstream Systems Sterile Connection

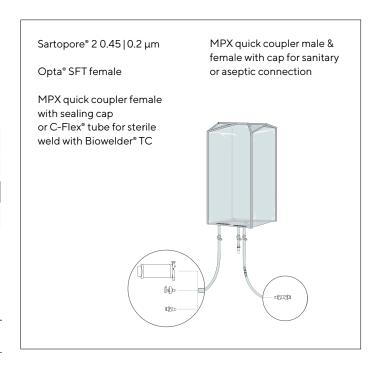
Sterile Weld

Sanitary or Aseptic Connection to Downstream Systems

Quick Coupler Connection **Tri-Clamp Connection**

Quick Coupler Connection to Downstream Systems

			Inlet ¹		Outlet ²
Bag Volume	Part number	Units per box	Filter or distal connector on filling line	Filter type and size	Distal connector on draining line
2,500 L	FIS500313	1	Sartopore® 2	Maxicaps® Size 2	
	FIS500332	1	½" Opta® SFT female	NA	
	FIS302341	1	MPX female + sealing cap		½"×¾" C-Flex® + MPX male
3,000 L	FIS500314	1	Sartopore® 2	Maxicaps® Size 2	+ MPX double female
	FIS500333	1	½" Opta® SFT female	NA	—— + sealing cap
	FIS302342	1	MPX female + sealing cap		



¹ Inlet tubing line from end line to bag: 1/2" × 3/4" Clear C-Flex® 1.5 m (60")

² Outlet tubing line from bag to end line: $\frac{1}{2}$ " ID Silicone Tuflux® 2,5 m (98") + $\frac{1}{2}$ " × $\frac{3}{4}$ " Clear C-Flex® 0.5 m (20")

Buffer **Preparation** Sterile Connection to Downstream Systems Sterile Connection

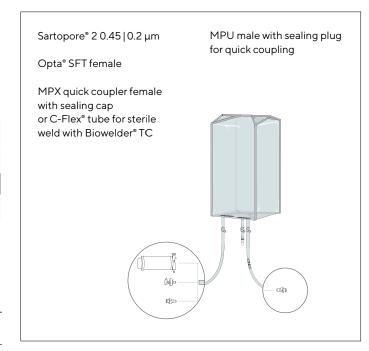
Sterile Weld

Sanitary or Aseptic Connection to Downstream Systems

Quick Coupler Connection **Tri-Clamp Connection**

Quick Coupler Connection to Downstream Systems - High Flow Rate

			Inlet ¹		Outlet ²
Bag Volume	Part number	Units per box	Filter or distal connector on filling line	Filter type and size	Distal connector on draining line
1,000 L	FIS500370	2	Sartopore® 2	Maxicaps® Size 1	
	FIS500375	2	¾" Opta® SFT female	NA	
	FIS500365	2	MPX female + sealing cap		
1,500 L	FIS500371	2	Sartopore® 2	Maxicaps® Size 1	 3/" × 1" C-Flex®
	FIS500376	2	¾" Opta® SFT female		+ MPU male
	FIS500366	2	MPX female + sealing cap		+ sealing cap
2,000 L	FIS500372	1	Sartopore® 2	Maxicaps® Size 2	
	FIS500377	2	¾" Opta® SFT female	NA	
	FIS500367	2	MPX female + sealing cap		



¹ Inlet tubing line from end line to bag with filter: ½" × ¾" Clear C-Flex® 1.5 m (60")

¹ Inlet tubing line from connector to bag: 3/4" × 1" Clear C-Flex® 1.5 m (60")

² Outlet tubing line from bag to end line: $\frac{3}{4}$ " ID Silicone Tuflux® 2.5 m (98") + $\frac{3}{4}$ " × 1" Clear C-Flex® 0.5 m (20")

Buffer **Preparation** Sterile Connection to Downstream Systems Sterile Connection

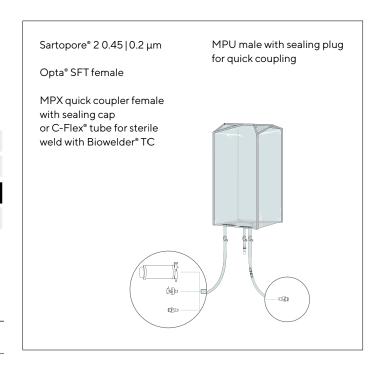
Sterile Weld

Sanitary or Aseptic Connection to Downstream Systems

Quick Coupler Connection **Tri-Clamp Connection**

Quick Coupler Connection to Downstream Systems - High Flow Rate

			Inlet¹		Outlet ²
Bag Volume	Part number	Units per box	Filter or distal connector on filling line	Filter type and size	Distal connector on draining line
2,500 L	FIS500373	1	Sartopore® 2	Maxicaps® Size 2	
	FIS500378	1	¾" Opta® SFT female	NA	
	FIS500368	1	MPX female + sealing cap		3/4" × 1" C-Flex®
3,000 L	FIS500374	1	Sartopore® 2	Maxicaps® Size 2	
	FIS500379	1	¾" Opta® SFT female	NA	
	FIS500369	1	MPX female + sealing cap		



¹ Inlet tubing line from end line to bag with filter: ½" × ¾" Clear C-Flex® 1.5 m (60")

² Inlet tubing line from connector to bag: 3/4" × 1" Clear C-Flex® 1.5 m (60")

² Outlet tubing line from bag to end line: $\frac{3}{4}$ " ID Silicone Tuflux® 2.5 m (98") + $\frac{3}{4}$ " × 1" Clear C-Flex® 0.5 m (20")

Buffer **Preparation** Sterile Connection to Downstream Systems Sterile Connection

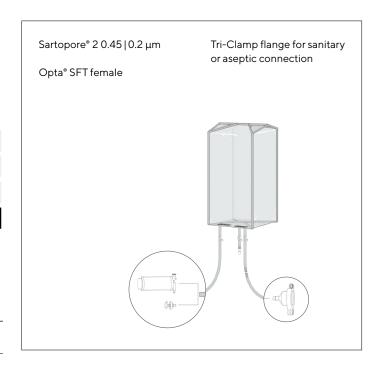
Sterile Weld

Sanitary or Aseptic Connection to Downstream Systems

Quick Coupler Connection Tri-Clamp Connection

Tri-Clamp Connection to Downstream Systems

			Inlet¹		Outlet ²
Bag Volume	Part number	Units per box	Filter or distal connector on filling line	Filter type and size	Distal connector on draining line
1,000 L	FIS500315	2	Sartopore® 2	Maxicaps® Size 1	
	FIS500350	2	½" Opta® SFT female	NA	
1,500 L	FIS500316	2	Sartopore® 2	Maxicaps® Size 1	
	FIS500351	2	½" Opta® SFT female	NA	
2,000 L	FIS500317	1	Sartopore® 2	Maxicaps® Size 2	½" Tri-Clamp
	FIS500352	2	½" Opta® SFT female	NA	—— 1½" sanitary flange with gasket, cap & union
2,500 L	FIS500318	1	Sartopore® 2	Maxicaps® Size 2	
	FIS500353	1	½" Opta® SFT female	NA	
3,000 L	FIS500319	1	Sartopore® 2	Maxicaps® Size 2	
	FIS500354	1	½" Opta® SFT female	NA	



¹ Inlet tubing line from end line to bag: ½" × ¾" Clear C-Flex® 1.5 m (60")

² Outlet tubing line from bag to end line: ½" ID Silicone Tuflux® 3 m (118")

Buffer **Preparation** Sterile Connection to Downstream Systems Sterile Connection

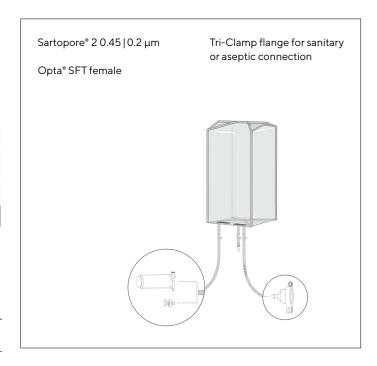
Sterile Weld

Sanitary or Aseptic Connection to Downstream Systems

Quick Coupler Connection Tri-Clamp Connection

Tri-Clamp Connection to Downstream Systems - High Flow Rate

			Inlet¹		Outlet ²
Bag Volume	Part number	Units per box	Filter or distal connector on filling line	Filter type and size	Distal connector on draining line
1,000 L	FIS500320	2	Sartopore® 2	Maxicaps® Size 1	
	FIS500355	2	¾" Opta® SFT female	NA	
1,500 L	FIS500321	2	Sartopore® 2	Maxicaps® Size 1	
	FIS500356	2	¾" Opta® SFT female	NA	
2,000 L	FIS500322	1	Sartopore® 2	Maxicaps® Size 2	³¾" Tri-Clamp
	FIS500357	2	¾" Opta® SFT female	NA	—— 1½" sanitary flange with gasket, cap & union
2,500 L	FIS500323	1	Sartopore® 2	Maxicaps® Size 2	
	FIS500358	1	¾" Opta® SFT female	NA	
3,000 L	FIS500324	1	Sartopore® 2	Maxicaps® Size 2	
	FIS500359	1	¾" Opta® SFT female	NA	



¹ Inlet tubing line from end line to bag with filter: ½" × ¾" Clear C-Flex® 1.5 m (60")

¹ Inlet tubing line from connector to bag: 3/4" × 1" Clear C-Flex® 1.5 m (60")

² Outlet tubing line from bag to end line: 3/4" ID Silicone Tuflux® 3 m (118")

Cell Harvest & Downstream Intermediates

Cell Harvest & Downstream **Intermediates**

Clarification and Sterilizing Filtration from Bioreactor

Cell Harvest or Downstream Intermediates Storage and Shipping

Harvest or Downstream Intermediates Transfer

Sterile Connection to Downstream Systems

Sanitary or Aseptic Connection to Downstream Systems

Sterile Connection Sterile Weld

Quick Coupler Connection Tri-Clamp Connection

Flexsafe® 2D solutions for cell harvest & downstream intermediates are available with Sartopore® 2 XLG 0.8 | 0.2 µm for high throughput sterilizing filtration after cell culture clarification step and for the handling of all process intermediates before the final UFDF step.

Flexsafe® 2D bags without filters are also available for:

- Sterile connection to alternative Sartopore® filter line using Opta® or welding with Biowelder® TC
- Aseptic connection to alternative Sartopore® filter line with MPC quick coupler

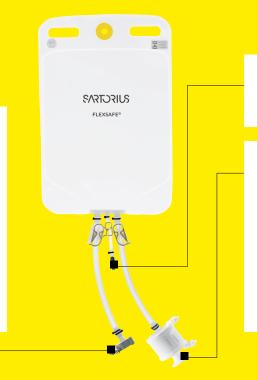
Sartopore® filters can be disconnected for post-use integrity testing with sterile seal using Biosealer®. Inlet and outlet lines are made of Clear C-Flex® tubings for welding and sealing.

Flexsafe® 2D bags allow for cell harvest transfer to most common single-use and stainless steel downstream purification systems with a variety of sterile and aseptic connections

Outlet Line

Connection and transfer by pumping or gravity

- Opta® SFT male for sterile connection
- C-Flex® tube for sterile weld with Biowelder® TC
- MPC quick coupler male & cap for sanitary or aseptic connection to single-use systems
- Tri-Clamp flange for sanitary or aseptic connection to stainless steel systems



Sampling

Clave needleless sampling port

Inlet Line

Sterilizing Filtration

■ Sartopore® 2 XLG 0.8 | 0.2 µm

Connections for Alternative Filter Line

- Opta® SFT female C-Flex® tube for sterile weld with Biowelder® TC
- MPC quick coupler female

Cell Harvest & Downstream Intermediates

Sterile Connection to Downstream Systems Sterile Connection

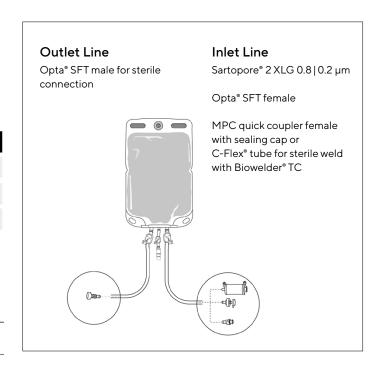
Sterile Weld

Sanitary or Aseptic Connection to Downstream Systems

Quick Coupler Connection Tri-Clamp Connection

Sterile Connection to Downstream Systems

			Inlet¹		Outlet ²	Sampling
Bag volume	Part number	Units per box	Filter or distal connector on filling line	Filter type and size	Distal connector on draining line	Sampling line
3 L	FLS130136	16	Sartopore® 2 XLG 0.8 0.2 μm	Midicaps® size 4		
	FLS130155	16	%" Opta® SFT female	NA	_	
	FLS130153	16	%" MPC female + sealing cap			
5 L	FLS130023	16	Sartopore® 2 XLG 0.8 0.2 μm	Midicaps® size 4	_	1/4" ID Silicone Tuflux®
	FLS130054	16	%" Opta® SFT female	NA	- ¾" Opta® SFT male	100 mm (4") + Luer Lock female
	FLS130051	16	%" MPC female + sealing cap			+ Clave connector
10 L	FLS130035	8	Sartopore® 2 XLG 0.8 0.2 μm	Midicaps® size 7	_	
	FLS130055	8	%" Opta® SFT female	NA	_	
	FLS130052	8	¾" MPC female + sealing cap			



¹ Inlet tubing line from end line to bag: 3/8" × 5/8" Clear C-Flex® 500 mm (20") + Clipster® in a separate pouch

² Outlet tubing line from bag to end line: 36" × 56" Clear C-Flex® 500 mm (20")

Cell Harvest & Downstream Intermediates

Sterile Connection to Downstream Systems Sterile Connection

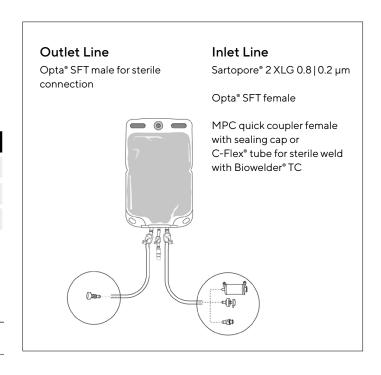
Sterile Weld

Sanitary or Aseptic Connection to Downstream Systems

Quick Coupler Connection Tri-Clamp Connection

Sterile Connection to Downstream Systems

			Inlet¹		Outlet ²	Sampling
Bag volume	Part number	Units per box	Filter or distal connector on filling line	Filter type and size	Distal connector on draining line	Sampling line
20 L	FLS130036	8	Sartopore® 2 XLG 0.8 0.2 μm	Midicaps® size 7		
	FLS130056	8	%" Opta® SFT female	NA	_	
	FLS130053	8	%" MPC female + sealing cap		3/11 0 1 0 0 5 5 7 1	¼" ID Silicone Tuflux° 100 mm (4")
50 L	FLS130143	8	Sartopore® 2 XLG 0.8 0.2 μm	Midicaps® size 7	– ¾" Opta® SFT male	+ Luer Lock female
	FLS130156	8	¾" Opta® SFT female	NA	_	+ Clave connector
	FLS130154	8	a" MPC female + sealing cap			



¹ Inlet tubing line from end line to bag: 3/8" × 5/8" Clear C-Flex® 500 mm (20") + Clipster® in a separate pouch

² Outlet tubing line from bag to end line: 36" × 56" Clear C-Flex® 500 mm (20")

Cell Harvest & Downstream Intermediates

Sterile Connection to Downstream Systems Sterile Connection

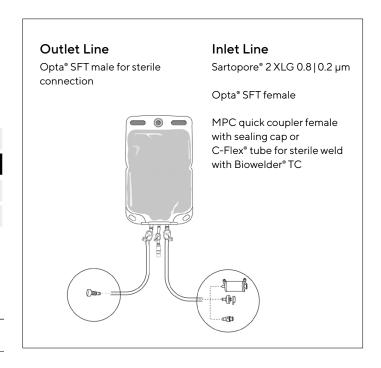
Sterile Weld

Sanitary or Aseptic Connection to Downstream Systems

Quick Coupler Connection Tri-Clamp Connection

Sterile Weld to Downstream Systems

			Inlet ¹		Outlet ²	Sampling
Bag volume	Part number	Units per box	Filter or distal connector on filling line	Filter type and size	Distal connector on draining line	Sampling line
3 L	FLS130131	16	Sartopore® 2 XLG 0.8 0.2 μm	Midicaps® size 4		
	FLS130147	16	%" Opta® SFT female		_	
	FLS130145	16	%" MPC female + sealing cap	<u> </u>		
5 L	FLS130018	16	Sartopore® 2 XLG 0.8 0.2 μm	Midicaps® size 4	 ¾"×¾" C-Flex® + a" MPC male	10 Silicone Tuflux* 100 mm (4") + Luer Lock female + Clave connector
	FLS130042	16	%" Opta® SFT female	NA		
	FLS130039	16	%" MPC female + sealing cap		+ sealing cap	
10 L	FLS130025	8	Sartopore® 2 XLG 0.8 0.2 μm	Midicaps® size 7	_	
	FLS130043	8	%" Opta® SFT female	NA	_	
	FLS130040	8	%" MPC female + sealing cap			



¹ Inlet tubing line from end line to bag: 3/8" × 5/8" Clear C-Flex® 500 mm (20") + Clipster® in a separate pouch

² Outlet tubing line from bag to end line: 36" × 56" Clear C-Flex® 500 mm (20")

Cell Harvest & Downstream Intermediates

Sterile Connection to Downstream Systems Sterile Connection

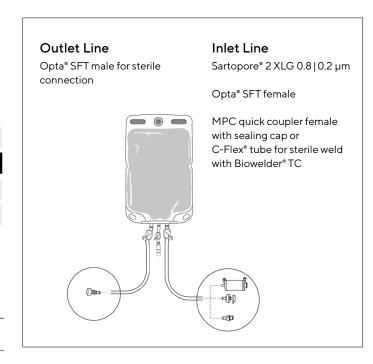
Sterile Weld

Sanitary or Aseptic Connection to Downstream Systems

Quick Coupler Connection Tri-Clamp Connection

Sterile Weld to Downstream Systems

			Inlet¹		Outlet ²	Sampling
Bag volume	Part number	Units per box	Filter or distal connector on filling line	Filter type and size	Distal connector on draining line	Sampling line
20 L	FLS130026	8	Sartopore® 2 XLG 0.8 0.2 μm	Midicaps® size 7		
	FLS130044	8	%" Opta® SFT female	NA	_	
	FLS130041	8	3%" MPC female + sealing cap		3%" × 5%" C-Flex®	10 Silicone Tuflux° 100 mm (4") + Luer Lock female + Clave connector
50 L	FLS130138	8	Sartopore® 2 XLG 0.8 0.2 μm	Midicaps® size 7	– + a" MPC male + sealing cap	
	FLS130148	8	%" Opta® SFT female	NA	_	
	FLS130146	8	%" MPC female + sealing cap			



¹ Inlet tubing line from end line to bag: 3/8" × 5/8" Clear C-Flex® 500 mm (20") + Clipster® in a separate pouch

² Outlet tubing line from bag to end line: 36" × 56" Clear C-Flex® 500 mm (20")

Cell Harvest & Downstream Intermediates

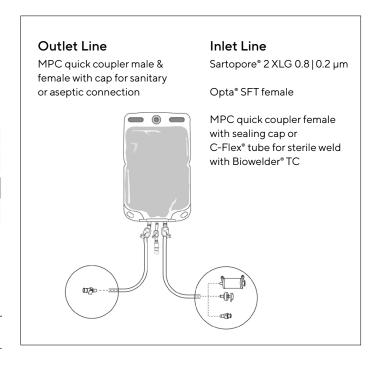
Sterile Connection to Downstream Systems Sterile Connection Sterile Weld

Sanitary or Aseptic Connection to Downstream Systems

Quick Coupler Connection **Tri-Clamp Connection**

Quick Coupler Connection to Downstream Systems

			Inlet ¹		Outlet ²	Sampling
Bag volume	Part number	Units per box	Filter or distal connector on filling line	Filter type and size	Distal connector on draining line	Sampling line
3 L	FLS130131	16	Sartopore® 2 XLG 0.8 0.2 μm	Midicaps® size 4		
	FLS130147	16	%" Opta® SFT female	NA	_	
	FLS130145	16	3/8" MPC female + sealing cap	_		
5 L	FLS130018	16	Sartopore® 2 XLG 0.8 0.2 μm	Midicaps® size 4	 ¾"×¾" C-Flex* + ¾" MPC male	1/4" ID Silicone Tuflux® 100 mm (4") + Luer Lock female
	FLS130042	16	%" Opta® SFT female	NA		
	FLS130039	16	%" MPC female + sealing cap		+ sealing cap	+ Clave connector
10 L	FLS130025	8	Sartopore® 2 XLG 0.8 0.2 μm	Midicaps® size 7	_	
	FLS130043	8	%" Opta® SFT female	NA	_	
	FLS130040	8	3/4" MPC female + sealing cap			



¹ Inlet tubing line from end line to bag: 3/8" × 5/8" Clear C-Flex® 500 mm (20") + Clipster® in a separate pouch

² Outlet tubing line from bag to end line: 36" × 56" Clear C-Flex® 500 mm (20")

Cell Harvest & Downstream Intermediates

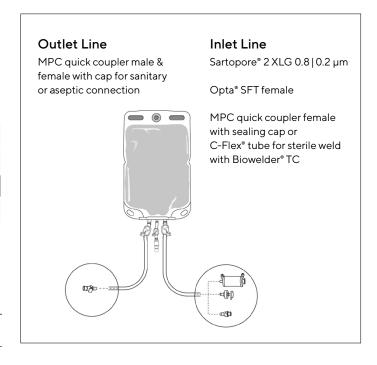
Sterile Connection to Downstream Systems Sterile Connection Sterile Weld

Sanitary or Aseptic Connection to Downstream Systems

Quick Coupler Connection **Tri-Clamp Connection**

Quick Coupler Connection to Downstream Systems

			Inlet¹		Outlet ²	Sampling
Bag volume	Part number	Units per box	Filter or distal connector on filling line	Filter type and size	Distal connector on draining line	Sampling line
20 L	FLS130026	8	Sartopore® 2 XLG 0.8 0.2 μm	Midicaps® size 7		
	FLS130044	8	%" Opta® SFT female	NA	_	
	FLS130041	8	3%" MPC female + sealing cap		3%" × 5%" C-Flex®	100 Silicone Tuflux° 100 mm (4") + Luer Lock female
50 L	FLS130138	8	Sartopore® 2 XLG 0.8 0.2 μm	Midicaps® size 7	+ ¾" MPC male+ sealing cap	
	FLS130148	8	%" Opta® SFT female	NA	_	+ Clave connector
	FLS130146	8	%" MPC female + sealing cap			



¹ Inlet tubing line from end line to bag: 3/8" × 5/8" Clear C-Flex® 500 mm (20") + Clipster® in a separate pouch

² Outlet tubing line from bag to end line: 36" × 56" Clear C-Flex® 500 mm (20")

Cell Harvest & Downstream **Intermediates**

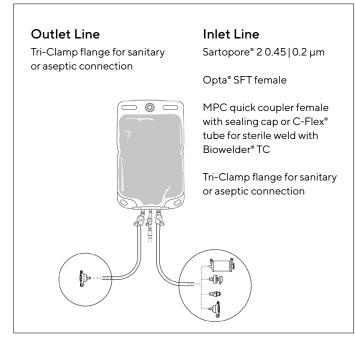
Sterile Connection to Downstream Systems Sterile Connection Sterile Weld

Sanitary or Aseptic Connection to Downstream Systems

Quick Coupler Connection Tri-Clamp Connection

Tri-Clamp Connection to Downstream Systems

			Inlet¹		Outlet ²	Sampling
Bag volume	Part number	Units per box	Filter or distal connector on filling line	Filter type and size	Distal connector on draining line	Sampling line
3 L	FLS130132	16	Sartopore® 2 XLG 0.8 0.2 μm	Midicaps® size 4		
	FLS130165	16	%" Opta® SFT female	NA	_	
	FLS130163	16	%" MPC female + sealing cap			
	FLS130191	16	%" Tri-Clamp ¾" sanitary flange with gasket, cap & union3			
5 L	FLS130019	16	Sartopore® 2 XLG 0.8 0.2 μm	Midicaps® size 4	_	
	FLS130069	16	%" Opta® SFT female	NA	- %" Tri-Clamp	100 mm (4")
	FLS130066	16	%" MPC female + sealing cap		34" sanitary flange with	100 mm (4") + Luer Lock female
	FLS130108	16	%" Tri-Clamp ¾" sanitary flange with gasket, cap & union3	<u> </u>	gasket, cap & union	+ Clave connector
10 L	FLS130027	8	Sartopore® 2 XLG 0.8 0.2 μm	Midicaps® size 7	_	
	FLS130070	8	%" Opta® SFT female	NA	_	
	FLS130067	8	%" MPC female + sealing cap			
	FLS130109	8	%" Tri-Clamp ¾" sanitary flange with gasket, cap & union3	_		



¹ Inlet tubing line from end line to bag: 3/8" × 5/8" Clear C-Flex® 500 mm (20") + Clipster® in a separate pouch

² Outlet tubing line from bag to end line: %" Tuflux® SIL 300 mm (12")

³ %" Tuflux[®] SIL 300 mm (12") for design with two Tri-Clamps

Cell Harvest & Downstream **Intermediates**

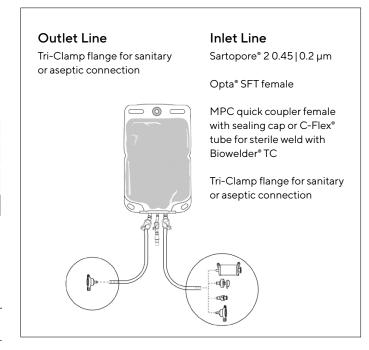
Sterile Connection to Downstream Systems Sterile Connection Sterile Weld

Sanitary or Aseptic Connection to Downstream Systems

Quick Coupler Connection Tri-Clamp Connection

Tri-Clamp Connection to Downstream Systems

			Inlet ¹		Outlet ²	Sampling
Bag volume	Part number	Units per box	Filter or distal connector on filling line	Filter type and size	Distal connector on draining line	Sampling line
20 L	FLS130028	8	Sartopore® 2 XLG 0.8 0.2 μm	Midicaps® size 7		
	FLS130071	8	%" Opta® SFT female	NA	_	
	FLS130068	8	%" MPC female + sealing cap			
	FLS130110	8	%" Tri-Clamp ¾" sanitary flange with gasket, cap & union3		3/8" Tri-Clamp	½" ID Silicone Tuflux® 100 mm (4")
50 L	FLS130139	8	Sartopore® 2 XLG 0.8 0.2 μm	Midicaps® size 7	 - ¾" sanitary flange with gasket, cap & union 	+ Luer Lock female
	FLS130166	8	¾" Opta® SFT female	NA	_	+ Clave connector
	FLS130164	8	%" MPC female + sealing cap			
	FLS130192	8	%" Tri-Clamp ¾" sanitary flange with gasket, cap & union3			



¹ Inlet tubing line from end line to bag: 3/8" × 5/8" Clear C-Flex® 500 mm (20") + Clipster® in a separate pouch

² Outlet tubing line from bag to end line: %" Tuflux® SIL 300 mm (12")

³ %" Tuflux[®] SIL 300 mm (12") for design with two Tri-Clamps

Cell Harvest & Downstream Intermediates Filtration, Storage and Shipping

Cell Harvest & Downstream **Intermediates**

Clarification and Sterilizing Filtration from Bioreactor

Cell Harvest or Downstream Intermediates Storage and Shipping

Harvest or Downstream Intermediates Transfer

Sterile Connection to Downstream Systems

Sanitary or Aseptic Connection to Downstream Systems

Sterile Connection Sterile Weld

Quick Coupler Connection Tri-Clamp Connection

Flexsafe® 3D solutions for cell harvest & downstream intermediates are available with Sartopore® 2 XLG 0.8 | 0.2 µm for high throughput sterilizing filtration after cell culture clarification step and for the handling of all process intermediates before the cross-flow step.

Flexsafe® 3D bags without filters are also available for:

- Sterile connection to alternative Sartopore® filter transfer set using Opta® ½" or welding with Biowelder® TC
- Aseptic connection to alternative Sartopore® filter transfer set with MPX quick coupler

Sartopore® filters can be disconnected for post-use integrity testing with sterile seal using Biosealer®. Inlet and outlet lines are made of C-Flex® + Silicone Tuflux® tubings for welding, sealing and pumping

Flexsafe® 3D bags allow for cell harvest transfer to most common single-use and stainless steel downstream purification systems with a variety of sterile and aseptic connections



Cell Harvest & Downstream Intermediates Filtration, Storage and Shipping in Palletank®

Cell Harvest & Downstream **Intermediates**

Sterile Connection to Downstream Systems

to Downstream Systems

Sterile Connection Sterile Weld

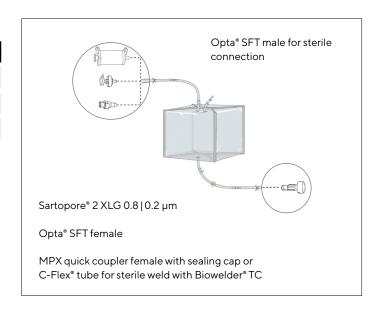
Sanitary or Aseptic Connection

Quick Coupler Connection

Tri-Clamp Connection

Sterile Connection to Downstream Systems

			Inlet¹		Outlet ²
Bag volume	Part number	Units per box	Filter or distal connector on filling line	Filter type and size	Distal connector
100 L	FIS126698	2	Sartopore® 2 XLG 0.8 0.2 µm	Midicaps® size 9	
	FIS126718	3	½" Opta® SFT female	NA	_
	FIS126746	3	MPX female + sealing cap		
200 L	FIS126699	2	Sartopore® 2 XLG 0.8 0.2 µm	Midicaps® size 0	_
	FIS126719	3	½" Opta® SFT female	NA	[—] ½" Opta® SFT male
	FIS126747	3	MPX female + sealing cap		
500 L	FIS126700	2	Sartopore® 2 XLG 0.8 0.2 μm	Maxicaps® size 1 T-style	
	FIS126720	3	½" Opta® SFT female	NA	_
	FIS126748	3	MPX female + sealing cap		



¹ Inlet tubing line from end line to bag: ½" × ¾" C-Flex® 0.5 m (20") + ½" ID Silicone Tuflux® 1 m (40")

² Outlet tubing line from bag to end line: ½" ID Silicone Tuflux® 1 m (40") + ½" × ¾" Clear C-Flex® 0.5 m (20")

Cell Harvest & Downstream Intermediates Filtration, Storage and Shipping in Palletank®

Cell Harvest & Downstream **Intermediates**

Sterile Connection to Downstream Systems Sterile Connection

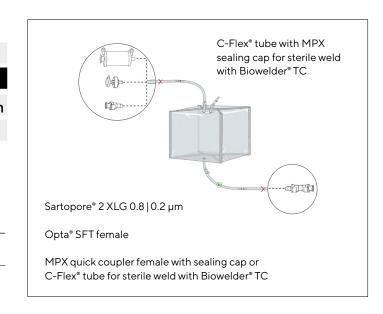
Sterile Weld

Sanitary or Aseptic Connection to Downstream Systems

Quick Coupler Connection Tri-Clamp Connection

Sterile Weld to Downstream Systems

			Inlet¹		Outlet ²
Bag volume	Part number	Units per box	Filter or distal connector on filling line	Filter type and size	Distal connector on outlet line
100 L	FIS126767	2	Sartopore® XLG 0.8 0.2 µm	Midicaps® size 9	
	FIS126742	3	½" Opta® SFT female	NA	_
	FIS126489	3	MPX female + sealing cap		
200 L	FIS126768	2	Sartopore® XLG 0.8 0.2 µm	Midicaps® size 0	— ½" × ¾" Clear C-Flex® + MPX male
	FIS126743	3	½" Opta® SFT female	NA	+ MPX double female
	FIS126490	3	MPX female + sealing cap		+ sealing cap —
500 L	FIS126769	2	Sartopore® XLG 0.8 0.2 µm	Maxicaps® size 1 T-style	
	FIS126744	3	½" Opta® SFT female	NA	_
	FIS126491	3	MPX female + sealing cap		



¹ Inlet tubing line from end line to bag: $\frac{1}{2}$ " × $\frac{3}{4}$ " Clear C-Flex® 0.5 m (20") + $\frac{1}{2}$ " ID Silicone Tuflux® 1 m (40")

² Outlet tubing line from bag to end line: ½" ID Silicone Tuflux® 1 m (40") + ½" × ¾" Clear C-Flex® 0.5 m (20")

Cell Harvest & Downstream Intermediates Filtration, Storage and Shipping in Palletank®

Cell Harvest & Downstream **Intermediates**

Sterile Connection to Downstream Systems Sterile Connection

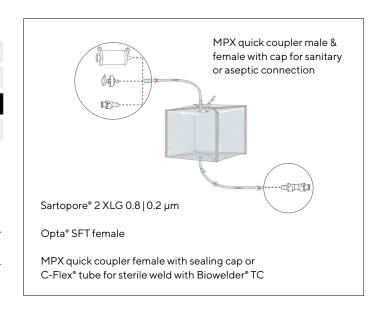
Sterile Weld

Sanitary or Aseptic Connection to Downstream Systems

Quick Coupler Connection **Tri-Clamp Connection**

Quick Coupler Connection to Downstream Systems

			Inlet¹		Outlet ²
Bag volume	Part number	Units per box	Filter or distal connector on filling line	Filter type and size	Distal connector on draining line
100 L	FIS126767	2	Sartopore® 2 XLG 0.8 0.2 µm	Midicaps [®] size 9	
	FIS126742	3	½" Opta® SFT female	NA	_
	FIS126489	3	MPX female + sealing cap		
200 L	FIS126768	2	Sartopore® 2 XLG 0.8 0.2 µm	Midicaps® size 0	
	FIS126743	3	½" Opta® SFT female	NA	+ MPX double female+ sealing cap
	FIS126490	3	MPX female + sealing cap		· scaming cap
500 L	FIS126769	2	Sartopore® 2 XLG 0.8 0.2 µm	Maxicaps® size 1 T-style	_
	FIS126744	3	½" Opta® SFT female	NA	_
	FIS126491	3	MPX female + sealing cap		



¹ Inlet tubing line from end line to bag: ½" × ¾" C-Flex® 0.5 m (20") + ½" ID Silicone Tuflux® 1 m (40")

² Outlet tubing line from bag to end line: ½" ID Silicone Tuflux® 1 m (40") + ½" × ¾" Clear C-Flex® 0.5 m (20")

Cell Harvest & Downstream Intermediates Filtration, Storage and Shipping in Palletank®

Cell Harvest & Downstream **Intermediates**

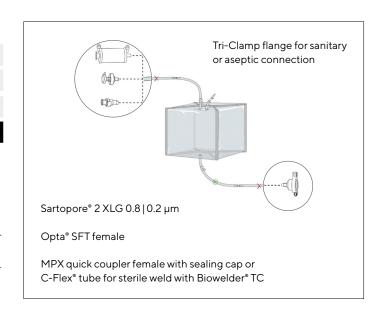
Sterile Connection to Downstream Systems Sterile Connection Sterile Weld

Sanitary or Aseptic Connection to Downstream Systems

Quick Coupler Connection Tri-Clamp Connection

Tri-Clamp Connection to Downstream Systems

			Inlet¹		Outlet ²
Bag volume	Part number	Units per box	Filter or distal connector on filling line	Filter type and size	Distal connector on draining line
100 L	FIS126759	2	Sartopore® XLG 0.8 0.2 µm	Midicaps® size 9	
	FIS126738	3	½" Opta® SFT female	NA	
	FIS126255	3	MPX female + sealing cap		
200 L	FIS126760	2	Sartopore® XLG 0.8 0.2 µm	Midicaps® size 0	 ½" Tri-Clamp 1½"
	FIS126739	3	½" Opta® SFT female	NA	anitary flange with gasket, cap & union
	FIS126256	3	MPX female + sealing cap		gasket, cap & dilloll
500 L	FIS126761	2	Sartopore® XLG 0.8 0.2 µm	Maxicaps® size 1 T-style	_
	FIS126740	3	½" Opta® SFT female	NA	_
	FIS126257	3	MPX female + sealing cap		



¹ Inlet tubing line from end line to bag: $\frac{1}{2}$ " × $\frac{3}{4}$ " Clear C-Flex® 0.5 m (20") + $\frac{1}{2}$ " ID Silicone Tuflux® 1 m (40")

² Outlet tubing line from bag to end line: 1/2" ID Silicone Tuflux® 1,5 m (60") +

Cell Harvest & Downstream Intermediates Filtration, Storage and Shipping in Palletank®

Cell Harvest & Downstream **Intermediates**

Sterile Connection to Downstream Systems Sterile Connection

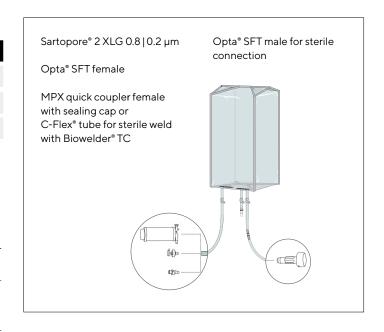
Sterile Weld

Sanitary or Aseptic Connection to Downstream Systems

Quick Coupler Connection Tri-Clamp Connection

Sterile Connection to Downstream Systems

			Inlet¹		Outlet ²
Bag Volume	Part number	Units per box	Filter or distal connector on filling line	Filter type and size	Distal connector on draining line
1,000 L	FIS500273	2	Sartopore® 2 XLG	Maxicaps® Size 2	
	FIS500290	2	½" Opta® SFT female	NA	
	FIS500300	2	MPX female + sealing cap		
1,500 L	FIS500281	2	Sartopore® 2 XLG	Maxicaps® Size 2	
	FIS500291	2	½" Opta® SFT female		½" Opta® SFT male
	FIS500301	2	MPX female + sealing cap		
2,000 L	FIS500282	1	Sartopore® 2 XLG	Maxicaps® Size 3	
	FIS500292	2	½" Opta® SFT female	NA	
	FIS500302	2	MPX female + sealing cap		



¹ Inlet tubing line from end line to bag: ½" × ¾" Clear C-Flex® 1.5 m (60") +

² Outlet tubing line from bag to end line: ½" ID Silicone Tuflux® 1 m (98") + ½" × ¾" Clear C-Flex® 0.5 m (20")

Cell Harvest & Downstream Intermediates Filtration, Storage and Shipping in Palletank®

Cell Harvest & Downstream Intermediates

Sterile Connection to Downstream Systems Sterile Connection

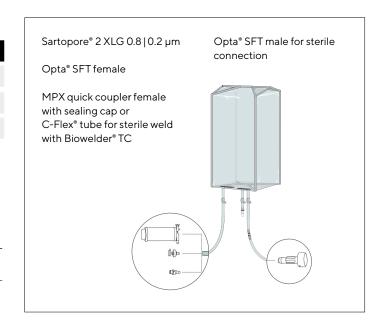
Sterile Weld

Sanitary or Aseptic Connection to Downstream Systems

Quick Coupler Connection Tri-Clamp Connection

Sterile Connection to Downstream Systems

			Inlet¹		Outlet ²
Bag Volume	Part number	Units per box	Filter or distal connector on filling line	Filter type and size	Distal connector on draining line
2,500 L	FIS500283	1	Sartopore® 2 XLG	Maxicaps® Size 3	
	FIS500293	1	½" Opta® SFT female	NA	
	FIS500303	1	MPX female + sealing cap		4/10 0 0==
3,000 L	FIS500284	1	Sartopore® 2 XLG	Maxicaps® Size 3	½" Opta® SFT male
	FIS500294	1	½" Opta® SFT female	NA	
	FIS500304	1	MPX female + sealing cap		



¹ Inlet tubing line from end line to bag: $\frac{1}{2}$ " × $\frac{3}{4}$ " Clear C-Flex® 1.5 m (60")

² Outlet tubing line from bag to end line: ½" ID Silicone Tuflux® 1 m (98") + ½" × ¾" Clear C-Flex® 0.5 m (20")

Cell Harvest & Downstream Intermediates Filtration, Storage and Shipping in Palletank®

Cell Harvest & Downstream **Intermediates**

Sterile Connection to Downstream Systems Sterile Connection

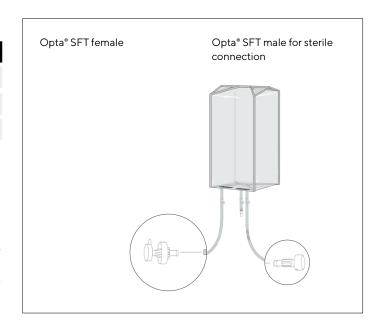
Sterile Weld

Sanitary or Aseptic Connection to Downstream Systems

Quick Coupler Connection Tri-Clamp Connection

Sterile Connection to Downstream Systems - High Flow Rate

			Inlet¹		Outlet ²
Bag Volume	Part number	Units per box	Filter or distal connector on filling line	Filter type and size	Distal connector on draining line
1,000 L	FIS302278	2	¾" Opta® SFT female	NA	
1,500 L	FIS302279	2	¾" Opta® SFT female	NA	
2,000 L	FIS500275	2	¾" Opta® SFT female	NA	34" Opta® SFT male
2,500 L	FIS500276	1	¾" Opta® SFT female	NA	
3,000 L	FIS302282	1	¾" Opta® SFT female	NA	



¹ Inlet tubing line from connector Opta® to bag: 3/4" × 1" Clear C-Flex® 1.5 m (60")

² Outlet tubing line from bag to end line: $\frac{3}{4}$ " ID Silicone Tuflux® 2.5 m (98") + $\frac{3}{4}$ " × 1" Clear C-Flex® 0.5 m (20")

Cell Harvest & Downstream Intermediates Filtration, Storage and Shipping in Palletank®

Cell Harvest & Downstream Intermediates

Sterile Connection to Downstream Systems Sterile Connection

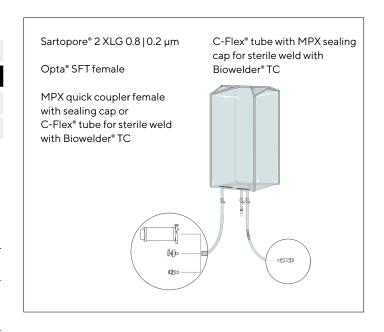
Sterile Weld

Sanitary or Aseptic Connection to Downstream Systems

Quick Coupler Connection Tri-Clamp Connection

Sterile Weld to Downstream Systems

			Inlet¹		Outlet ²
Bag Volume	Part number	Units per box	Filter or distal connector on filling line	Filter type and size	Distal connector on draining line
1,000 L	FIS500360	2	Sartopore® 2 XLG	Maxicaps® Size 2	
	FIS500330	2	½" Opta® SFT female	NA	
	FIS302338	2	MPX female + sealing cap		
1,500 L	FIS500361	2	Sartopore® 2 XLG	Maxicaps® Size 2	1½"×¾" C-Flex®
	FIS500334	2	½" Opta® SFT female		+ MPX male + MPX double female
	FIS302339	2	MPX female + sealing cap		+ sealing cap
2,000 L	FIS500362	1	Sartopore® 2 XLG	Maxicaps® Size 3	
	FIS500331	2	½" Opta® SFT female	NA	
	FIS302340	2	MPX female + sealing cap		



¹ Inlet tubing line from end line to bag: $\frac{1}{2}$ " × $\frac{3}{4}$ " Clear C-Flex® 1.5 m (60")

² Outlet tubing line from bag to end line: ½" ID Silicone Tuflux® 2,5 m (98") + ½" × ¾" Clear C-Flex® 0.5 m (20")

Cell Harvest & Downstream Intermediates Filtration, Storage and Shipping in Palletank®

Cell Harvest & Downstream **Intermediates**

Sterile Connection to Downstream Systems Sterile Connection

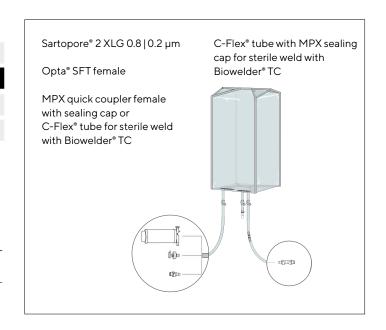
Sterile Weld

Sanitary or Aseptic Connection to Downstream Systems

Quick Coupler Connection Tri-Clamp Connection

Sterile Weld to Downstream Systems

			Inlet¹		Outlet ²
Bag Volume	Part number	Units per box	Filter or distal connector on filling line	Filter type and size	Distal connector on draining line
2,500 L	FIS500363	1	Sartopore® 2 XLG	Maxicaps® Size 3	
	FIS500332	1	½" Opta® SFT female	NA	
	FIS302341	1	MPX female + sealing cap		½"×¾" C-Flex® + MPX male
3,000 L	FIS500364	1	Sartopore® 2 XLG	Maxicaps® Size 3	+ MPX double female
	FIS500333	1	½" Opta® SFT female	NA	+ sealing cap
	FIS302342	1	MPX female + sealing cap		



¹ Inlet tubing line from end line to bag: $\frac{1}{2}$ " × $\frac{3}{4}$ " Clear C-Flex® 1.5 m (60")

² Outlet tubing line from bag to end line: ½" ID Silicone Tuflux® 2,5 m (98") + ½" × ¾" Clear C-Flex® 0.5 m (20")

Cell Harvest & Downstream Intermediates Filtration, Storage and Shipping in Palletank®

Cell Harvest & Downstream Intermediates

Sterile Connection to Downstream Systems Sterile Connection

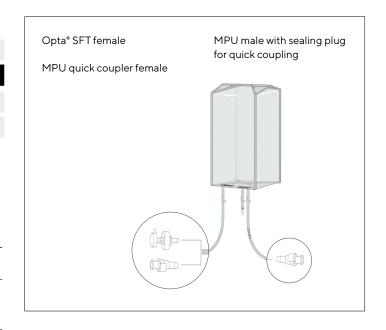
Sterile Weld

Sanitary or Aseptic Connection to Downstream Systems

Quick Coupler Connection Tri-Clamp Connection

Sterile Weld to Downstream Systems - High Flow Rate

			Inlet¹		Outlet ²
Bag Volume	Part number	Units per box	Filter or distal connector on filling line	Filter type and size	Distal connector on draining line
1,000 L	FIS500375	2	¾" Opta® SFT female	NA	
	FIS500365	2	MPU female + sealing cap		
1,500 L	FIS500376	2	¾" Opta® SFT female	NA	
	FIS500366	2	MPU female + sealing cap		
2,000 L	FIS500377	2	¾" Opta® SFT female	NA	3/4" × 1" C-Flex®
	FIS500367	2	MPU female + sealing cap		
2,500 L	FIS500378	1	¾" Opta® SFT female	NA	
	FIS500368	1	MPU female + sealing cap		
3,000 L	FIS500379	1	¾" Opta® SFT female	NA	
	FIS500369	1	MPU female + sealing cap		



¹ Inlet tubing line from connector Opta® to bag: 3/4" × 1" Clear C-Flex® 1.5 m (60")

² Outlet tubing line from bag to end line: $\frac{3}{4}$ " ID Silicone Tuflux® 2.5 m (98") + $\frac{3}{4}$ " × 1" Clear C-Flex® 0.5 m (20")

Cell Harvest & Downstream Intermediates Filtration, Storage and Shipping in Palletank®

Cell Harvest & Downstream **Intermediates**

Sterile Connection to Downstream Systems Sterile Connection

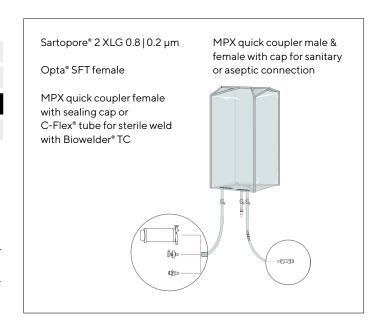
Sterile Weld

Sanitary or Aseptic Connection to Downstream Systems

Quick Coupler Connection **Tri-Clamp Connection**

Quick Coupler Connection to Downstream Systems

			Inlet¹		Outlet ²
Bag Volume	Part number	Units per box	Filter or distal connector on filling line	Filter type and size	Distal connector on draining line
1,000 L	FIS500360	2	Sartopore® 2 XLG	Maxicaps® Size 2	
	FIS500330	2	½" Opta® SFT female	NA	
	FIS302338	2	MPX female + sealing cap		
1,500 L	FIS500361	2	Sartopore® 2 XLG	Maxicaps® Size 2	½"×¾" C-Flex®
	FIS500334	2	½" Opta® SFT female		+ MPX male + MPX double female
	FIS302339	2	MPX female + sealing cap		+ sealing cap
2,000 L	FIS500362	1	Sartopore® 2 XLG	Maxicaps® Size 3	
	FIS500362	2	½" Opta® SFT female	NA	
	FIS302340	2	MPX female + sealing cap		



¹ Inlet tubing line from end line to bag: $\frac{1}{2}$ " × $\frac{3}{4}$ " Clear C-Flex® 1.5 m (60")

² Outlet tubing line from bag to end line: ½" ID Silicone Tuflux® 2,5 m (98") + ½" × ¾" Clear C-Flex® 0.5 m (20")

Cell Harvest & Downstream Intermediates Filtration, Storage and Shipping in Palletank®

Cell Harvest & Downstream **Intermediates**

Sterile Connection to Downstream Systems Sterile Connection

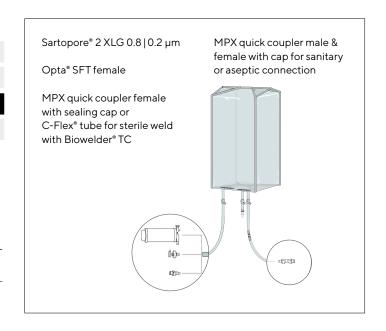
Sterile Weld

Sanitary or Aseptic Connection to Downstream Systems

Quick Coupler Connection **Tri-Clamp Connection**

Quick Coupler Connection to Downstream Systems

			Inlet¹		Outlet ²
Bag Volume	Part number	Units per box	Filter or distal connector on filling line	Filter type and size	Distal connector on draining line
2,500 L	FIS500363	1	Sartopore® 2 XLG	Maxicaps® Size 3	
	FIS500332	1	½" Opta® SFT female	NA	
	FIS302341	1	MPX female + sealing cap		½"×¾" C-Flex® + MPX male
3,000 L	FIS500364	1	Sartopore® 2 XLG	Maxicaps® Size 3	+ MPX double female
	FIS500333	1	½" Opta® SFT female	NA	+ sealing cap
	FIS302342	1	MPX female + sealing cap		



¹ Inlet tubing line from end line to bag: ½" × ¾" Clear C-Flex® 1.5 m (60")

² Outlet tubing line from bag to end line: ½" ID Silicone Tuflux® 2,5 m (98") + ½" × ¾" Clear C-Flex® 0.5 m (20")

Cell Harvest & Downstream Intermediates Filtration, Storage and Shipping in Palletank®

Cell Harvest & Downstream **Intermediates**

Sterile Connection to Downstream Systems Sterile Connection

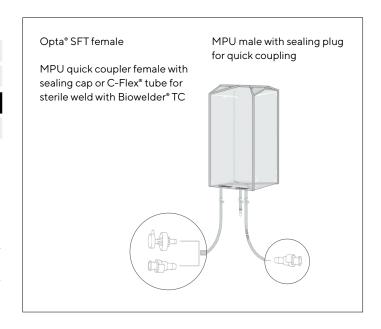
Sterile Weld

Sanitary or Aseptic Connection to Downstream Systems

Quick Coupler Connection **Tri-Clamp Connection**

Quick Coupler Connection to Downstream Systems - High Flow Rate

			Inlet¹		Outlet ²
Bag Volume	Part number	Units per box	Filter or distal connector on filling line	Filter type and size	Distal connector on draining line
1,000 L	FIS500375	2	¾" Opta® SFT female	NA	
	FIS500365	2	MPU female + sealing cap		
1,500 L	FIS500376	2	¾" Opta® SFT female	NA	
	FIS500366	2	MPU female + sealing cap		
2,000 L	FIS500377	2	¾" Opta® SFT female	NA	34" × 1" C-Flex®
	FIS500367	2	MPU female + sealing cap		
2,500 L	FIS500378	1	¾" Opta® SFT female	NA	
	FIS500368	1	MPU female + sealing cap		
3,000 L	FIS500379	1	¾" Opta® SFT female	NA	
	FIS500369	1	MPU female + sealing cap		



¹ Inlet tubing line from connector Opta® to bag: 3/4" × 1" Clear C-Flex® 1.5 m (60")

² Outlet tubing line from bag to end line: 3/4" ID Silicone Tuflux® 2.5 m (98") + 3/4" × 1" Clear C-Flex® 0.5 m (20")

Cell Harvest & Downstream Intermediates Filtration, Storage and Shipping in Palletank®

Cell Harvest & Downstream **Intermediates**

Sterile Connection to Downstream Systems Sterile Connection

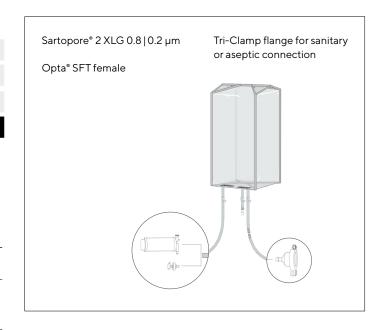
Sterile Weld

Sanitary or Aseptic Connection to Downstream Systems

Quick Coupler Connection Tri-Clamp Connection

Tri-Clamp Connection to Downstream Systems

			Inlet¹		Outlet ²
Bag Volume	Part number	Units per box	Filter or distal connector on filling line	Filter type and size	Distal connector on draining line
1,000 L	FIS500340	2	Sartopore® 2 XLG	Maxicaps® Size 2	
	FIS500350	2	½" Opta® SFT female	NA	
1,500 L	FIS500341	2	Sartopore® 2 XLG	Maxicaps® Size 2	
	FIS500351	2	½" Opta® SFT female	NA	
2,000 L	FIS500342	1	Sartopore® 2 XLG	Maxicaps® Size 3	½" ID tubing, Tri-Clamp
	FIS500352	2	½" Opta® SFT female	NA	—— 1½" sanitary flange with gasket, cap & union
2,500 L	FIS500343	1	Sartopore® 2 XLG	Maxicaps® Size 3	
	FIS500353	1	½" Opta® SFT female	NA	
3,000 L	FIS500344	1	Sartopore® 2 XLG	Maxicaps® Size 3	
	FIS500354	1	½" Opta® SFT female	NA	



¹ Inlet tubing line from connector Opta® to bag: 3/4" × 1" Clear C-Flex® 1.5 m (60")

² Outlet tubing line from bag to end line: 3/4" ID Silicone Tuflux® 2.5 m (98") + 3/4" × 3/4" Clear C-Flex® 0.5 m (20")

Cell Harvest & Downstream Intermediates Filtration, Storage and Shipping in Palletank®

Cell Harvest & Downstream **Intermediates**

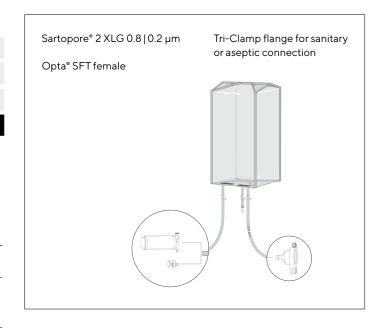
Sterile Connection to Downstream Systems Sterile Connection Sterile Weld

Sanitary or Aseptic Connection to Downstream Systems

Quick Coupler Connection Tri-Clamp Connection

Tri-Clamp Connection to Downstream Systems - High Flow Rate

			Inlet¹		Outlet ²
Bag Volume	Part number	Units per box	Filter or distal connector on filling line	Filter type and size	Distal connector on draining line
1,000 L	FIS500345	2	Sartopore® 2 XLG	Maxicaps® Size 2	
	FIS500355	2	¾" Opta® SFT female	NA	
1,500 L	FIS500346	2	Sartopore® 2 XLG	Maxicaps® Size 2	
	FIS500356	2	¾" Opta® SFT female	NA	
2,000 L	FIS500347	1	Sartopore® 2 XLG	Maxicaps® Size 3	34" ID tubing, Tri-Clamp
	FIS500357	2	¾" Opta® SFT female	NA	——— 1½" sanitary flange with gasket, cap & union
2,500 L	FIS500348	1	Sartopore® 2 XLG	Maxicaps® Size 3	
	FIS500358	1	¾" Opta® SFT female	NA	
3,000 L	FIS500349	1	Sartopore® 2 XLG	Maxicaps® Size 3	
	FIS500359	1	¾" Opta® SFT female	NA	



¹ Inlet tubing line from end line to bag with filter: ½" × ¾" Clear C-Flex® 1.5 m (60")

¹ Inlet tubing line from connector to bag: 3/4" × 1" Clear C-Flex® 1.5 m (60")

² Outlet tubing line from bag to end line: 3/4" ID Silicone Tuflux® 3 m (118")

Buffer

Cell Harvest & DSP Flexsafe® 2D | Flexsafe® 3D | Flexsafe® 2D | Flexsafe® 3D | Flexsafe® 2D | Flexsafe® 3D | Flexs

Drug Substance Flexsafe® 2D | Flexsafe® 3D

Drug Product Flexsafe® 2D | Flexsafe® 3D

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Flexsafe® 2D Pre-Designed Solutions for Drug Substances

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Sanitary or Aseptic Connection to Downstream Systems

SARTURIUS

FLEXSAFE®

Sterile Connection

Sterile Weld

Quick Coupler Connection

Tri-Clamp Connection

Flexsafe® 2D solutions for durg substances purification are available with Sartopore® Platinum 0.45 | 0.2 µm. The outstanding wetting properties of the modified membrane reduce by ten times the flushing volumes and facilitate pre-use filter integrity testing

Flexsafe® 2D bags without filters are also available for:

- Sterile connection to alternative Sartopore® filter line using Opta® or welding with Biowelder® TC
- Aseptic connection to alternative Sartopore® filter line with MPC quick coupler

Test line with Midisart® BV 0.2 µm filteris installed on the inlet line to allowsterile point of use leak testing using the Flexact® BT

Sartopore® filters can be disconnected for post-use integrity testing with sterile seal using Biosealer®. Inlet and outlet lines are made of Clear C-Flex® tubings for welding and sealing.

Flexsafe® 2D bags allow for cell harvest transfer to most common single-use and stainless steel downstream purification systems with a variety of sterile and aseptic connections.

Sampling

Clave needleless sampling port

Outlet Line

Connection and transfer by pumping or gravity

- Opta® SFT male for sterile connection
- C-Flex® tube for sterile weld with Biowelder® TC
- MPC quick coupler male & cap for sanitary or aseptic connection to single-use systems
- Tri-Clamp flange for sanitary or aseptic connection to stainless steel systems

Test Line for Flexact® BT

- Test line with Midisart® BV 0.2 µm filter and 1/4" Tri-Clamp for point of use leak test with Flexact® BT
- C-Flex® tube for sterile weld with Biowelder® TC

Inlet Line

Sterilizing Filtration

Sartopore® Platinum 0.45 | 0.2 µm

Connections for Alternative Filter Line

- Opta® SFT female C-Flex® tube for sterile weld with Biowelder® TC
- MPC quick coupler female

Drug **Substance Purification** **Sterile Connection** to Downstream Systems Sterile Connection

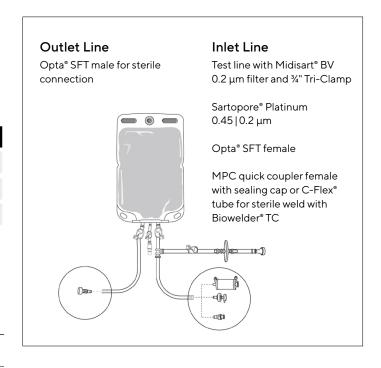
Sterile Weld

Sanitary or Aseptic Connection to Downstream Systems

Quick Coupler Connection Tri-Clamp Connection

Sterile Connection to Downstream Systems

			Inlet ¹		Outlet ²	Sampling
Bag volume	Part number	Units per box	Filter or distal connector on filling line	Filter type and size	Distal connector on draining line	Sampling line
3 L	FLS130169	16	Sartopore® Platinum 0.45 0.2 μm	Midicaps® size 4		
	FLS130183	16	%" Opta® SFT female	NA	_	
	FLS130181	16	%" MPC female + sealing cap	<u> </u>		
5 L	FLS130074	16	Sartopore® Platinum 0.45 0.2 μm	Midicaps® size 4	_	1/4" ID Silicone Tuflux®
	FLS130096	16	%" Opta® SFT female	NA	 ¾" Opta® SFT male	100 mm (4") + Luer Lock female
	FLS130093	16	%" MPC female + sealing cap			+ Clave connector
10 L	FLS130079	8	Sartopore® Platinum 0.45 0.2 μm	Midicaps® size 7	_	
	FLS130097	8	%" Opta® SFT female	NA	_	
	FLS130094	8	%" MPC female + sealing cap	_		



Leak Test Line

- 1/4" × 3/8" Clear C-Flex® 300 mm (12")
- + Midisart® BV 0.2 µm
- + 1/4" ID Silicone Tuflux® 100 mm (4")
- + ¾" Tri-Clamp with gasket, cap & union

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¹ Inlet tubing line from end line to bag: 3/8" × 5/8" Clear C-Flex® 500 mm (20") + Clipster® in a separate pouch

² Outlet tubing line from bag to end line: 36" × 56" Clear C-Flex® 500 mm (20")

Drug **Substance Purification** **Sterile Connection** to Downstream Systems Sterile Connection

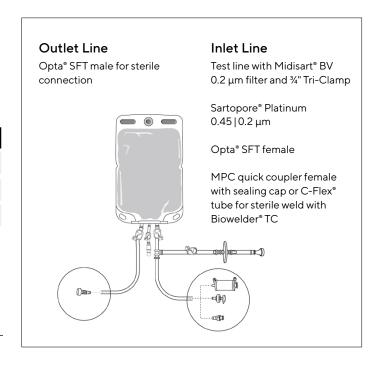
Sterile Weld

Sanitary or Aseptic Connection to Downstream Systems

Quick Coupler Connection Tri-Clamp Connection

Sterile Connection to Downstream Systems

			Inlet¹		Outlet ²	Sampling
Bag volume	Part number	Units per box	Filter or distal connector on filling line	Filter type and size	Distal connector on draining line	Sampling line
20 L	FLS130080	8	Sartopore® Platinum 0.45 0.2 μm	Midicaps® size 7		
	FLS130098	8	%" Opta® SFT female	NA	_	
	FLS130095	8	%" MPC female + sealing cap	<u> </u>	3/II.O. 1. 0.CET	¼" ID Silicone Tuflux® 100 mm (4")
50 L	FLS130172	8	Sartopore® Platinum 0.45 0.2 μm	Midicaps® size 7	− ¾" Opta® SFT male	+ Luer Lock female
	FLS130184	8	%" Opta® SFT female	NA	=	+ Clave connector
	FLS130182	8	3/8" MPC female + sealing cap	_		



- 1/4" × 3/6" Clear C-Flex® 300 mm (12")
- + Midisart® BV 0.2 µm
- + 1/4" ID Silicone Tuflux® 100 mm (4")
- + 3/4" Tri-Clamp with gasket, cap & union

¹ Inlet tubing line from end line to bag: $\%" \times \%"$ Clear C-Flex® 500 mm (20") + Clipster® in a separate pouch

² Outlet tubing line from bag to end line: 36" × 56" Clear C-Flex® 500 mm (20")

Drug **Substance Purification** **Sterile Connection** to Downstream Systems Sterile Connection

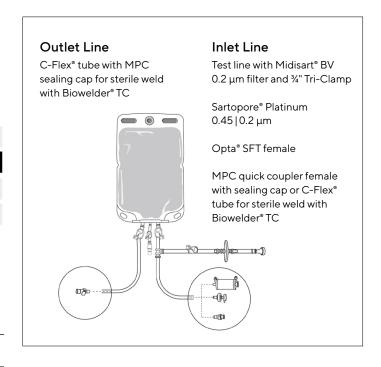
Sterile Weld

Sanitary or Aseptic Connection to Downstream Systems

Quick Coupler Connection Tri-Clamp Connection

Sterile Weld to Downstream Systems

			Inlet¹		Outlet ²	Sampling
Bag volume	Part number	Units per box	Filter or distal connector on filling line	Filter type and size	Distal connector on draining line	Sampling line
3 L	FLS130167	16	Sartopore® Platinum 0.45 0.2 μm	Midicaps® size 4		
	FLS130179	16	%" Opta® SFT female	NA	— _ %"×%" C-Flex® + %" MPC male + sealing cap	
	FLS130177	16	3/4" MPC female + sealing cap	<u> </u>		1/4" ID Silicone Tuflux® 100 mm (4") + Luer Lock female + Clave connector
5 L	FLS130072	16	Sartopore® Platinum 0.45 0.2 μm	Midicaps® size 4		
	FLS130090	16	%" Opta® SFT female	NA		
	FLS130087	16	%" MPC female + sealing cap	_		
10 L	FLS130075	8	Sartopore® Platinum 0.45 0.2 μm	Midicaps® size 7	_	
	FLS130091	8	%" Opta® SFT female	NA	_	
	FLS130088	8	%" MPC female + sealing cap			



- 1/4" × 3/4" Clear C-Flex® 300 mm (12")
- + Midisart® BV 0.2 µm
- + 1/4" ID Silicone Tuflux® 100 mm (4")
- + ¾" Tri-Clamp with gasket, cap & union

¹ Inlet tubing line from end line to bag: 3/8" × 5/8" Clear C-Flex® 500 mm (20") + Clipster® in a separate pouch

² Outlet tubing line from bag to end line: 36" × 56" Clear C-Flex® 500 mm (20")

Drug **Substance Purification** **Sterile Connection** to Downstream Systems Sterile Connection

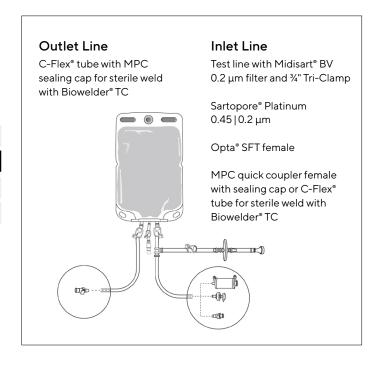
Sterile Weld

Sanitary or Aseptic Connection to Downstream Systems

Quick Coupler Connection Tri-Clamp Connection

Sterile Weld to Downstream Systems

			Inlet¹			Outlet ²
Bag volume	Part number	Units per box	Filter or distal connector on filling line	Filter type and size	Distal connector on draining line	Sampling line
20 L	FLS130076	8	Sartopore® Platinum 0.45 0.2 μm	Midicaps® size 7		
	FLS130092	8	¾" Opta® SFT female	NA	_	
	FLS130089	8	3/8" MPC female + sealing cap	<u> </u>	3%" × 5%" C-Flex®	½" ID Silicone Tuflux® 100 mm (4")
50 L	FLS130170	8	Sartopore® Platinum 0.45 0.2 μm	Midicaps® size 7	—+ ¾" MPC male + sealing cap	+ Luer Lock female
	FLS130180	8	¾" Opta® SFT female	NA	_	+ Clave connector
	FLS130178	8	3/8" MPC female + sealing cap			



- ¼"×¾" Clear C-Flex® 300 mm (12")
- + Midisart® BV 0.2 µm
- + 1/4" ID Silicone Tuflux® 100 mm (4")
- + 3/4" Tri-Clamp with gasket, cap & union

¹ Inlet tubing line from end line to bag: $\%" \times \%"$ Clear C-Flex® 500 mm (20") + Clipster® in a separate pouch

² Outlet tubing line from bag to end line: 36" × 56" Clear C-Flex® 500 mm (20")

Drug **Substance Purification**

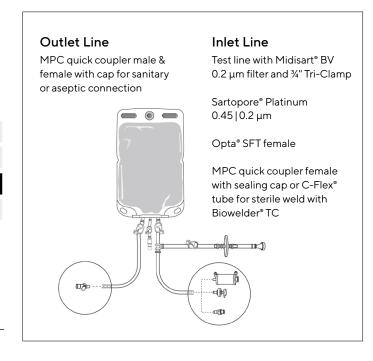
Sterile Connection to Downstream Systems Sterile Connection Sterile Weld

Sanitary or Aseptic Connection to Downstream Systems

Quick Coupler Connection **Tri-Clamp Connection**

Quick Coupler Connection to Downstream Systems

			Inlet ¹		Outlet ²	Sampling
Bag volume	Part number	Units per box	Filter or distal connector on filling line	Filter type and size	Distal connector on draining line	Sampling line
3 L	FLS130167	16	Sartopore® Platinum 0.45 0.2 μm	Midicaps® size 4		
	FLS130179	16	%" Opta® SFT female	NA	_	
	FLS130177	16	3/8" MPC female + sealing cap			
5 L	FLS130072	16	Sartopore® Platinum 0.45 0.2 μm	Midicaps® size 4		100 mm (4") + Luer Lock female + Clave connector
	FLS130090	16	%" Opta® SFT female	NA		
	FLS130087	16	3/8" MPC female + sealing cap	_		
10 L	FLS130075	8	Sartopore® Platinum 0.45 0.2 μm	Midicaps® size 7	=	
	FLS130091	8	¾" Opta® SFT female	NA	=	
	FLS130088	8	3/6" MPC female + sealing cap			



Leak Test Line

- 1/4" × 3/4" Clear C-Flex® 300 mm (12")
- + Midisart® BV 0.2 µm
- + 1/4" ID Silicone Tuflux® 100 mm (4")
- + ¾" Tri-Clamp with gasket, cap & union

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¹ Inlet tubing line from end line to bag: $\%" \times \%"$ Clear C-Flex® 500 mm (20") + Clipster® in a separate pouch

² Outlet tubing line from bag to end line: 36" × 56" Clear C-Flex® 500 mm (20")

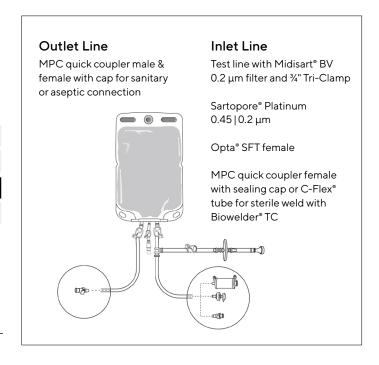
Drug **Substance Purification** Sterile Connection to Downstream Systems Sterile Connection Sterile Weld

Sanitary or Aseptic Connection to Downstream Systems

Quick Coupler Connection **Tri-Clamp Connection**

Quick Coupler Connection to Downstream Systems

			Inlet¹		Outlet ²	Sampling
Bag volume	Part number	Units per box	Filter or distal connector on filling line	Filter type and size	Distal connector on draining line	Sampling line
20 L	FLS130076	8	Sartopore® Platinum 0.45 0.2 μm	Midicaps® size 7		
	FLS130092	8	%" Opta® SFT female	NA	3%"×5%" C-Flex®	¼" ID Silicone Tuflux° 100 mm (4")
	FLS130089	8	3/4" MPC female + sealing cap	_		
50 L	FLS130170	8	Sartopore® Platinum 0.45 0.2 μm	Midicaps® size 7	— + ¾" MPC male + sealing cap	+ Luer Lock female
	FLS130180	8	%" Opta® SFT female	NA	_	+ Clave connector
	FLS130178	8	3%" MPC female + sealing cap	 ;		



- 1/4" × 3/8" Clear C-Flex® 300 mm (12")
- + Midisart® BV 0.2 µm
- + 1/4" ID Silicone Tuflux® 100 mm (4")
- + 3/4" Tri-Clamp with gasket, cap & union

¹ Inlet tubing line from end line to bag: $\%" \times \%"$ Clear C-Flex® 500 mm (20") + Clipster® in a separate pouch

² Outlet tubing line from bag to end line: 36" × 56" Clear C-Flex® 500 mm (20")

Flexsafe® 2D Pre-Designed Solutions for Drug Substances

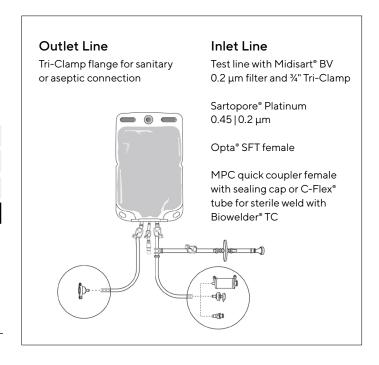
Drug **Substance Purification** Sterile Connection to Downstream Systems Sterile Connection Sterile Weld

Sanitary or Aseptic Connection to Downstream Systems

Quick Coupler Connection Tri-Clamp Connection

Tri-Clamp Connection to Downstream Systems

			Inlet ¹		Outlet ²	Sampling	
Bag volume	Part number	Units per box	Filter or distal connector on filling line	Filter type and size	Distal connector on draining line	Sampling line	
3 L	FLS130168	16	Sartopore® Platinum 0.45 0.2 μm	Midicaps® size 4			
	FLS130175	16	%" Opta® SFT female	NA	_		
	FLS130173	16	%" MPC female + sealing cap	_			
5 L	FLS130073	16	Sartopore® Platinum 0.45 0.2 μm	Midicaps® size 4		100 mm (4") + Luer Lock female + Clave connector	
	FLS130084	16	%" Opta® SFT female	NA			
	FLS130081	16	3/4" MPC female + sealing cap		cap & union		
10 L	FLS130077	8	Sartopore® Platinum 0.45 0.2 μm	Midicaps® size 7	=		
	FLS130085	8	%" Opta® SFT female	NA	=		
	FLS130082	8	3/8" MPC female + sealing cap				



Leak Test Line

- 1/4" × 3/4" Clear C-Flex® 300 mm (12")
- + Midisart® BV 0.2 µm
- + 1/4" ID Silicone Tuflux® 100 mm (4")
- + ¾" Tri-Clamp with gasket, cap & union

¹ Inlet tubing line from end line to bag: 3/8" × 5/8" Clear C-Flex® 500 mm (20") + Clipster® in a separate pouch

² Outlet tubing line from bag to end line: 36" × 56" Tuflux® SIL 300 mm (12")

Flexsafe® 2D Pre-Designed Solutions for Drug Substances

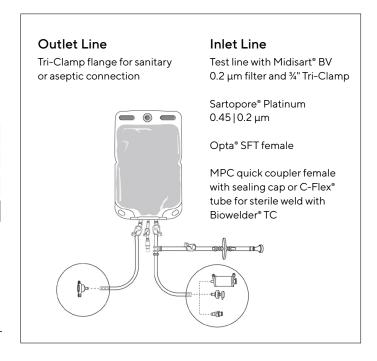
Drug **Substance Purification** Sterile Connection to Downstream Systems Sterile Connection Sterile Weld

Sanitary or Aseptic Connection to Downstream Systems

Quick Coupler Connection Tri-Clamp Connection

Tri-Clamp Connection to Downstream Systems

			Inlet¹		Outlet ²	Sampling
Bag volume	Part number	Units per box	Filter or distal connector on filling line	Filter type and size	Distal connector on draining line	Sampling line
20 L	FLS130078	8	Sartopore® Platinum 0.45 0.2 μm	Midicaps® size 7		
	FLS130086	8	%" Opta® SFT female	NA		
	FLS130083	8	3/4" MPC female + sealing cap	_	%" Tri-Clamp %" sanitary flange	100 mm (4") + Luer Lock female + Clave connector
50 L	FLS130171	8	Sartopore® Platinum 0.45 0.2 μm	Midicaps® size 7	with gasket,	
	FLS130176	8	%" Opta® SFT female	NA	— cap & union	
	FLS130174	8	%" MPC female + sealing cap	_		



Leak Test Line

■ 1/4" × 3/6" Clear C-Flex® 300 mm (12") + Midisart® BV 0.2 µm + 1/4" ID Silicone Tuflux® 100 mm (4") + 3/4" Tri-Clamp with gasket, cap & union

¹ Inlet tubing line from end line to bag: 3/8" × 5/8" Clear C-Flex® 500 mm (20") + Clipster® in a separate pouch

² Outlet tubing line from bag to end line: 36" × 56" Tuflux® SIL 300 mm (12")

Flexsafe® 3D Pre-Designed Solutions for

Drug Substance Filtration, Storage and Shipping

Drug **Substance Purification**

Sterilizing **Filtration** between Purification Steps

Drug Substance Storage and Shipping

Drug Substance Transfer

Sterile Connection to Downstream Systems

Sanitary or Aseptic Connection to Downstream Systems

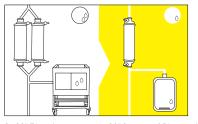
Sterile Connection

Sterile Weld

Quick Coupler Connection

Tri-Clamp Connection

Sartopore® Platinum reduce by ten times the wetting volumes for integrity testing



2×20" Filters | 1×200 L Flushing Tank 1×20 L Flushing Bag

1×20" Sartopore® Platinum |

Flexsafe® PDS for drug substance feature the Sartopore® Platinum 0.45 | 0.2 µm with exceptional throughput, flowrate and wetting performances for a cheaper and faster filtration process. The outstanding wetting properties of the modified membrane reduce by ten times the flushing volumes required prior to integrity testing and eliminate retesting due to insufficient wetting.

Flexsafe® 3D bags without filters are also available for sterile connection to alternative Sartopore® filter transfer set using Opta® ½" or welding with Biowelder® TC. Sartopore® filters can be disconnected for post-use integrity testing with sterile seal using Biosealer®.

Inlet and outlet lines are made of C-Flex® + Silicone Tuflux® for welding, sealing and pumping.

Flexsafe® 3D Bags allow for sterile drug substance transfer to most common single-use and stainless steel downstream purification systems after the cross-flow step with a variety of sterile connections.

Inlet Line

Sterilizing-grade filtration between purification steps

Sartopore® Platinum 0.45 | 0.2 µm for efficient wetting and integrity testing

Connection for alternative filter transfer set

- Opta® SFT female
- C-Flex® tube for sterile weld with Biowelder® TC
- MPX quick coupler female



Test line for Point of use leak test

- C-Flex® for sterile weld with Biowelder® TC
- Sartopore® Air Filter size 7 keeps the sterility of the 3D bag during testing and filling

Outlet Line

Connection and transfer by pumping or gravity

- Opta® SFT male for sterile connection
- C-Flex® with MPX plug for sterile weld to single-use system
- MPX Quick couplers for sanitary or aseptic connection to singleuse system
- Tri-Clamp flange for sanitary or aseptic connection to stainless steel system

Flexsafe® 3D Pre-Designed Solutions for

Drug Substance Filtration, Storage and Shipping in Palletank®

Drug Substance **Purification** **Sterile Connection** to Downstream Systems Sterile Connection Sterile Weld

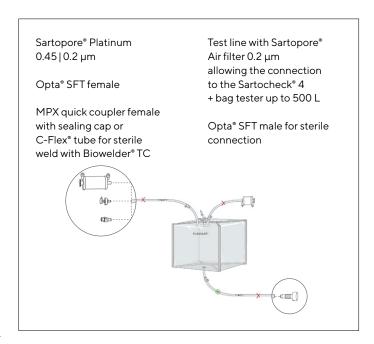
Sanitary or Aseptic Connection to Downstream Systems

Quick Coupler Connection Tri-Clamp Connection

Sterile Connection to Downstream Systems

			Inlet ¹		Outlet ²
Bag volume	Part number	Units per box	Filter or distal connector on filling line	Filter type and size	Distal connector on draining line
100 L	FIS126792	2	Sartopore® Platinum 0.45 0.2 µm	Midicaps® size 7	
	FIS301530	3	½" Opta® SFT female	NA	
	FIS301531	3	MPX female + sealing cap		
200 L	FIS126793	2	Sartopore® Platinum 0.45 0.2 µm	Midicaps® size 8	
	FIS301535	3	½" Opta® SFT female	NA	½" Opta® SFT male
	FIS301536	3	MPX female + sealing cap		
500 L	FIS126794	2	Sartopore® Platinum 0.45 0.2 μm	Midicaps® size 9	
	FIS301542	3	½" Opta® SFT female	NA	
	FIS301543	3	MPX female + sealing cap		

¹ Inlet tubing line from end line to bag: ½"×¾" Clear C-Flex® 0.5 m (20") + ½" ID Silicone Tuflux® 1 m (40")



Leak Test Line

■ ½"×¾" Clear C-Flex® 1,500 mm (59") + Sartopore® Air filter 0.2 µm size 7 (Inlet 1½" tri-clamp) up to 500 L



² Outlet tubing line from bag to end line: ½" ID Silicone Tuflux® 1 m (40") + ½" × ¾" Clear C-Flex® 0.5 m (20")

Sartopore® Platinum

Test line with Sartopore®

Flexsafe® 3D Pre-Designed Solutions for

Drug Substance Filtration, Storage and Shipping in Palletank®

Drug **Substance Purification** **Sterile Connection** to Downstream Systems Sterile Connection

Sterile Weld

Sanitary or Aseptic Connection to Downstream Systems

Quick Coupler Connection Tri-Clamp Connection

0.45 | 0.2 µm Air filter 0.2 μm allowing the connection Opta® SFT female to the Sartocheck® 4 + bag tester up to 500 L MPX quick coupler female with sealing cap or C-Flex® tube with MPX C-Flex® tube for sterile sealing cap for sterile weld weld with Biowelder® TC

Sterile Weld to Downstream Systems

		Inlet¹		Outlet ²
Part number	Units per box	Filter or distal connector on filling line	Filter type and size	Distal connector on draining line
FIS126788	2	Sartopore® Platinum 0.45 0.2 µm	Midicaps® size 7	
FIS301532	3	½" Opta® SFT female	NA	
FIS300131	3	MPX female + sealing cap		
FIS126789	2	Sartopore® Platinum 0.45 0.2 µm	Midicaps® size 8	½"×¾" C-Flex®
FIS301537	3	½" Opta® SFT female	NA	+ MPX male + MPX double female
FIS300132	3	MPX female + sealing cap		+ sealing cap
FIS126790	2	Sartopore® Platinum 0.45 0.2 µm	Midicaps® size 9	
FIS301544	3	½" Opta® SFT female	NA	
FIS300133	3	MPX female + sealing cap		
	number FIS126788 FIS301532 FIS300131 FIS126789 FIS300132 FIS300132 FIS126790 FIS301544	number box FIS126788 2 FIS301532 3 FIS300131 3 FIS126789 2 FIS301537 3 FIS300132 3 FIS126790 2 FIS301544 3	Part number Units per box Filter or distal connector on filling line FIS126788 2 Sartopore® Platinum 0.45 0.2 μm FIS301532 3 ½" Opta® SFT female FIS300131 3 MPX female + sealing cap FIS126789 2 Sartopore® Platinum 0.45 0.2 μm FIS301537 3 ½" Opta® SFT female FIS300132 3 MPX female + sealing cap FIS126790 2 Sartopore® Platinum 0.45 0.2 μm FIS301544 3 ½" Opta® SFT female	Part numberUnits per boxFilter or distal connector on filling lineFilter type and sizeFIS1267882Sartopore® Platinum 0.45 0.2 μmMidicaps® size 7FIS3015323½" Opta® SFT femaleNAFIS3001313MPX female + sealing capFIS1267892Sartopore® Platinum 0.45 0.2 μmMidicaps® size 8FIS3015373½" Opta® SFT femaleNAFIS3001323MPX female + sealing capFIS1267902Sartopore® Platinum 0.45 0.2 μmMidicaps® size 9FIS3015443½" Opta® SFT femaleNA

¹ Inlet tubing line from end line to bag: ½"×¾" Clear C-Flex® 0.5 m (20") + ½" ID Silicone Tuflux® 1 m (40")



² Outlet tubing line from bag to end line: ½" ID Silicone Tuflux® 1 m (40") + ½" × ¾" Clear C-Flex® 0.5 m (20")

Flexsafe® 3D Pre-Designed Solutions for

Drug Substance Filtration, Storage and Shipping in Palletank®

Drug **Substance Purification** Sterile Connection to Downstream Systems Sterile Connection Sterile Weld

Sanitary or Aseptic Connection to Downstream Systems

Quick Coupler Connection **Tri-Clamp Connection**

Sartopore® Platinum Test line with Sartopore® 0.45 | 0.2 µm Air filter 0.2 μm allowing the connection Opta® SFT female to the Sartocheck® 4 + bag tester up to 500 L MPX quick coupler female with sealing cap or MPX quick coupler male & C-Flex® tube for sterile female with cap for sanitary weld with Biowelder® TC or aseptic connection

Quick Coupler Connection to Downstream Systems

			Inlet¹		Outlet ²
Bag volume	Part number	Units per box	Filter or distal connector on filling line	Filter type and size	Distal connector on draining line
100 L	FIS126788	2	Sartopore® Platinum 0.45 0.2 µm	Midicaps® size 7	
	FIS301532	3	½" Opta® SFT female	NA	
	FIS300131	3	MPX female + sealing cap		
200 L	FIS126789	2	Sartopore® Platinum 0.45 0.2 µm	Midicaps® size 8	½" ×¾" C-Flex®
	FIS301537	3	½" Opta® SFT female	NA	+ MPX male + MPX double female
	FIS300132	3	MPX female + sealing cap		+ sealing cap
500 L	FIS126790	2	Sartopore® Platinum 0.45 0.2 µm	Midicaps® size 9	
	FIS301544	3	½" Opta® SFT female	NA	
	FIS300133	3	MPX female + sealing cap		

¹ Inlet tubing line from end line to bag: ½"×¾" Clear C-Flex® 0.5 m (20") + ½" ID Silicone Tuflux® 1 m (40")



² Outlet tubing line from bag to end line: ½" ID Silicone Tuflux® 1 m (40") + ½" × ¾" Clear C-Flex® 0.5 m (20")

Flexsafe® 3D Pre-Designed Solutions for

Drug Substance Filtration, Storage and Shipping in Palletank®

Drug **Substance Purification** Sterile Connection to Downstream Systems Sterile Connection Sterile Weld

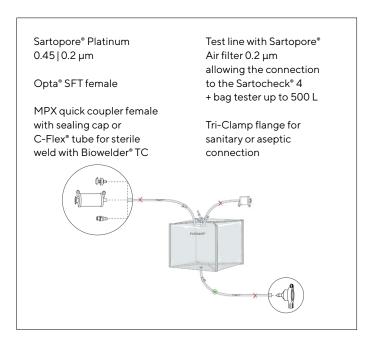
Sanitary or Aseptic Connection to Downstream Systems

Quick Coupler Connection Tri-Clamp Connection

Tri-Clamp Connection to Downstream Systems

			Inlet¹		Outlet ²
Bag volume	Part number	Units per box	Filter or distal connector on filling line	Filter type and size	Distal connector on draining line
100 L	FIS126780	2	Sartopore® Platinum 0.45 0.2 μm	Midicaps® size 7	
	FIS301533	3	½" Opta® SFT female	NA	
	FIS301534	3	MPX female + sealing cap		
200 L	FIS126781	2	Sartopore® Platinum 0.45 0.2 µm	Midicaps® size 8	½" Tri-Clamp 1½"
	FIS301538	3	½" Opta® SFT female	NA	sanitary flange with
	FIS301539	3	MPX female + sealing cap		gasket, cap & union
500 L	FIS126782	2	Sartopore® Platinum 0.45 0.2 μm	Midicaps® size 9	
	FIS301545	3	½" Opta® SFT female	NA	
	FIS301546	3	MPX female + sealing cap		

¹ Inlet tubing line from end line to bag: ½"×¾" Clear C-Flex® 0.5 m (20") + ½" ID Silicone Tuflux® 1 m (40")





² Outlet tubing line from bag to end line: ½" ID Silicone Tuflux® 1,5 m (60")

Flexsafe® 2D Pre-Designed Solutions for Drug Product Formulation

Drug Product Formulation

Sterilizing **Filtration**

Drug **Product** Storage

Drug **Product** Transfer

Sterile Connection to Final Filling

SARTURIUS

FLEXSAFE®

Sterile Connection Sterile Weld

- Flexsafe® 2D advanced solutions for drug product feature the Sartopore® Platinum 0.45 | 0.2 µm. The outstanding wetting properties of the modified membrane reduce by ten times the flushing volumes and facilitate pre-use filter integrity testing.
- Flexsafe® 2D bags without filters are also available for sterile connection to alternative Sartopore® filter line using Opta® or welding with Biowelder® TC.
- Sartopore® filters can be disconnected for post-use integrity testing using Biosealer®.
- Inlet and outlet lines are made of Silicone Tuflux® or C-Flex® tubings for welding and sealing.
- Test line with Midisart® BV 0.2 µm filter is installed on the inlet line to allow sterile point of use leak testing using the Flexact® BT.
- Flexsafe® 2D bags allow for sterile drug product transfer to most common single-use and stainless steel final filling systems.
- Opta® SFT allows for sterile connection to our Biosafe® Raft products for liquid transfer to the final filling area.

Sampling

Clave needleless sampling port

Outlet Line

Connection and transfer by pumping or gravity

- Opta® SFT male for sterile connection
- C-Flex® tube for sterile weld with Biowelder® TC
- MPC quick coupler male & cap for sanitary or aseptic connection to single-use systems
- Tri-Clamp flange for sanitary or aseptic connection to stainless steel systems

Every production batch of Flexsafe 3D Bags for drug product are tested for bioburden, particles and endotoxins.

Test Line for Flexact® BT

- Test line with Midisart® BV 0.2 µm filter and 1/4" Tri-Clamp for point of use leak test with Flexact® BT
- C-Flex® tube for sterile weld with Biowelder® TC

Inlet Line

Sterilizing Filtration

Sartopore® Platinum 0.45 | 0.2 µm

Connections for Alternative Filter Line

- Opta® SFT female C-Flex® tube for sterile weld with Biowelder® TC
- MPC quick coupler female

Flexsafe® 2D Pre-Designed Solutions for Drug Substances

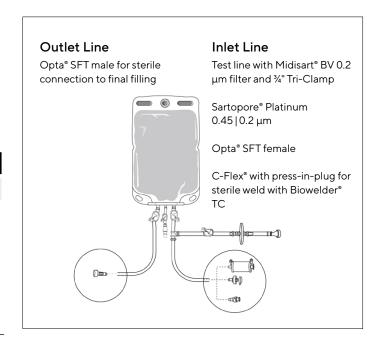
Drug Product Formulation

Sterile Connection to Final Filling

Sterile Connection Sterile Weld



			Inlet ¹		Outlet ²	Sampling
Bag volume	Part number	Units per box	Filter or distal connector on filling line	Filter type and size	Distal connector on draining line	Sampling line
3 L	FLS130185	16	Sartopore® Platinum 0.45 0.2 μm	Midicaps® size 4		
	FLS130187	16	%" Opta® SFT female	NA	_	
5 L	FLS130099	16	Sartopore® Platinum 0.45 0.2 μm	Midicaps® size 4	_	
	FLS130102	16	%" Opta® SFT female	NA	_	1/4" ID Silicone Tuflux° 100 mm (4") + Luer Lock female + Clave connector
10 L	FLS130100	8	Sartopore® Platinum 0.45 0.2 μm	Midicaps® size 7	3/!! Out a ® CET was le	
	FLS130103	8	%" Opta® SFT female	NA	— ¾" Opta® SFT male	
20 L	FLS130101	8	Sartopore® Platinum 0.45 0.2 μm	Midicaps® size 7	_	
	FLS130104	8	%" Opta® SFT female	NA	_	
50 L	FLS130186	8	Sartopore® Platinum 0.45 0.2 μm	Midicaps® size 7	_	
	FLS130188	8	%" Opta® SFT female	NA	_	



Leak Test Line

- ¼"×¾" Clear C-Flex® 300 mm (12")
- + Midisart® BV 0.2 µm
- + 1/4" ID Silicone Tuflux® 100 mm (4")
- + 3/4" Tri-Clamp with gasket, cap & union

¹ Inlet tubing line from end line to bag: 3/8" × 5/8" Clear C-Flex® 500 mm (20") + Clipster® in a separate pouch

² Outlet tubing line from bag to end line: 36" × 56" Clear C-Flex® 500 mm (20")

Flexsafe® 2D Pre-Designed Solutions for Drug Substances

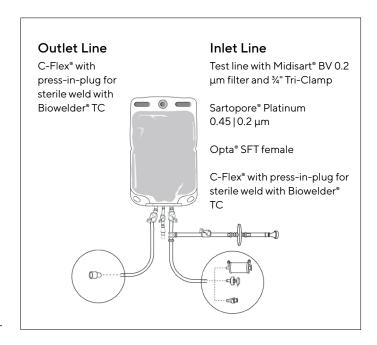
Drug Product Formulation

Sterile Connection to Final Filling

Sterile Connection Sterile Weld

Sterile Weld to Final Formulation & Filling

			Inlet¹	Outlet ²	Sampling
Bag volume	Part number	Units per box	Distal connector on filling line	Distal connector on draining line	Sampling line
3 L	FLS130189	16	%" ID C-Flex® + %" press-in-plug		
5 L	FLS130105	16	%" ID C-Flex® + %" press-in-plug		1/4" ID Silicone Tuflux® 100
10 L	FLS130106	8	%" ID C-Flex® + %" press-in-plug	%" ID C-Flex° + %" press-in-plug	mm (4") + Luer Lock female
20 L	FLS130107	8	%" ID C-Flex® + %" press-in-plug		+ Clave connector
50 L	FLS130190	8	%" ID C-Flex® + %" press-in-plug		



Leak Test Line

- 1/4" × 3/8" Clear C-Flex® 300 mm (12")
- + Midisart® BV 0.2 µm
- + 1/4" ID Silicone Tuflux® 100 mm (4")
- + 3/4" Tri-Clamp with gasket, cap & union

¹ Inlet tubing line from end line to bag: 3/8" × 5/8" Clear C-Flex® 500 mm (20") + Clipster® in a separate pouch

² Outlet tubing line from bag to end line: 36" × 56" Clear C-Flex® 500 mm (20")

Buffer

Cell Harvest & DSP Flexsafe® 2D | Flexsafe® 3D | Flexsafe® 2D | Flexsafe® 3D | Flexsafe® 2D | Flexsafe® 3D | Flexsafe® 3D | Flexsafe® 2D | Flexsafe® 3D | Flexs

Drug Substance Flexsafe® 2D | Flexsafe® 3D **Drug Product**

Flexsafe® 2D | Flexsafe® 3D

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Flexsafe® 3D Pre-Designed Solutions for

Drug Product Filtration, Storage and Filling

Drug Product Formulation

Sterilizing **Filtration**

Drug **Product** Storage

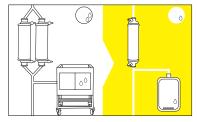
Drug **Product** Transfer

Sterile Connection to Final Filling

Sterile Connection Sterile Weld

Aseptic Transfer to an Isolator

Sartopore® Platinum reduce by ten times the wetting volumes for integrity testing



2×20" Filters |

1×20" Sartopore® Platinum | 1×200 L Flushing Tank 1×20 L Flushing Bag

Flexsafe® 3D advanced solutions for drug product feature the Sartopore® Platinum 0.45 | 0.2 µm. The outstanding wetting properties of the modified membrane reduce by ten times the flushing volumes and facilitate pre-use filter integrity testing.

Flexsafe® 3D bags without filters are also available for sterile connection to alternative Sartopore® filter transfer set using Opta® 1/2" or welding with Biowelder® TC. Sartopore® filters can be disconnected for post-use integrity testing using Biosealer®.

Inlet and outlet lines are made of C-Flex® + Silicone Tuflux® for welding, sealing and pumping.

Flexsafe® 3D Bags allow for sterile drug product transfer to most common single-use and stainless steel final filling systems.

Opta® SFT allows for sterile connection to our Biosafe® Raft products for liquid transfer to the final filling area

Inlet Line

Sterilizing-grade filtration from formulation mixer

Sartopore® Platinum 0.45 | 0.2 µm for efficient wetting and integrity testing

Connection for alternative filter transfer set

- Opta® SFT female
- C-Flex® tube for sterile weld with Biowelder® TC

Every production batch of Flexsafe® 3D Bags for drug product are tested for bioburden, particles and endotoxins.

Sampling Needleless sampling port

Test line for Point of use leak test

- C-Flex® for sterile weld with Biowelder® TC
- Sartopore® Air Filter size 7 keeps the sterility of the 3D bag during testing and filling

Outlet Line

Connection and transfer by pumping

- Opta® SFT male for sterile connection
- C-Flex® with quick coupler and plug for sterile welding to single-use system

Leak Test Line

Flexsafe® 3D Pre-Designed Solutions for Drug Product Filtration and Storage in Palletank®

Drug Product Formulation

Sterile Connection to Final Filling

Sterile Connection Sterile Weld **Aseptic Transfer** to an Isolator

Sterile Connection to Final Filling

			Inlet ¹		Outlet ²
Bag volume	Part number	Units per box	Filter or distal connector on filling line	Filter type and size	Distal connector on outlet line
100 L	FIS127157	2	Sartopore® Platinum 0.45 0.2 μm	Midicaps® size 7	
	FIS126819	3	½" Opta® SFT female	NA	
	FIS126821	3	Press in plug		1/II O + 0 CET - 1
200 L	FIS127158	2	Sartopore® Platinum 0.45 0.2 µm	Midicaps® size 8	—— ½" Opta® SFT male
	FIS301540	3	½" Opta® SFT female	NA	
	FIS126822	3	Press in plug		

Sartopore® Platinum Test line with Sartopore® 0.45 | 0.2 µm Air filter 0.2 μm allowing the connection to Opta® SFT female the Sartocheck® 4+ bag tester C-Flex® with press-in-plug Opta® SFT male for sterile for sterile weld with connection to final filling Biowelder® TC



¹ Inlet tubing line from end line to bag: ½" x ¾" Clear C-Flex® 0.5 m (20") + ½" ID Silicone Tuflux® 1 m (40")

² Outlet tubing line from bag to end line: ½" ID Silicone Tuflux® 1 m (40") + ½" × ¾" Clear C-Flex® 0.5 m (20")

Flexsafe® 3D Pre-Designed Solutions for Drug Product Filtration and Storage in Palletank®

Drug Product Formulation

Sterile Connection to Final Filling

Sterile Connection Sterile Weld

Aseptic Transfer to an Isolator

Sterile Weld to Final Filling

			Inlet ¹		Outlet ²
Bag volume	Part number	Units per box	Filter or distal connector on filling line	Filter type and size	Distal connector on outlet line
100 L	FIS126879	2	Sartopore® Platinum 0.45 0.2 µm	Midicaps® size 7	
	FIS126823	3	½" Opta® SFT female	NA	
	FIS126825	3	Press in plug		½" ×¾" C-Flex®
200 L	FIS126880	2	Sartopore® Platinum 0.45 0.2 μm	Midicaps® size 8	+ Press-in-plug
	FIS126824	3	½" Opta® SFT female	NA	
	FIS126826	3	Press in plug		

Sartopore® Platinum Test line with Sartopore® 0.45 | 0.2 µm Air filter 0.2 μm allowing the connection to Opta® SFT female the Sartocheck® 4+ bag tester C-Flex® with press-in-plug C-Flex® with press-in-plug for sterile weld with for sterile weld with Biowelder® TC Biowelder® TC



¹ Inlet tubing line from end line to bag: ½" x ¾" Clear C-Flex® 0.5 m (20") + ½" ID Silicone Tuflux® 1 m (40")

² Outlet tubing line from bag to end line: ½" ID Silicone Tuflux® 1 m (40") + ½" × ¾" Clear C-Flex® 0.5 m (20")

Flexsafe® 3D Pre-Designed Solutions for Drug Product Filtration and Storage in Palletank®

Drug Product Formulation

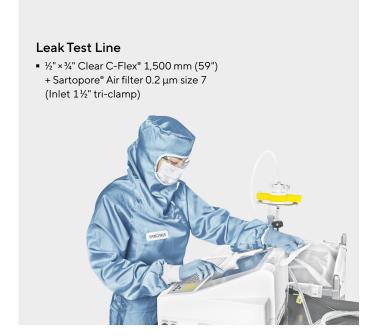
Sterile Connection to Final Filling

Sterile Connection Sterile Weld **Aseptic Transfer** to an Isolator

Sterile Connection to an Isolator for Final Filling

			Inlet¹		Outlet ²
Bag volume	Part number	Units per box	Filter or distal connector on filling line	Filter type and size	Distal connector on outlet line
100 L	FIS126817	2	Sartopore® Platinum 0.45 0.2 µm	Midicaps® size 7	
	FIS126827	3	½" Opta® SFT female	NA	
	FIS126829	3	Press in plug		%" GammaSart®
200 L	FIS126818	2	Sartopore® Platinum 0.45 0.2 µm	Midicaps® size 8	for aseptic transfer in isolator
	FIS126828	3	½" Opta® SFT female	NA	
	FIS301541	3	Press in plug		

Sartopore® Platinum Test line with Sartopore® 0.45 | 0.2 µm Air filter 0.2 μm allowing the connection to Opta® SFT female the Sartocheck® 4+ bag tester C-Flex® with press-in-plug GammaSart® sterile for sterile weld with connection for aseptic Biowelder® TC transfer to an isolator



¹ Inlet tubing line from end line to bag: ½" x ¾" Clear C-Flex® 0.5 m (20") + ½" ID Silicone Tuflux® 1 m (40")

² Outlet tubing line from bag to end line: ¾" ID Clear C-Flex® 0.5 m (20") + ½" × ¾" Silicone Tuflux® 2 m (80")

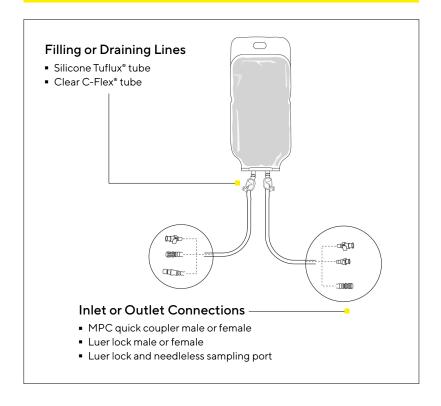
Sampling in Flexsafe® 2D Bags

Media

			Inlet ¹	Outlet ¹
Bag Volume	Part Number	Units per box	Distal Connector on Filling Line	Distal Connector on Draining Line
20 mL	FLS130111	20		
50 mL	FLS130112	20	_	
150 mL	FLS130000	20	_	
250 mL	FLS130001	20	 1/4" MPC male + sealing cap	1/4" MPC male + sealing cap
500 mL	FLS130002	20	_	
1,000 mL²	FLS130123	20	_	
3,000 mL ²	FLS130124	16	<u> </u>	
20 mL	FLS130113	20		
50 mL	FLS130114	20	_	
150 mL	FLS130003	20	_	
250 mL	FLS130004	20		1/4" MPC male + sealing cap
500 mL	FLS130005	20		
1,000 mL²	FLS130125	20		
3,000 mL²	FLS130126	16		
20 mL	FLS130115	20		
50 mL	FLS130116	20	_	
150 mL	FLS130006	20	 ¼" MPC female + sealing cap	Luer Lock female + Clave connector
250 mL	FLS130007	20	_	
500 mL	FLS130008	20	<u> </u>	
20 mL	FLS130117	20		
50 mL	FLS130118	20		
150 mL	FLS130009	20	 Luer Lock female + cap	Luer Lock female + Clave connector
250 mL	FLS130010	20		
 500 mL	FLS130011	20	_	

Flexsafe® 2D pre-designed solutions for sampling are designed to easily take samples across all your process steps.

Flexsafe® 2D pre-designed solutions allow for sanitary sampling through usual connectors or aseptic sampling when the connection is performed under laminar air flow conditions.



- ¹ Inlet and outlet tubing: ½" × ¾" Silicone 150 mm (6")
- 2 Third line with Silicone tubing and needleless Clave connecteur for 1 L and 3 L bags

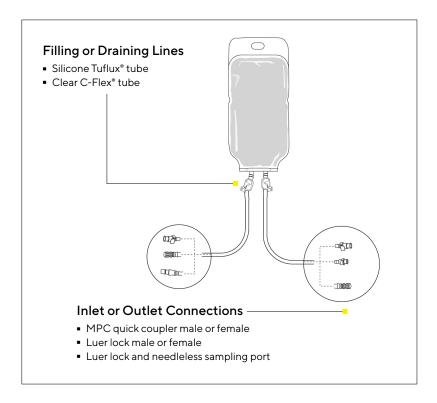
Sampling in Flexsafe® 2D Bags

			Inlet¹	Outlet ¹
Bag Volume	Part Number	Units per box	Distal Connector on Filling Line	Distal Connector on Draining Line
 20 mL	FLS130119	20		
50 mL	FLS130120	20		
150 mL	FLS130012	20		
250 mL	FLS130013	20	Luer Lock female + cap	Luer Lock male + cap
500 mL	FLS130014	20		
1,000 mL²	FLS130127	20	<u> </u>	
3,000 mL²	FLS130128	16	<u> </u>	

¹ Inlet and outlet tubing: ¼" × ¾" Silicone 150 mm (6")

			Inlet ²	Outlet ²
Bag Volume	Part Number	Units per box	Distal Connector on Filling Line	Distal Connector on Draining Line
 20 mL	FLS130121	10		
50 mL	FLS130122	10		
150 mL	FLS130015	10		
250 mL	FLS130016	10		1/4" MPC male + sealing cap
500 mL	FLS130017	10	_	
1,000 mL ³	FLS130129	10	_	
3,000 mL ³	FLS130130	16		

² Inlet and outlet tubing: ½" × ½" Clear C-Flex® 500 mm (20")



 $^{^{\}rm 2}$ Third line with Silicone tubing and needleless Clave connecteur for 1L and 3L bags

³ Third line with Silicone tubing and needleless Clave connecteur for 1L and 3L bags

Flexsafe® 2D Bags in Shell for Robust Liquid Handling and Shipping

The Outstanding Strength & Flexibility of Flexsafe® Bags Provide Reliable Liquid Handling & Shipping

Filling Site: Flexsafe® Shipping System

5 L, 10 L & 20 L



Media





User site





				Inlet ¹	Outlet
Bag Volume	Part Number	Units per box	Description	Distal Connector on Filling Line	Distal Connector on Draining Line
 5 L	FLS303106	2	Flexsafe® 5 L (Shell, MPC, TC)		Tri-clamp ¾" flange with gasket, union & cap²
10 L	FLS303108	2	Flexsafe® 10 L (Shell, MPC, LT MPC)³		%" MPC male + sealing cap ¹
10 L	FLS303107	1	Flexsafe® 10 L (Shell, MPC, TC)	 %" MPC female +	Tri-clamp ¾" flange with gasket, union & cap²
10 L	FLS303109	1	Flexsafe® 10 L (Shell, MPC, LT MPC)³	sealing cap	%" MPC male + sealing cap ¹
20 L	FLS303814	1	Flexsafe® 20 L (Shell, MPC, TC)	_	Tri-clamp ¾" flange with gasket, union & cap²
20 L	FLS303815	1	Flexsafe® 20 L (Shell, MPC, LT MPC)³		%" MPC male + sealing cap1

¹ Inlet & outlet tubing: %" Clear C-Flex® 500 mm (20"). Third line with Silicon tubing & needleless clave connector. | 2 Outlet tubing: %" Silicone TuFlux® 500 mm (20")

³ Leak Test Line: ¼" × ¾" Clear C-Flex° 300 mm (12") + Midisart° BV 0.2 µm + ¼" ID Silicone TuFlux° 100 mm (4") + ¾" Tri-Clamp with gasket, cap & union

Flexsafe® 2D Bags in Shell for Robust Liquid Handling and Shipping

Shippers & Standalone Shells

Bag Volume	Part Number	Units per box	Description
5 L	FLA302721	10 units shippers 20 units PE overpouches	Standard Shipper for 5 L shell with double PE overpouches per shipper
10 L	FLA300318	10 units shippers 20 units PE overpouches	Standard Shipper for 10 L shell with double PE overpouches per shipper
5 L	FLA302701	5 top + 5 bottom	Standard Shell 5 L 2D bag handling
10 L	FLA300213	5 top + 5 bottom	Standard Shell 10 L 2D bag handling
20 L	FLA302723	7 units shippers 15 units overpouches	Standard Shipper for 20 L shell with double PE overpounches per shipper
20 L	FLA302706	5 top + 5 bottom	Standard Shell 20 L 2D bag handling
		<u> </u>	- -





Point-of-Use Integrity Test for Flexsafe® 2D Bags

Current regulatory standards and associated guidelines have been moving quickly in the past few years and continue to evolve towards increased assurance of integrity. The most recent up-date of the GMP Annex 1: Manufacture of sterile products issued in draft in 2020 provides "general guidance that should be used for the manufacture of all sterile products using the principles of Quality Risk Management (QRM), to ensure that microbial, particulate and pyrogen contamination is prevented in the final product." The risk of holes or leakages induced by implementation of single-use systems in bioprocessing has to be addressed into the process risk analysis as part of the contamination control strategy (CCS) and has to be mitigated by appropriate controls and | or validation steps. Point-of-Use Integrity test is the post installation test providing assurance of bag integrity right before filling.

Integrity

- The precision of Sartocheck 4 + bag tester allows adequate integrity testing just before filling the 2D or 3D bags
- The test is performed through a sterilizing vent filter (Midisart® BV or Sartopore® Air) to maintain the bag sterility.

Reliable

- For the Flexsafe® 2D bags, the restraining plates reduce heat transfers, maintain a small inflation volume and allow a high test pressure for a sensitivity of 30 µm
- For Flexsafe® 3D bags, the test performed in the Palletank® provides a sensitivity of 100 to 200 μm.
- The porous spacers between plates avoid any potential masking effect
- The leak detection is validated thanks to validation study done with extensive tests, a differentiation of defective bags based on with 6 sigma confidence interval (see graph on the right)

Fast & Easy to Use

Buffer

- The well-known ASTM F2095-07 standard pressure decay leak test at point of use and the well-established Sartocheck® technology make it easy to implement - The restraining plates allow a small inflation volume thus reduce the total test time to less than 10 minutes
- The 3D bags are tested in their container, avoiding any further handling before
- The MultiUnit tester option increases test productivity by testing two 2D bags simultaneously and allows filter integrity testing

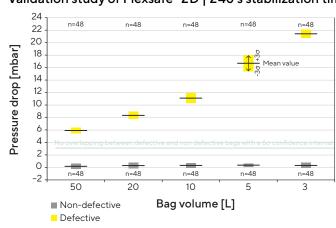
Easy to Validate

- A robust validation of the test parameters and specifications makes the validation approach at user site easy
- A strong on-site IQ, OQ, PQ, SOP development and operator training ease the validation documentation process at user site





Validation study of Flexsafe® 2D | 240 s stabilization time | 180 s test time



Point-of-Use Leak Test for Flexsafe® 3D Bags

With the evolution of current regulations, bioprocessing bags which are part of the drug manufactruing process are under increased regulatory scrutiny. To avoid contamination risks and to mitigate commercial loss, bioprocessing bags have to be reliable and leak proof. This is why the risk of holes or leakages induced by implementation of single-use systems in bioprocessing has to be addressed into the process risk analysis as part of the contamination control strategy (CCS) and has to be mitigated by appropriate controls and | or validation steps. Point-of-Use Integrity test is the post installation test providing assurance of bag integrity right before filling.

Integrity

- The precision of Sartocheck 4 + bag tester allows adequate integrity testing just before filling the 3D bags
- The test is performed through a sterilizing vent filter (Sartopore® Air) to maintain the bag sterility

Reliable

- For Flexsafe® 3D bags, the test performed in the Palletank® provides a leak test sensitivity of 100 to 200 um.
- The porous spacers between plates avoid any potential masking effect
- The leak detection is validated through extensive tests with a differentiation of defective bags based on with 6 sigma confidence interval.

Fast & Easy to Use

- The well-known ASTM F2095-07 standard pressure decay leak test at point of use and the well-established Sartocheck® technology make it easy to implement
- The Sartocheck® Fast Filling Kit allows to save up to 15 minutes of test for 3D bags
- The MultiUnit tester option increases test productivity by testing two 2D bags simultaneously and allows filter integrity testing

Easy to Validate

- A robust validation of the test parameters and specifications makes the validation approach at user site easy
- A strong on-site IQ, OQ, PQ, SOP development and operator training ease the validation documentation process at user site

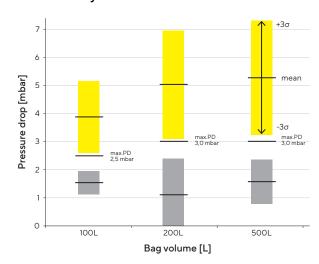
Bag Tester Fleeces

Part Number	Description
DZ200L-PTSIT	Bag tester fleece for Palletank® 200L (3 pcs)
DZ500L-PTSIT	Bag tester fleece for Palletank® 500L (3 pcs)

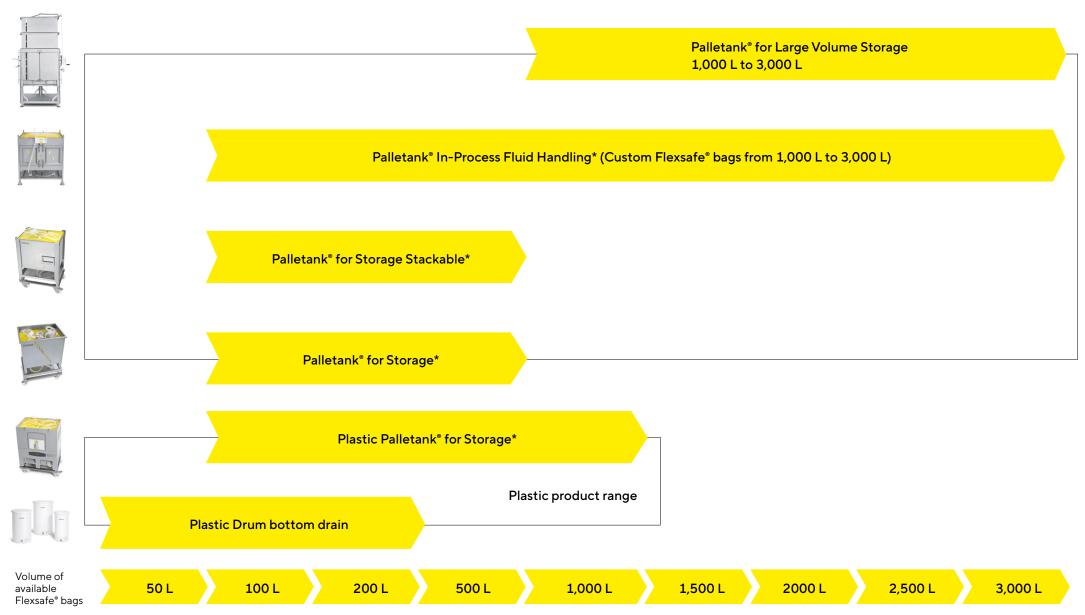
Filter Holder

Part Number	Description
FXC301477	Filter Holder for Palletank® 75 mm

Validation study of Flexsafe® 3D



Palletank® for Storage



Palletank® for Storage | In Process Fluid Handling Small Volume

Palletank® for storage are stainless steel containers designed for the reliable and robust storage of biopharmaceutical fluids such as high value drug substances contained in Flexsafe® 3D Bags. They are available in volumes of 50 L, 200 L and 500 L. The Flexsafe® 3D Bags are manufactured according to a qualified design that precisely fits the Palletank®.

Palletank® for in-process fluid handling are specifically developed for users who wish to leave the containers in close proximity to process equipment. They are available in 200 L and 500 L for use with Flexsafe® 3D bags. The double hinged front doors allow bag replacement, installation and manipulation whilst Palletank® are stacked up in the process area thus enabling continuous processing without movement of the containers. As a result, a forklift is not routinely required in the manufacturing area.

Features & Benefits

Media

Qualified System:

• perfect fit and protection of the Flexsafe® 3D Bag in its Palletank®

Stackable Version:

space saving containment system

Easy access

 through double hinged front doors with securing latches

Easy operation

• due to continuous processing without movement of the containers

Optimal bag unfolding

• without operator manipulation with the selfdeploying accessory



Palletank® for Storage



Palletank® for Storage Stackable



Palletank® In-Process Fluid Handling

Technical Specifications

Description	Palletank® for Storage Stackable 50 L	Palletank® for Storage Stackable 200 L	Palletank® for Storage Stackable 500 L
Part Number	FXC113946	FXC110733	FXC110734
Bag Volume(s)	50 L	100 L or 200 L	500 L
Construction Material	304 L Stainless Steel	304 L Stainless Steel	304 L Stainless Steel
Surface Finishing	Bead Blasted	Bead Blasted	Bead Blasted
Dimensions (W × D × H)	490 × 490 × 750 mm (19 × 19 × 30 in)	792 × 592 × 929 mm (31 × 23 × 37 in)	1192 × 792 × 1045 mm (47 × 31 × 41 in)
Weight	25 kg (55 lb)	70 kg (154 lb)	110 kg (242 lb)
Bottom Gate	1	1	1
Stackability (Static)	3 high	3 high	2 high

Description	Palletank® for Storage 200 L	Palletank® for Storage 500 L
Part Number	FXC110888	FXC110889
Bag Volume(s)	100 L or 200 L	500 L
Construction Material	304 L Stainless Steel	304 L Stainless Steel
Surface Finishing	Bead Blasted	Bead Blasted
Dimensions (W × D × H)	792 × 592 × 892 mm (31 × 23 × 35 in)	1192 × 792 × 1008 mm (46 × 31 × 39 in)
Weight	48 kg (106 lb)	100 kg (220 lb)
Bottom Gate	1	1
Stackability (Static)	No	No

Description	Dolly for Palletank® for Storage and Shipping 200 L	Dolly for Palletank® for Storage and Shipping 500 L
Part Number	FXS102254	FXS102256
Construction Material	304 L and polyamide (wheels)	304 L and polyamide (wheels)
Surface Finishing	Glass Bead Blasted	Glass Bead Blasted
Dimensions (W × D × H)	815 × 615 × 188 mm	1215 × 815 × 161 mm
	$(32.1 \times 24.2 \times 6.4 \text{ in})$	(47.8 × 32.1 × 6.4 in)
Weight (approx.)	10 kg (22 lb)	18 kg (39.7 lb)







Technical Specifications

Description	Palletank® for In-Process Fluid Handling 200 L	Palletank® for In-Process Fluid Handling 500 L	Palletank® for In-Process Fluid Handling 1,000 L
Part Number	FXC106230	FXC106235	FXC106223
Bag Volume(s)	100 L or 200 L	500 L	1,000 L
Construction Material	304 L Stainless Steel	304 L Stainless Steel	304 L Stainless Steel
Surface Finishing	Glass Bead Blasted	Glass Bead Blasted	Glass Bead Blasted
Dimensions (W × D × H)	860 × 660 × 929 mm (33.9 × 26 × 36.6 in)	1260 × 860 × 989 mm (49.6 × 33.9 × 38.9 in)	1259 × 1059 × 1443 mm (49.6 × 41.7 × 56.8 in)
Weight	73 kg (161 lb)	94 kg (207 lb)	145 kg (320 lb)
Bottom Gate	1	1	2
Stackability	3 high	3 high	2 high

Description	Dolly for Palletank® IPFH 200 L	Dolly for Palletank® IPFH 500 L	Dolly for Palletank® IPFH 1,000 L
Part Number	FXS102255	FXS102257	FXS102259
Construction Material	304 L and polyamide (wheels)	304 L and polyamide (wheels)	304 L and polyamide (wheels)
Surface Finishing	Glass Bead Blasted	Glass Bead Blasted	Glass Bead Blasted
Dimensions (W \times D \times H)	807 × 607 × 255 mm	1207 × 807 × 258 mm	1205 × 1005 × 258 mm
	$(31.8 \times 23.9 \times 10 \text{ in})$	(47.5 × 31.8 × 10.2 in)	$(47.4 \times 39.6 \times 10.2 \text{ in})$
Weight (approx.)	10 kg (22 lb)	20 kg (44 lb)	22 kg (48.5 lb)



Description	Palletank® for In-Process Fluid Handling 1,500	L Palletank® for In-Process Fluid Handling 2,000 L	Palletank® for In-Process Fluid Handling 2,500 L	. Palletank® for In-Process Fluid Handling 3,000 L
Part Number	FXC109797	FXC109798	FXC109799	FXC109764
Bag Volume(s)	1,500 L	2,000 L	2,500 L	3,000 L
Construction Material	304 L Stainless Steel	304 L Stainless Steel	304 L Stainless Steel	304 L Stainless Steel
Surface Finishing	Glass Bead Blasted	Glass Bead Blasted	Glass Bead Blasted	Glass Bead Blasted
Dimensions (W × D × H)	1323 × 1210 × 2099 mm (52.1 × 47.6 × 82.6 in)	1323 × 1210 × 2599 mm (52.1 × 47.6 × 102.3 in)	1323 × 1210 × 3099 mm (52.1 × 47.6 × 122 in)	1323 × 1210 × 3599 mm (52.1 × 47.6 × 141.7 in)
Weight	326 kg (719 lb)	386 kg (851 lb)	447 kg (986 lb)	507 kg (1118 lb)
Bottom Gate	3	3	3	3
Stackability	0	0	0	0

Plastic Palletank® for Storage of Sterile Buffer or Media

Plastic Palletank® for Storage in 200 L and 500 L represents a cost-effective containment solution for the storage and processing of biopharmaceutical fluids such as sterile media, buffers contained in Flexsafe® 3D Bags. Their flat, smooth surfaces and rounded corners facilitate cleaning and sanitization for clean room operations. The Plastic Palletank® for storage are foldable for minimal storage space when empty. They are also stackable for optimal floor space utilization when filled with biopharmaceutical solutions.

Features & Benefits

PP and ABS containers: Low cost and robust storage solution Stackable when full and collapsible when empty: Minimize storage volume Smooth scratch-resistant plastic surface: Clean room compatible Optimal bag unfolding without operator manipulation with the self-deploying accessory

Technical Specifications

Description	Plastic Palletank® for Storage 200 L	Plastic Palletank® for Storage 500 L	Plastic Palletank® for Storage 1,000 L
Part Number	FXC116215	FXC116216	FXC116217
Bag Volume(s)	100 L or 200 L	500 L1	1,000 L
Main Construction Material	PP	HDPE/ABS	PP
Dimensions (W × D × H) Unfolded	805 × 607 × 969 mm (32 × 24 × 38 in.)	1215 × 805 × 1086 mm (48 × 31 × 43 in.)	1200 × 1000 × 1245 mm (47 × 39 × 49 in.)
Folded	805 × 607 × 510 mm (32 × 24 × 20 in.)	1215 × 805 × 572 mm (48 × 31 × 22 in.)	1200 × 1000 × 451 mm (48 × 31 × 18 in.)
Bottom Gate	1	1	2
Stackability – Static Folded	12	15	15
Unfolded	4	4	4



Description	Plastic Palletank® Dolly 200 L	Plastic Palletank® Dolly 500 L	Plastic Palletank® Dolly 1,000 L
Part Number	FXA116630	FXA116631	FXA116632
Construction Material	304 L and polyamide (wheels)	304 L and polyamide (wheels)	304 L and polyamide (wheels)
Surface Finishing	Glass Bead Blasted	Glass Bead Blasted	Glass Bead Blasted
Dimensions (W × D × H)	807 × 607 × 214 mm (32 × 24 × 8 in.)	1207 × 807 × 214 mm (47 × 32 × 8 in.)	1210 × 1010 × 227 mm (48 × 40 × 9 in.)
Weight (approx.)	10 kg (22 lb)	20 kg (44 lb)	35 kg (77 lb)

Palletank® for Large Volume Storage

Large volume storage are designed with ergonomic features and design to limit operator manipulations and overall simplify operations. This results in increased product, operator, and process performance. True ease of use also leads to fast set up, filling and draining for maximized process efficiency.

Features & Benefits

Easy

Large doors at ergonomic height for easy bag installation and front access to lines

Fast

Set-up is done in less than 2 minutes. The pre-deployed bags avoids further bag handling during filling. The high flow pre-designed solutions speed-up filling and draining operations.

Efficient operations

No operator manipulation, the bag self-fills and self-drains. The sloped bottom increase fluid recovery.

Tubing and filters holders





Palletank® for Large Volume Storage

Palletank® for Large Volume Storage

Description	Palletank® Storage 1,000 L	Palletank® Storage 1,500 L	Palletank® Storage 2,000 L
Bag Volume	1,000L	1,500L	2,000L
Construction Material	304 L Stainless Steel	304 L Stainless Steel	304 L Stainless Steel
Surface Finishing	Bead Blasted, pickled & passivated	Bead Blasted, pickled & passivated	Bead Blasted, pickled & passivated
External Dimensions (W × D × H)			
w ergonomic module	1245+1045+2001 mm (49+41+78 in)	1245+1045+2501 mm (49+41+98 in)	1245×1045×3001 mm (49×41×118 in)
w o ergonomic module	1245+1045+1690 mm (49+41+66 in)	1245+1045+2191 mm (49+41+86 in)	1245×1045×2691 mm (49×41×106 in)
Built on wheels	1245+1045+1790 mm (49+41+70 in)	N A	N A
Bottom gate Sliding gate	2	2	2
Stackability	No	No	No

Description	Palletank® Storage 2,500 L	Palletank® Storage 3,000 L
Bag Volume	2,500L	3,000L
Construction Material	304 L Stainless Steel	304 L Stainless Steel
Surface Finishing	Bead Blasted, pickled & passivated	Bead Blasted, pickled & passivated
External Dimensions (W × D × H)		
w ergonomic module	1245×1045×3501 mm (49×41×138 in)	1245×1045×4001 mm (49×41×157 in)
w o ergonomic module	1245×1045×3191 mm (45×49×125 in)	1245 × 1045 × 3691 mm (49 × 41 × 145 in)
Built on wheels	N A	N A
Bottom gate Sliding gate	2	2
Stackability	No	No

Palletank® for Large Volume Storage

Description	Palletank® Storage 1,000 L	Palletank® Storage 1,500 L	Palletank® Storage 2,000 L	Palletank® Storage 2,500 L	Palletank® Storage 3,000 L
w ergonomic module	FXC302072	FXC302073	FXC302074	FXC302075	FXC302076
w ergonomic module and w weighing	FXC304053	FXC304054	FXC304055	FXC304056	FXC304057
w o ergonomic module	FXC304027	FXC301928	FXC301929	FXC302070	FXC302071
w o ergonomic module and w weighing	FXC304028	FXC304029	FXC304050	FXC304051	FXC304052
Built on wheels	FXC302077	N A	N A	N A	N A
Built on wheels and w weighing	FXC301927	N A	N A	N A	N A



Palletank® Storage 1,000 L - 3,000 L at ergonomic height



Palletank® Storage 1,000 L - 3,000 L at low height



Palletank® Storage 1,000 L Built-on wheels

Media

Palletank® Large Volume for Storage Accessories

Part Number	Description
FXC301562	STD tubing holder single %"
FXC301563	STD tubing holder twin %"
FXC301564	STD tubing holder triple %"
FXC301565	STD tubing holder quattro %"
FXC301566	STD tubing holder single ¾"
FXC301567	STD tubing holder twin ¾"
FXC301568	STD tubing holder triple ¾"
FXC301569	STD tubing holder quattro ¾"
FXC301570	STD tubing holder single 1"
FXC301571	STD tubing holder twin 1"
FXC301572	STD tubing holder triple 1"
FXC301573	STD tubing holder quattro 1"
FXC301574	STD tubing holder single 1-1/6"
FXC301575	STD tubing holder twin 1-1/8"
FXC301576	STD tubing holder triple 1-1/6"
FXC301577	STD tubing holder quattro 1-1/4"
FXC301578	STD tubing holder single 1-1/6"
FXC301579	STD tubing holder twin 1-1/8"
FXC301580	STD tubing holder triple 1-1/6"
FXC301586	STD tubing holder quattro 1-1/6"

Part Number	Description	
FXC301582	Filter Holder Short 55 mm	
FXC301583	Filter Holder Long 55 mm	
FXC301584	Filter Holder Short 75 mm	
FXC301585	Filter Holder Long 75 mm	
FXC301586	Filter Holder Short 100 mm	
FXC301587	Filter Holder Long 100 mm	
FXA304201	FT Holder Short H 55 mm	
FXA304200	FT Holder Short H 75 mm	
FXA304202	FT Holder Short H 100 mm	







Standard Drum for Storage and Processing

The plastic drum containers offer a cost-effective containment solution for the storage and processing of media and buffer in Flexsafe® 3D Bags for drum. Their flat, smooth surfaces facilitate cleaning and sanitization for clean room operations. They are available with volumes of 50 L, 100 L and 200 L to fit with Flexsafe® 3D Bags for drum of the same volumes.

The drums are available with a lid and a bottom gate for use with Flexsafe® 3D Bag for drum fitted or not with a bottom drain line.

The drum and filled Flexsafe® 3D Bags can be moved easily with a stainless steel dolly available in two sizes 50 L | 100 L and 200 L.

Features & Benefits

Media

- HDPE drum: Low cost storage solution for media and buffer
- Bottom gate: Allows for bottom drain option
- Smooth scratch-resistant plastic surface: Clean room compatible
- Standard product: Available from stock





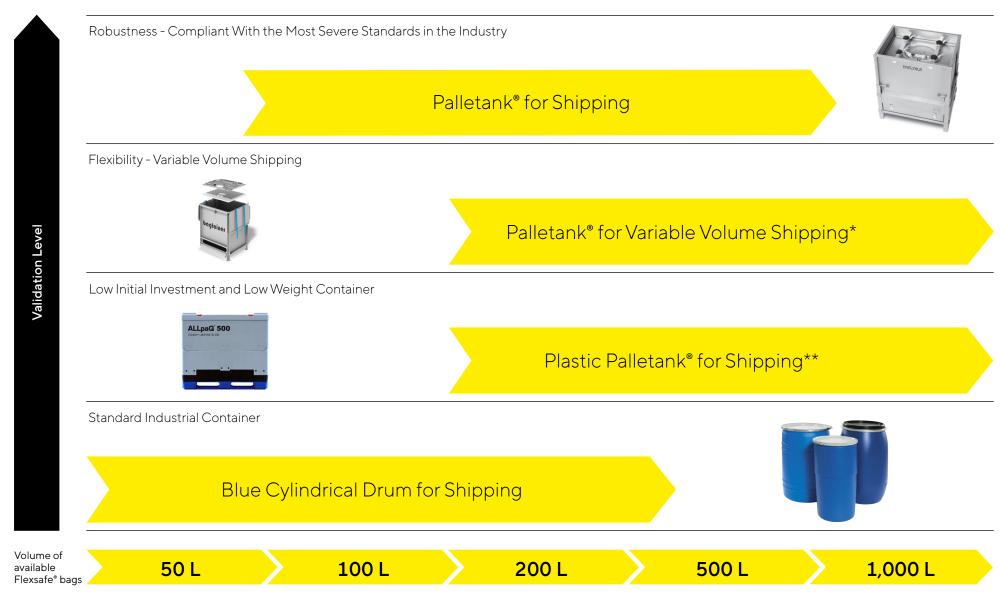
Drum

Description	STD Drum		
	50 L	100 L	200 L
Part Number	FBC125627	FBC125628	FBC125629
Construction Material	HDPE		
Internal Diameter (Approx.)	346 mm (13.6 in)	467 mm (18.4 in)	559 mm (22 in)
nternal Height (Approx.)	702 mm (27.6 in)	759 mm (29.8 in)	918 (36.6 in)
Weight	4.3 kg (9.46 lb.)	6.25 kg (13.75 lb.)	10.3 kg (22.7 lb.)
Bottom Hole	1		

Dolly

Description	STD Drum Accessory Dolly	
	50 L or 100 L	200 L
Part Number	FXA126305	FXA126306
Construction Material	Stainless steel 304 L and polyamide (wheels)	
Surface Finish	Brushed and passivated	
Max. External Dimensions W×D×H (Approx.)	502 × 502 × 168 mm (19.7 × 19.7 × 6.6 in)	594×594×168 mm (23.4×23.4×6.6 in)
Wheels	2 with brakes and 2 without brakes	
Weight	8.4 kg (19.5 lb.)	10.4 kg (22.9 lb.)
Max. Dynamic Load	200 kg	400 kg

Sartorius 3D Liquid Shipping Overview



Palletank® for Shipping at Nominal Volume

Palletank® for shipping is specifically developed for secure and convenient shipment of sterile media, buffers and high value drug substances. They are available in volumes of 100 L, 200 L and 500 L to fit with 100 L | 200 L and 500 L Flexsafe® 3D Bags. The system is composed of the Palletank® container and the associated shipping kit. The extensive qualification according to ASTM Standard ensures **reliable & robust liquid shipping** for Flexsafe® for Palletank®.

Features & Benefits

ASTM qualification of Flexsafe® 3D Bags with the Palletank® for shipping ensures reliable and robust liquid shipping applications.

Immobilization of Flexsafe® 3D Bag by compression assures system integrity Dismountable construction improves space utilization on site before and after usage

Technical Specifications

Description	Palletank® for Shipping 100 L	Palletank® for Shipping 200 L	Palletank® for Shipping 500 L
Part Number	FXC106362	FXC103133	FXC106609
Bag Volume(s)	100 L	200 L	500 L
Construction Material	304 L Stainless Steel	304 L Stainless Steel	304 L Stainless Steel
Dimensions (W × D × H) Unfolded	800 × 600 × 688 mm (31.5 × 23.6 × 27.1 in)	800 × 600 × 935 mm (31.5 × 23.6 × 36.8 in)	1206 × 806 × 1050 mm (47.5 × 31.7 × 41.33 in)
Folded	800 × 600 × 510 mm (31.5 × 23.6 × 20.1 in)	800 × 600 × 510 mm (31.5 × 23.6 × 20.1 in)	1206 × 806 × 540 mm (47.5 × 31.7 × 21.26 in)
Weight (incl. Lid)	63.5 kg (140 lb)	82 kg (180.78 lb)	129 kg (284.4 lb)
Bottom Gate	1	1	1
Unfolded	3	3	2
Folded	5	5	3
Description	Shipping kit 100 L	Shipping kit 200 L	Shipping kit 500 L
Part Number	FXC102475	FXC102477	FXC102478
Weight	16 kg (35.27 lb)	16 kg (35.27 lb)	28 kg (61.8 lb)
Shipping Validation	ASTM D4169 Level 2	ASTM D4169 Level 2	ASTM D4169 Level 2
Description	Dolly for Palletank® 100 L for Storage and Shipping	Dolly for Palletank® 200 L for Storage and Shipping	Dolly for Palletank® 500 L for Storage and Shipping
Part Number	FXS102254	FXS102254	FXS102256
Construction Material	304 L and polyamide (wheels)	304 L and polyamide (wheels)	304 L and polyamide (wheels)
Surface Finishing	Glass Bead Blasted	Glass Bead Blasted	Glass Bead Blasted
Dimensions (W \times D \times H)	815 × 615 × 188 mm (32.1 × 24.2 × 6.4 in)	815 × 615 × 188 mm (32.1 × 24.2 × 6.4 in)	1215 × 815 × 161 mm (47.8 × 32.1 × 6.4 in)
Weight (approx.)	10 kg (22 lb)	10 kg (22 lb)	18 kg (39.7 lb)



Buffer

Plastic Palletank® for Shipping* for Sterile Buffer or Media Shipping at Nominal Volume

Plastic Palletank® for Shipping is designed to meet the ever-evolving needs of the pharmaceutical industry, Genesis bioprocess containers presents the ultimate storage and shipment solution. Collapsible, stackable and reusable, the user-friendly range of 200 L up to 1,000 L totes feature smooth surfaces to inhibit bacterial growth, are easy to maintain and ready to customize to any application to protect sterile buffer or media.

Features & Benefits

Lightweight: Plastic properties reduce shipping charges.

Collapsible: Fold the units to save valuable space in return shipping. Stackable: Maximize warehousing for space and cost optimization.

Reusable: Keep in rotation for years and replace panels as needed, to add to the lifespan

of your fleet.

Hygienic: Spillage control and jet washable. Individual panels can be removed for

cleaning.

Technical Specifications

Description	Plastic Palletank® for Shipping 200 L	Plastic Palletank® for Shipping 500 L	Plastic Palletank® for Shipping 1,000 L
Part Number	FXC308396	FXC308397	FXC308398
Bag Volume(s)	200 L	500 L	1,000 L
Construction Material	PP	HDPE/ABS	PP
Dimensions (W × D × H) Unfolded	809 × 609 × 954 mm (31.8 × 23.9 × 37.6 in)	1200 × 800 × 1070 mm (47.2 × 31.5 × 42.1 in)	1200 × 995 × 1285 mm (47.2 × 39.2 × 50.6 in)
Folded	809 × 609 × 520 mm (31.8 × 23.9 × 20.5 in)	1200 × 800 × 615 mm (47.2 × 31.5 × 24.2 in)	1200 × 995 × 448 mm (47.2 × 39.2 × 17.6 in)
Weight (incl. Lid)	24 kg (53 lb)	90 kg (199 lb)	113 kg (249 lb)
Bottom Gate	1	1	1
Unfolded static full	4	4	4
Unfolded dynamic full	2	2	2
Folded	12	15	10
Shipping Validation	Real Shipping	Real Shipping	ASTM D4169 Level 3
Description	Plastic Palletank® Dolly 200 L	Plastic Palletank® Dolly 500 L	Plastic Palletank® Dolly 1,000 L
Part Number	FXA116630	FXA116631	FXA116632
Construction Material	304 L and polyamide (wheels)	304 L and polyamide (wheels)	304 L and polyamide (wheels)
Surface Finishing	Glass Bead Blasted	Glass Bead Blasted	Glass Bead Blasted
Dimensions (W × D × H)	807 × 607 × 214 mm 31.8 × 23.9 × 8.4 in.	1207 × 807 × 214 mm 47.5 × 31.8 × 8.4 in.	1210 × 1010 × 227 mm 47.6 × 39.8 × 8.9 in.
Weight (approx.)	10 kg (22 lb)	20 kg (44 lb)	35 kg (77 lb)



Palletank® for Variable Volume Shipping*

Palletank® for Variable Volume Shipping prevent the bag from being ripped during transport. The unique bagtainer bag securing system is easy to operate and allows for underfilling the bag down to any level, still securing the liquid during transport.

Features & Benefits

Variable: unique bagtainer bag securing system which works with intermediate volumes Warehouse Handling: can easily be moved by forklift or with the use of other accessories

Stackable: stackable empty or filled

Collapsible: collapsible alternatives available

Technical Specifications

Description	Palletank® for Variable Volume Shipping 200 L	Palletank® for Variable Volume Shipping 500 L	Palletank® for Variable Volume Shipping 1,000 L
Part Number	FXC308400	FXC308401	FXC308402
Bag Volume(s)	200 L	500 L	1,000 L
Construction Material	304 L Stainless Steel	304 L Stainless Steel	304 L Stainless Steel
Dimensions (W × D × H) Unfolded	800 × 604 × 1027 mm (31.5 × 23.8 × 40.4 in)	1186 × 792 × 1078 mm (46.7 × 31.2 × 42.4 in)	1235 × 1011 × 1492 mm (48.6 × 39.8 × 58.7 in)
Folded	No	No	No
Weight (incl. Lid)	92 kg (203 lb)	190 kg (419 lb)	270 kg (595 lb)
Bottom Gate	1	1	1
Unfolded	3	2	2
Folded	No	No	No
Shipping Validation	ASTM D4169 Level 2 (150 L and 200 L)	Real Shipping	ASTM D4169 Level 2

bagtainer

Description	Dolly for bagtainer 200 L	Dolly for bagtainer 500 L	Dolly for bagtainer 1,000 L
Part Number			
Construction Material	304 L and polyamide (wheels)	304 L and polyamide (wheels)	304 L and polyamide (wheels)
Surface Finishing	Pickled and Passivated	Pickled and Passivated	Pickled and Passivated
Dimensions (W × D × H)	820 × 620 × 235 mm	1205 × 800 × 235 mm	1205 × 1020 × 282 mm
	32.3 × 24.4 × 9.3 in.	47.4 × 31.5 × 9.3 in.	$47.4 \times 40.2 \times 11.1$ in.
Weight (approx.)	12.5 kg (26.5 lb)	15 kg (33.1 lb)	33 kg (72.8 lb)

* Schulte bagtainer

Drum for Shipping

Media

Plastic Drum is designed to meet the ever-evolving needs of the pharmaceutical industry, Genesis bioprocess containers presents the ultimate storage and shipment solution.

Small footprint and reusable, the user-friendly range of 50 L up to 200 L drums feature smooth surfaces to inhibit bacterial growth, are easy to maintain and ready to customize to any application to protect sterile buffer or media.

Features & Benefits

Lightweight: Plastic properties reduce shipping charges.

Stackable: Non-stackable

Reduced footprint: total floor space used is minimal

Hygienic: Spillage control and jet washable.

Technical Specifications

Description	Plastic Drum 50 L	Plastic Drum 100 L	Plastic Drum 200 L	
Part Number	Supplier ref.	Supplier ref.	Supplier ref.	
Bag Volume(s)	50 L	100 L	200 L	
Construction Material	HDPE	HDPE	HDPE	
Diameter top	325 mm (12.8 in)	395 mm (15.6 in)	471 mm (18.5 in)	
Diameter middle	400 mm (15.8 in)	492 mm (19.4 in)	590 mm (23.2 in)	
Height	628 mm (24.7 in)	800 mm (31.5 in)	975 mm (38.4 in)	
Weight (empty)	3.4 kg (7.5 lb)	5.4 kg (11.9 lb)	10 kg (22 lb)	
Weight (full)	55 kg (121 lb)	110 kg (243 lb)	210 kg (463 lb)	
Bottom Gate	Top drain	Top drain	Top drain	
Shipping Validation	Real Shipping	No Shipping Validation	Real Shipping	
Description	Dolly for Drum 50-100-200 L			
Part Number	FXA126305			
Construction Material	304 L Stainless Steel			
Surface Finishing	Brushed and passivated			
Dimensions (W × D × H)	502 × 502 × 168 mm 19.8 × 19.8 × 6.6 in.			
Weight (approx.)	8.4 kg (18.5 lb)			

Sartopore® single-use sterilizing-grade filter transfer sets are preassembled, gamma irradiated and ready-to-use for particle removal, bioburden reduction and sterilizing filtration in all process steps.

They are designed with Opta® SFT connectors and C-Flex® tubing to allow either a sterile connection or a sterile weld to other single systems such as Flexsafe® PDS.

Alternatively, MPX quick coupler connectors are available for a sanitary or aseptic connection under laminar air flow

Our Sartopore® family of sterilizing-grade filtration transfer sets offer a large variety of filter types and sizes that can be easily and securily connected to most of SSB single-use solutions

Features & Benefits

- Pre-assembled and gamma sterilized: Ready-to-use as standalone filter transfer sets or for connection to single use bag to save time compared to traditional assembly and autoclaving operations
- Qualified C-Flex® tube and Opta® connector engagement: Robust design Allow secured sterile connection or sterile weld to other single use systems
- Large variety of filter types and sizes Flexible design Solution for every process step
- These products are designed with Oetiker® clamp engagements instead of cable ties ensuring exceptional reliability for single-use connections. A comprehensive transport validation in accordance to ASTM D4169-09 has been performed for secure transportation

Media. Buffer and Harvest & Downstream Intermediates Sterilizing Filtration

Filter Type	Filter	Tubing & Outlet Connector	Part Number	Lot size
Sartopore® 2 0.45 0.2 μm	Midicaps® size 7	½" ID Clear C-Flex® 500 mm Opta® male ½"	FFU500214	8
	Midicaps® size 8		FFU500215	8
	Midicaps® size 9		FFU500216	8
	Midicaps® size 0		FFU500217	8
	Maxicaps® T-style size 1		FFU500249	4
	Maxicaps® T-style size 2		FFU500250	4
	Maxicaps® T-style size 3		FFU500251	4
	Midicaps® size 7	 ½" ID Clear C-Flex® 500 mm MPX male + sealing cap	FFU500252	8
	Midicaps® size 8		FFU500253	8
	Midicaps® size 9		FFU500254	8
	Midicaps® size 0		FFU500255	8
	Maxicaps® T-style size 1		FFU500256	4
	Maxicaps® T-style size 2		FFU500257	4
	Maxicaps® T-style size 3		FFU500258	4

Media

Media, Buffer and Harvest & Downstream Intermediates Sterilizing Filtration

Filter Type	Filter	Tubing & Outlet Connector	Part Number	Lot size
Sartopore® 2 XLG 0.8 0.2 µm	Midicaps® size 7		FFU500268	8
	Midicaps® size 8		FFU500269	8
	Midicaps® size 9	 ½" ID Clear C-Flex® 500 mm	FFU500270	8
	Midicaps® size 0	Opta® male ½"	FFU500271	8
	Maxicaps® T-style size 1		FFU500272	4
	Maxicaps® T-style size 2		FFU500273	4
	Maxicaps® T-style size 3		FFU500274	4
	Midicaps® size 7		FFU500275	8
	Midicaps® size 8	½" ID Clear C-Flex® 500 mm MPX male + sealing cap	FFU500276	8
	Midicaps® size 9		FFU500277	8
	Midicaps® size 0		FFU500278	8
	Maxicaps® T-style size 1	i ii Xilidic i Scalling cap	FFU500226	4
	Maxicaps® T-style size 2		FFU500279	4
	Maxicaps® T-style size 3		FFU500225	4

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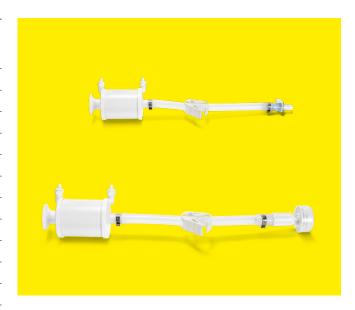
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Media Sterilizing Filtration for Mycoplasma Removal

Filter Type	Filter	Tubing & Outlet Connector	Part Number	Lot size
Sartopore® 2 XLM 0.2 0.1 µm	Midicaps® size 7	½" ID Clear C-Flex® 500 mm Opta® male ½"	FFU500235	8
	Midicaps® size 8		FFU500236	8
	Midicaps® size 9		FFU500237	8
	Midicaps® size 0		FFU500238	8
	Maxicaps® T-style size 1		FFU500239	4
	Maxicaps® T-style size 2		FFU500240	4
	Maxicaps® T-style size 3		FFU500241	4
	Midicaps® size 7	½" ID Clear C-Flex® 500 mm MPX male + sealing cap	FFU500242	8
	Midicaps® size 8		FFU500243	8
	Midicaps® size 9		FFU500244	8
	Midicaps® size 0		FFU500245	8
	Maxicaps® T-style size 1		FFU500246	4
	Maxicaps® T-style size 2		FFU500247	4
	Maxicaps® T-style size 3		FFU500248	4

Drug Substance and Drug Product Sterilizing Filtration

Filter Type	Filter	Tubing & Outlet Connector	Part Number	Lot size
Sartopore® Platinum	Midicaps® size 7		FFU500220	8
0.45 0.2 μm	Midicaps® size 8	½" ID Clear C-Flex® 500 mm Opta® male ½"	FFU500221	8
	Midicaps® size 9		FFU500222	8
	Midicaps® size 0		FFU500223	8
	Maxicaps® T-style size 1		FFU500259	4
	Maxicaps® T-style size 2		FFU500260	4
	Maxicaps® T-style size 3		FFU500261	4
	Midicaps® size 7	½" ID Clear C-Flex® 500 mm MPX male + sealing cap	FFU500262	8
	Midicaps® size 8		FFU500263	8
	Midicaps® size 9		FFU500264	8
	Midicaps® size 0		FFU500172	8
	Maxicaps® T-style size 1		FFU500265	4
	Maxicaps® T-style size 2		FFU500266	4
	Maxicaps® T-style size 3		FFU500267	4



Design, Application Development and Validation Services

Configure to Order (CTO) Options

Media

All Flexsafe® 3D Pre-designed Solutions are available in our Sartorius Corporate Configurator for easy selection of the right solution for your process and application requirements.

Should our Pre-designed Solutions need to be adjusted to more specific requirements, they can serve as a base for designing your specific best design.

Our CTO configurator then allows the selection of a larger variety of solutions with added features, lines, manifolds, filters, connectors and sampling systems.

Please contact our sales representatives and application specialist to support you with the selection and design of your best solution for your specific process and application.

Application Support

Our expert FMT Application Specialists provide global support for:

- Single-use process URS definitions and application development
- Process design with standard and custom solutions
- Filter selection and sizing optimization study
- SOP development, process validation and operator training
- Technology transfer and process optimization

Validation Service

Our global validation services network offers:

- Installation start up, FAT, IQ & OQ, calibration and maintenance
- Consultancy service and process specific validation studies including
- Extractables | leachables,
- Chemical compatibility
- Integrity testing
- Bacterial challenge test
- Particle shedding
- Shipping test



R Please contact www.sartorius.com or your local sales representative for more information.

Germany

Sartorius Stedim Biotech GmbH August-Spindler-Strasse 11 37079 Goettingen Phone +49 551 308 0

For further contacts, visit www.sartorius.com

USA

Sartorius Stedim North America Inc. 565 Johnson Avenue Bohemia, NY 11716 Toll-Free +1 800 368 7178